

AD-A014 231

**TURBINE ENGINE CONTROL SYNTHESIS. VOLUME III.
EXPERIMENTAL ENGINE IDENTIFICATION AND MODELING**

R. B. Beale, et al

Honeywell, Incorporated

Prepared for:

Air Force Aero Propulsion Laboratory

March 1975

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This final report was submitted by Systems & Research Center, Honeywell Inc., under Contract F33615-72-C-2190. The effort was sponsored by the Air Force Aero-Propulsion Laboratory, Air Force Systems Command, Wright-Patterson AFB, Ohio under Project 3066, Task 306603, and Work Unit 30660363 with Charles E. Ryan, Jr, AFAPL/TBC as Project Engineer. Mr. C. R. Stone (Vol I & II) and Mr. R. B. Beale (Vol III) of Honeywell, Inc. were technically responsible for the work.

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SECURITY CLASSIFICATION OF THIS PAGE (When Data Entered)

REPORT DOCUMENTATION PAGE		READ INSTRUCTIONS BEFORE COMPLETING FORM
1. REPORT NUMBER AFAPL-TR-75-14	2. GOVT ACCESSION NO.	3. RECIPIENT'S CATALOG NUMBER
4. TITLE (and Subtitle) TURBINE ENGINE CONTROL SYNTHESIS, Vol. III: Experimental Engine Identification and Modeling		5. TYPE OF REPORT & PERIOD COVERED Final Technical Report - 30 June 1972 - 15 March 1975
7. AUTHOR(s) R. B. Beale and N. E. Miller		6. PERFORMING ORG. REPORT NUMBER F0164-FR, Vol. III
9. PERFORMING ORGANIZATION NAME AND ADDRESS Honeywell Inc. Systems and Research Center Minneapolis, Minnesota 55413		8. CONTRACT OR GRANT NUMBER(s) F33615-72-C-2190
11. CONTROLLING OFFICE NAME AND ADDRESS Air Force Aero-Propulsion Laboratory (TBC) Wright-Patterson Air Force Base, OH 45433		10. PROGRAM ELEMENT, PROJECT, TASK AREA & WORK UNIT NUMBERS Proj. 3066 Task 306603 W.U. 30660363
14. MONITORING AGENCY NAME & ADDRESS (if different from Controlling Office)		12. REPORT DATE March 1975
		13. NUMBER OF PAGES 163
		15. SECURITY CLASS. (of this report) Unclassified
		15a. DECLASSIFICATION/DOWNGRADING SCHEDULE N/A
16. DISTRIBUTION STATEMENT (of this Report) Approved for Public Release; distribution unlimited.		
17. DISTRIBUTION STATEMENT (of the abstract entered in Block 20, if different from Report)		
18. SUPPLEMENTARY NOTES		
19. KEY WORDS (Continue on reverse side if necessary and identify by block number) Optimal control Identification J85 jet engine Engine test Synthesis Frequency response Digital control Transfer functions		
20. ABSTRACT (Continue on reverse side if necessary and identify by block number) This program develops a practical design procedure for turbine engine control systems based on multivariable control theory. Volume I of the report describes the synthesis and demonstration of a control system designed by the application of quadratic optimal control technology. Volume II contains the linear and nonlinear models, as well as the design algorithms used for control synthesis. This volume describes a practical procedure for experimentally obtaining high-fidelity linear engine models		

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20. Abstract (Continued)

from frequency response measurements. This procedure satisfies the modeling requirements for high-bandwidth control systems which are needed in the future for better regulation of surge margins and disturbances. A dynamic transfer matrix model of the GE-J85-13 engine is obtained at three engine operating speeds. The instrumentation is described for obtaining tape-recorded engine responses. Fourier filtering and servoanalysis techniques are demonstrated. An algorithm is described for identifying dynamic states and transfer functions from frequency responses.

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FOREWORD

This final report was submitted by Systems and Research Center, Honeywell Inc., under Contract F33615-72-C-2190. The effort was sponsored by the Air Force Aero-Propulsion Laboratory, Air Force Systems Command, Wright-Patterson AFB, Ohio, under Project 3066, Task Area 306603, and Work Unit 30660363, with Charles E. Ryan, Jr., AFAPL/TBC, as Project Engineer. The Honeywell Systems and Research work was managed by Dr. E. E. Yore. Mr. C. R. Stone (Vols. I and II) and Mr. R. B. Beale (Vol. III) of Honeywell Inc. were technically responsible for the work.

The report is presented in three volumes. Volume I contains the main part of the report for the optimization design and wind tunnel test evaluation. Volume II contains detailed computer programs and background material for the optimization effort. Volume III presents experimental identification and modeling of the General Electric J85 engine.

R. B. Beale and N. E. Miller were principal investigators for the modeling and identification effort. R. Beale defined the procedure, set up the experimental apparatus, and obtained the experimental data. N. Miller aided in obtaining the data, reduced the data to Bode plots, performed the modeling and state identification analysis, and interpreted the results. B. Reed was responsible for developing the identification algorithm which is a key element in the procedure.

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LIST OF SYMBOLS

u_f	- Fuel flow command, lb/hr
u_A	- Exhaust area command, in ²
u_{BLD}	- Bleed command, percent full scale
u_{IGV}	- Inlet guide vane command, percent full scale
W_f	- Fuel flow, lb/hr
A_8	- Exhaust area, in ²
BLD	- Bleed position, percent full scale
IGV	- Inlet guide vane angle, percent full scale
N	- Spool speed, rpm
P_3	- Compressor discharge pressure, psi
P_5	- Turbine discharge pressure, psi
$\Delta P/P_3$	- Compressor discharge Mach number sensor
T_5	- Turbine discharge temperature, °R
$G(j\omega)$	- Experimental frequency response data
$G_a(j\omega)$	- Frequency response of transfer function model
E	- Integral squared difference between $G(j\omega)$ and $G_a(j\omega)$
ω	- Frequency, rad/sec
j	- Imaginary number, $\sqrt{-1}$
N_{max}	- Maximum spool speed, rpm
ΔP_{fn}	- Fuel nozzle pressure differential, psi
P_{fn}	- Fuel nozzle pressure, psi
C_d	- Fuel nozzle discharge coefficient

LIST OF SYMBOLS (CONTINUED)

A_N	- Fuel nozzle area, in ²
g_c	- Gravitational constant, 32.17 ft/sec ²
ρ	- Fuel density, lb/ft ³
$N_1(s)$	- Numerator dynamics associated with fuel valve
$D_1(s)$	- Denominator dynamics associated with fuel valve
$N_2(s)$	- Numerator dynamics associated with fuel line
$D_2(s)$	- Denominator dynamics associated with fuel line
$N_3(s)$	- Numerator dynamics associated with P_3 response
$D_3(s)$	- Denominator dynamics associated with P_3 response
$E(t), E_1(t), E_2(t)$	- Sensor output signals
ϕ, ϕ_1, ϕ_2	- Phase angles associated with sensor signals
N	- Number of cycles (defined in Appendix A)
T	- Time/cycle, sec (defined in Appendix A)
ω_1	- Test frequency, rad/sec
I	- In-phase component of frequency response
Q	- Quadrature component of frequency response
$G(j\omega_i)$	- Discrete experimental frequency response data
R	- Real part of frequency response
I	- Imaginary part of frequency response
A	- Amplitude ratio
θ	- Phase shift
s	- Complex variable
$N_a(s)$	- Numerator of $G_a(s)$
$D_a(s)$	- Denominator of $G_a(s)$

LIST OF SYMBOLS (CONCLUDED)

$G_a(s)$	- Transfer function model
ϕ_i	- Weighting coefficients (defined in Appendix B)
E_N	- Real error
c_N	- Real error tolerance
E_ϕ	- Equation error
c_ϕ	- Equation error tolerance
$T(s)$	- Transfer function

SECTION I

INTRODUCTION AND SUMMARY

MODELING AND IDENTIFICATION REQUIREMENTS

The regulation accuracy and speed of response of any control system is directly proportional to its bandwidth. The increasing demand for reliable engine controls with tighter surge margins requires higher-bandwidth control systems. Thus, there is a need to model engine dynamics out to higher frequencies than has been required in the past. It is not sufficient to provide large gain and phase margins to provide for model uncertainty. These margins reduce the bandwidth and therefore the regulation accuracy. Some performance will have to be sacrificed to allow for engine variations due to tolerances and wear. However, performance should not be sacrificed for inaccurate modeling practice.

This report presents a modeling and identification procedure which is simple and inexpensive. In addition, it provides both high-fidelity models and dynamic state identification which gives an indication of the physical phenomena which are occurring. The procedure has been used for many years. The accuracy of the technique has been considerably improved by the use of two-channel Fourier filtering and computerized state identification of engine frequency responses.

The optimal control system, which is described in Volumes I and II of this report, demonstrated improved regulation of the engine at steady state and during transients. This was accomplished by linear regulation of pressure and temperature boundaries as well as rotor speed. Each of these regulators used fuel control bandwidths higher than standard practice. In implementation of the optimal control system, the bandwidth had to be reduced to allow

margin for differences between the model and the engine. This provided the incentive to study the engine dynamics at slightly higher frequencies.

It is important to have a practical technique for accurately determining engine dynamics. If nominal engine dynamics were accurately known, as well as engine-to-engine variations in the dynamics, the proper amount of gain margin could be allowed for the variations. Then excess performance would not be sacrificed because of lack of knowledge of the nominal dynamics. These considerations will become more important when control systems are designed for disturbance insensitivity in the future. Disturbances such as augmentor lightoff and inlet instability will require higher bandwidth control systems.

The primary objective of this modeling program was to develop a modeling procedure which would be very practical. The procedure outlined in this report meets that objective. The procedure is inexpensive due to the small amount of engine running time required. Only 0.5 hour is required to oscillate each engine actuator over the frequency range. The nine engine responses were recorded on tape simultaneously. This was possible because of the tape synchronizing signals used by the servoanalyzer. The oscillations are very small, on the order of 2 percent of actuator deflection, so that the engine is not endangered during the test.

The accuracy of the results was improved in three ways. First, the actuator dynamics were separated from the engine dynamics with the two-channel capability of the analyzer. The Fourier filtering capability allowed analysis at low signal-to-noise levels and provided describing functions for nonlinear dynamics such as dead zone and hysteresis. Finally, the automation of the identification procedure provided very close matching of the models to the frequency responses.

The limitation of the procedure is that it is a linear analysis of a nonlinear process. Several operating points must be evaluated to determine the variations in the linear models. If the nonlinearities are dominant even in the

small perturbations, such as with hysteresis and saturation, their describing functions for sinusoidal inputs are not always useful. However, linear models are required for all types of control synthesis. Therefore, this procedure should be very useful even though nonlinear models are the ultimate objective.

Experimental data of engine dynamics are very limited for two reasons. First, engine test time is very expensive, so that only the highest priority tests are performed. Second, the dynamics are well known at low frequency, within the bandwidth of current control systems. Higher-bandwidth systems will increase the priority of dynamic tests in the future, at least until the dynamics become well known at slightly higher frequencies. The technique described in this report should prove to be very cost effective, since the engine test time can be reduced to a few hours. The primary impact this technique has on engine testing is the requirement for electrical readout on actuator positions and engine sensors.

The two-channel Fourier analyzer is a key item to making the procedure practical. This is because it can analyze the amplitude ratio and phase shift between any two signals in a very noisy environment. The computerized identification procedure, which determines the dynamic states and transfer functions from the frequency responses, is very useful for determining practical models of the engine dynamics. These models provide insight to the physics of the engine which can be used as guidelines in future analytical modeling efforts.

Frequency response analysis is limited to the study of small perturbations around a nominal operating point. This linear analysis is required for control system design, but is not a substitute for the nonlinear modeling of the engine. The frequency response analysis is also limited to perturbations around steady-state operating points, since the engine must remain at the nominal operating point for a few minutes at a time. The modeling of transient conditions must be accomplished by approximating transient loads

on the rotor. However, for control design purposes, frequency response measurements can be obtained from a hybrid simulation at any operating condition and compared with the engine responses at steady state to verify the results.

FORM OF THE MODEL

A dynamic model was obtained for the response of five engine variables to the four engine actuators. These 20 linear transfer functions were obtained at three operating points. The actuator transfer functions were separated from the engine dynamics. Thus, there were 64 transfer functions evaluated in all. Figures 1, 2, and 3* show these transfer functions combined into a dynamic transfer matrix for each operating point. It is clear from the matrix that there is considerable interaction between the control variables, since each actuator has an effect on most of the responses. However, the effect of the inlet guide vane (IGV) and bleed (BLD) variables is considerably less than the fuel flow (W_f) and exhaust area (A_g). This fact is obscured in the transfer function by the units chosen for the DC gain. Fuel flow is expressed in pounds per hour and exhaust area in square inches, while IGV and BLD are expressed in percent of full scale (i.e., P_g/BLD is psi/full-scale deflection).

A state space model of the engine can be obtained from the transfer matrix. The dynamic states are the poles of the transfer functions. The order of the state space model is the lowest-order denominator that can be factored out of the matrix (i.e., add up all the unique poles. If they appear more than once, they are counted only once). Before one could determine the lowest-order state space model, the roots would have to be analyzed to determine which ones are appearing in several responses. It is not always clear, as the

*To avoid interrupting the continuity of the text, all referenced figures and tables are gathered at the end of their respective section or appendix.

-errors in the procedure cause states to appear at slightly different frequencies in different responses. Not all of the states have to be included for control design purposes. High-frequency terms can be left off. After truncating the terms, frequency response plots can be compared with the experimental data to ensure that accuracy is maintained out to the desired bandwidth of the control system.

RESULTS OF ENGINE RESPONSE MEASUREMENTS

Engine frequency responses reveal much information about engine dynamics in addition to that needed for modeling purposes. In the paragraphs that follow, some of the interesting facts picked out of the data are discussed. Much of this information would not be available were it not for the Fourier filtering capability of the instrumentation. This noise-rejection capability allowed accurate responses to be analyzed out in frequency to the limit of the actuator response. The fuel flow responses were measured out to 100 Hz. The geometry actuators proved to be much faster responding than originally modeled.

It should be noted that fuel flow dynamics cannot be separated from engine dynamics as desired. This is due to the fact that fuel flow is effected by pressure drop across the fuel nozzle. The dynamics of the combustor pressure appear in both the actuator and engine responses. This phenomenon is described in detail in Appendix A. This suggests a need for flow feedback in engine control systems.

The exhaust area actuator was much faster than expected. It responded well out to 8 Hz. The hysteresis and dead zones added only 30 degrees of phase shift at low frequency. Of course, the nonlinearity in the actuator will cause it to respond differently at other amplitude levels. The amplitude level for This data was ± 5 percent of full scale. This control variable has a large

effect on the engine response. Therefore, it should prove to be an important control in a multivariable system. There is considerably more phase shift in the combustor pressure response to exhaust area than there is to fuel flow, however. If the optimal control system were to be redesigned, the exhaust area would be added as a second dynamic control variable.

As mentioned above, the compressor bleeds and inlet guide vanes had little effect on the engine responses. As noted in the transfer matrix, some of the transfer functions are shown as zero. The small effect is obscured in the transfer functions because of the units chosen for these variables. The gain in the transfer functions appears high because it is in terms of output/full-scale deflection. If fuel flow and exhaust area were to be expressed in these units, the gain would be much higher. The combustor pressure, P_3 , response to bleeds has very little phase shift, which means that the effect is immediate. However, the magnitude of the effect is small, presumably due to the small size of the bleed openings. Thus, the bleeds and inlet guide vanes are not very effective dynamic control variables for this engine.

One of the most interesting results of the frequency response tests is the second-order dynamic response of spool speed. This second state appearing in the spool speed response causes considerable phase shift at frequencies within the bandwidth range of most current engine control systems. The fuel flow response shows the two first-order lags. The first appears as expected at 3 radians per second and the second at 77 radians per second (at the high-speed operating point). The exhaust area response shows a second lag in spool speed also, but it moves out in frequency at low speed. The additional phase shift in spool speed response caused considerable difficulty when the high-bandwidth optimal controllers were run on the engine. Therefore, the engine tests were run with reduced gains to allow for additional gain and phase margin.

Another very interesting result revealed in the frequency responses is the unexpectedly large time delay in the engine pressure responses. This time delay ranges from 11 to 14 milliseconds. It causes very rapid phase shift at frequencies above 10 Hz. This is above the frequency range of speed control systems. However, pressure disturbance control systems in the future will have to consider this time delay.

The turbine outlet temperature, T_5 , response provided accurate dynamic data out to 50 Hz, even though the thermocouple has very slow response. The added gain reduction and phase shift did not prevent temperature response models from being obtained. This implies that fast temperature control is possible with adequate lead compensation for the thermocouple. However, the signal noise, which was rejected by Fourier filtering, will limit the amount of lead that can be applied.

COMPARISON OF EXPERIMENTAL AND ANALYTICAL MODELS

One of the main objectives of this program was to compare the engine model, used for optimal control design, with experimental data. Engine frequency response data were plotted with frequency responses from the linearized NASA component model and the analog computer model at APL. These data are presented in Section II. The following paragraphs point out some of the interesting comparisons.

The fuel flow responses are of primary concern, as fuel flow is usually the only dynamic control variable. The fuel-metering actuator is modeled accurately. The spool speed response is modeled accurately at low frequency. As mentioned above, there is considerably more phase shift in the engine data above 2 Hz. The experimental model has a second first-order lag at about 8 Hz. This error in the model meant that the bandwidth of the optimal controller had to be reduced during the engine tests. This caused a corresponding decrease in regulation accuracy.

The pressure responses are accurate in the component model except for the large time delay. The analog model has considerable phase error in the $\Delta P/P$ and P_5 responses at low frequency. The temperature responses have considerable phase error above 7 Hz. In addition, the analog model temperature gain begins falling off rapidly at 0.3 Hz, which is about a decade slower than the engine data.

The exhaust area actuator is a decade faster than the models. The gain is flat out to 5 Hz, as compared with 0.5 Hz. This difference is very important in deciding whether to use the exhaust area as a dynamic control variable. The optimal controller did not use the exhaust area because it was assumed to be too slow. At 5 Hz, the exhaust area can be used effectively. If the optimal controller were redesigned, the exhaust area would be added as a second control variable. This would have a considerable effect on the controller performance.

The spool speed response to exhaust area has similar second-order dynamics as with fuel flow. The phase shift increases from that of the model above 3 Hz. The combustor pressure responses to exhaust area are well modeled. However, the turbine discharge pressure, P_5 , varies considerably between the three models. P_5 responds faster and with greater amplitude on the engine than in the component model. The analog model is 1.5 decades slower.

The bleed and IGV actuators are much faster than the models. However, this is not an important factor, since these actuators are not very effective, dynamically. The models show these control variables to be even less effective. Spool speed response to bleed has more phase shift than the model above 0.1 Hz. The P_3 response to bleed is 1.5 decades slower in the models. The data shows very little phase shift in pressure response.

STATE IDENTIFICATION AND PHYSICAL INTERPRETATION

Dynamic engine models were identified from the engine frequency response data. This procedure proved to be very successful in that accurate pole and zero locations were identified that coincided well with engine physics. This is an established practice in the control field. However, the technique was improved by the accurate measurement techniques and computerized statistical identification. Therefore, the procedure promises to be a practical technique for future use. The identification algorithm is discussed in detail in Appendix B. The models are discussed in detail in Section III. The transfer functions are listed in Figures 1, 2, and 3, with some of them shortened for clarity.

An attempt was made to interpret the physical meaning of the dynamic states in Section III. Many of the interpretations are well known from comparison with existing models. But, the higher-frequency terms do not have obvious interpretations. The authors have made an attempt to classify these additional dynamics. However, this task is more appropriately accomplished by engine manufacturers who have more experience with engine physics. An objective of this program was to provide data to allow engine modelers to perfect their analytical procedures.

The significant differences between the engine and the component model are: (1) the additional first-order lag in the spool dynamics at 8 Hz; (2) the 0.011-second time delay in the pressure response; and (3) the location of the second-order pole in the exhaust actuator. The additional spool root could be associated with gas dynamics in the turbine or compressor. The time delay is assumed to be occurring in the fuel combustion. The dynamics of the exhaust actuator are understood fairly well.

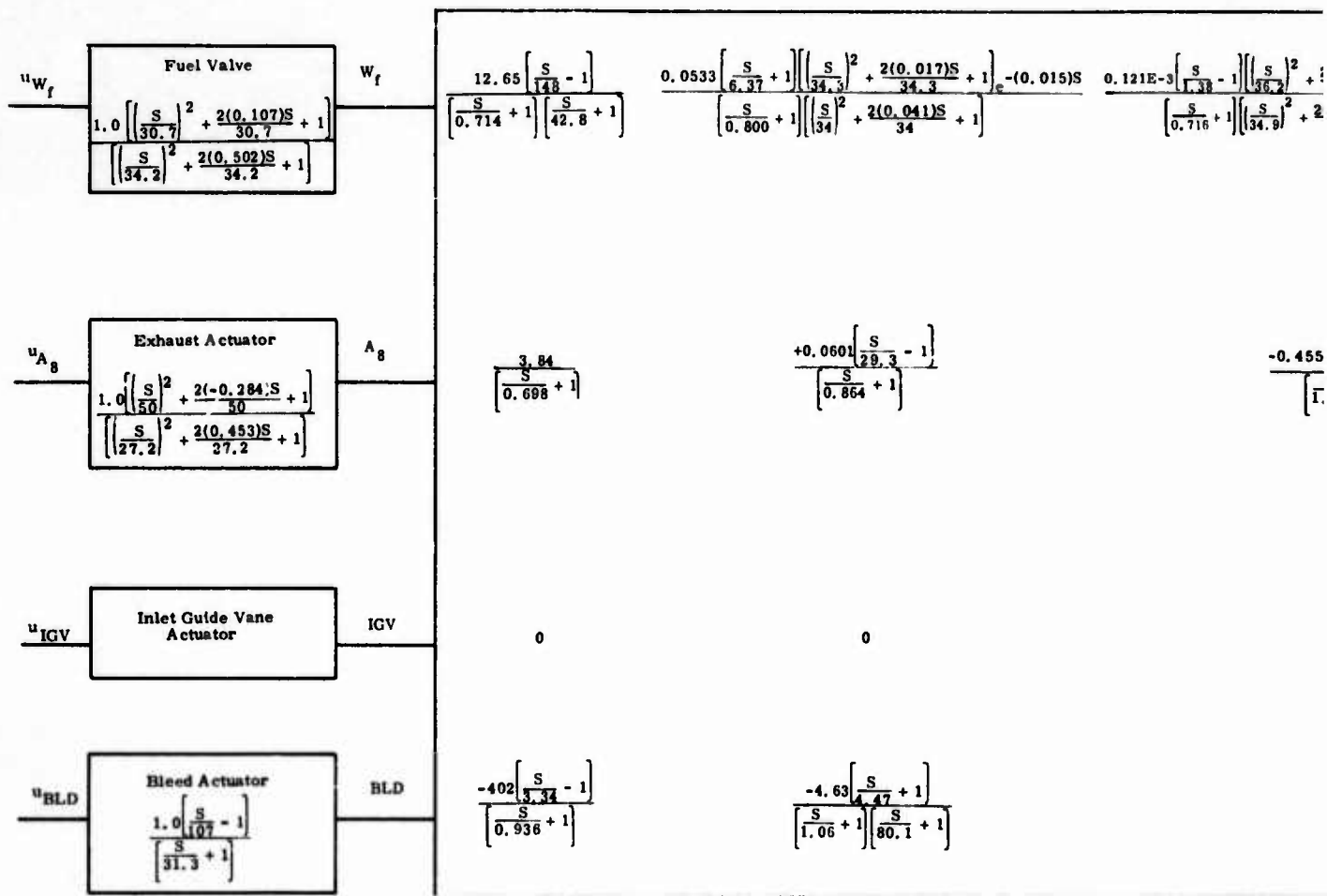


Figure 1. J85-13 Dynamic Transfer Functions at 70 Percent Maximum

$\frac{\left[\frac{S}{38.2}\right]^2 + \frac{2(0.085)S}{38.2} + 1}{\left[\frac{S}{14.9}\right]^2 + \frac{2(0.139)S}{34.9} + 1} \left[\frac{S}{54.6} - 1\right] e^{-(0.015)S}$	$\frac{0.00667 \left[\frac{S}{6.25} + 1\right] \left[\frac{S}{19.8} + 1\right] \left[\left[\frac{S}{50.7}\right]^2 + \frac{2(0.221)S}{50.7} + 1\right] e^{-(0.015)S}}{\left[\frac{S}{1.52} + 1\right] \left[\left[\frac{S}{43.7}\right]^2 + \frac{2(0.291)S}{43.7} + 1\right] \left[\left[\frac{S}{111}\right]^2 + \frac{2(0.734)S}{111} + 1\right]}$	$\frac{-0.328 \left[\frac{S}{0.450} - 1\right] \left[\frac{S}{122} - 1\right]}{\left[\frac{S}{0.395} + 1\right] \left[\frac{S}{2.96} + 1\right] \left[\frac{S}{94.4} + 1\right]}$	N
			P ₃
$\frac{-0.455E-4 \left[\frac{S}{4.76} - 1\right]}{\left[\frac{S}{1.98} + 1\right]}$	$\frac{-0.0175 \left[\frac{S}{0.719} + 1\right] \left[\frac{S}{24.5} + 1\right]}{\left[\frac{S}{2.27} + 1\right] \left[\frac{S}{33.2} + 1\right]}$	$\frac{-0.954 \left[\frac{S}{0.75} + 1\right]}{\left[\frac{S}{0.361} + 1\right] \left[\frac{S}{3.67} + 1\right]}$	ΔP/P ₃
			P ₅
0	0	0	T ₅
0	0	$\frac{83.4 \left[\frac{S}{4.41} - 1\right]}{\left[\frac{S}{0.351} + 1\right]}$	

mic Transfer Matrix -- Operating Point
Maximum Speed

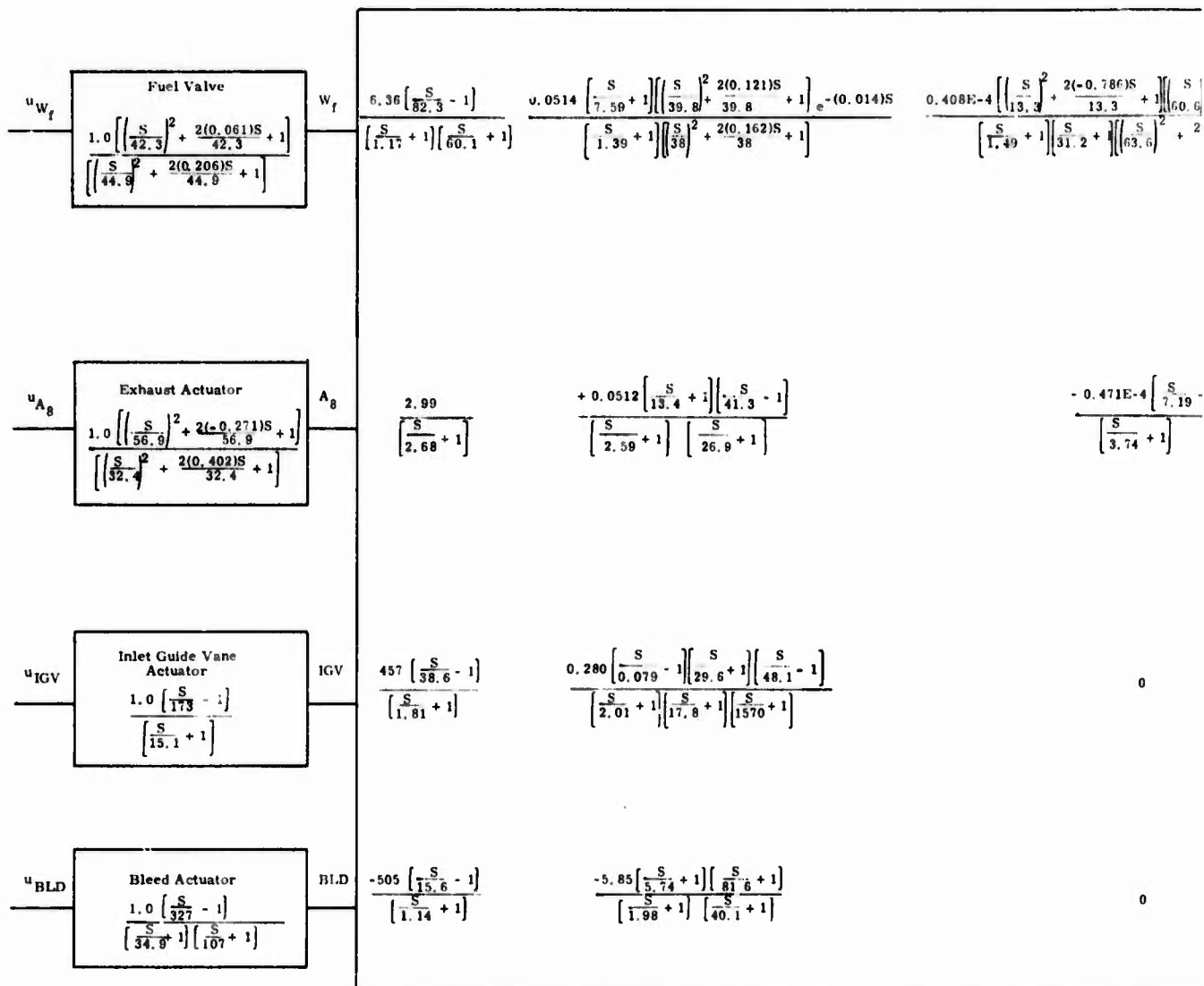


Figure 2. J85-13 Dynamic Transfer Functions at 85 Percent Maximum

$$\frac{S + 1 \left[\left(\frac{S}{60.6} \right)^2 + \frac{2(0.166)S}{60.6} + 1 \right] e^{-(0.014)S}}{\left(\frac{S}{63.6} \right)^2 + \frac{2(0.188)S}{63.6} + 1} \quad \frac{0.00714 \left[\frac{S}{14} + 1 \right] \left[\left(\frac{S}{17.3} + 1 \right) \left[\left(\frac{S}{50.9} \right)^2 + \frac{2(0.139)S}{50.9} + 1 \right] \right] e^{-(0.014)S}}{\left[\frac{S}{3.13} + 1 \right] \left[\left(\frac{S}{44.7} \right)^2 + \frac{2(0.234)S}{44.7} + 1 \right] \left[\frac{S}{81.7} + 1 \right] \left[\frac{S}{130} + 1 \right]} \quad \frac{0.187 \left[\frac{S}{0.074} + 1 \right] \left[\frac{S}{170} + 1 \right] \left[\left(\frac{S}{241} \right)^2 + \frac{2(-0.279)S}{241} + 1 \right]}{\left[\frac{S}{0.749} + 1 \right] \left[\frac{S}{4.31} + 1 \right] \left[\frac{S}{214} + 1 \right] \left[\frac{S}{360} + 1 \right]}$$

N

P₃

$$\frac{E-4 \left[\frac{S}{7.19} - 1 \right]}{\frac{S}{74} + 1} \quad \frac{-0.0363 \left[\frac{S}{1.46} + 1 \right]}{\left[\frac{S}{4.42} + 1 \right]} \quad \frac{-1.78 \left[\frac{S}{13.4} + 1 \right]}{\left[\frac{S}{1.01} + 1 \right] \left[\frac{S}{8.14} + 1 \right]}$$

ΔP/P₃

P₅

$$\frac{-18.3 \left[\frac{S}{0.576} - 1 \right] \left[\frac{S}{6.61} - 1 \right] \left[\frac{S}{10.2} + 1 \right]}{\left[\frac{S}{0.390} + 1 \right] \left[\frac{S}{4.59} + 1 \right] \left[\frac{S}{17.9} + 1 \right]}$$

T₅

$$\frac{60.3 \left[\frac{S}{16.5} + 1 \right] \left[\frac{S}{26.7} - 1 \right]}{\left[\frac{S}{1.15} + 1 \right] \left[\frac{S}{159} + 1 \right]}$$

c Transfer Matrix -- Operating Point
Maximum Speed

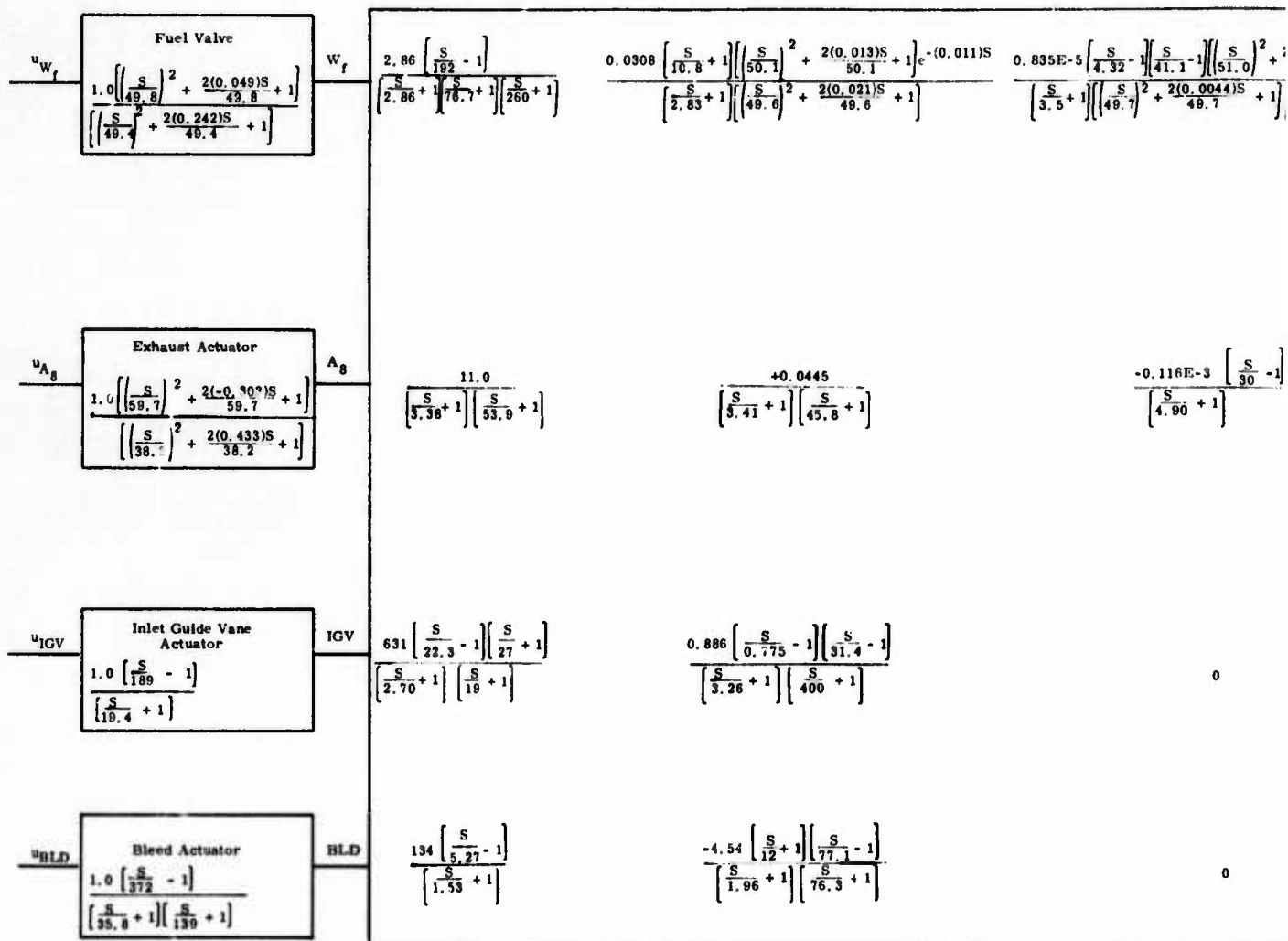


Figure 3. J85-13 Dynamic Tr
at 95 Percent Maxim

$\frac{\left[\left(\frac{S}{51.0} \right)^2 + \frac{2(0.0045)S}{51.0} + 1 \right] e^{-(0.011)S}}{\left(\frac{S}{60.4} + 1 \right)}$	$\frac{0.00833 \left[\left(\frac{S}{25.2} \right)^2 + \frac{2(0.953)S}{25.2} + 1 \right] \left[\left(\frac{S}{53} \right)^2 + \frac{2(0.219)S}{53} + 1 \right] e^{-(0.011)S}}{\left[\left(\frac{S}{8.82} + 1 \right) \left[\left(\frac{S}{45.7} \right)^2 + \frac{2(0.268)S}{45.7} + 1 \right] \left[\left(\frac{S}{123} \right)^2 + \frac{2(0.866)S}{123} + 1 \right] \right]}$	$\frac{0.294 \left[\left(\frac{S}{253} \right)^2 + \frac{2(-0.773)S}{253} + 1 \right]}{\left[\left(\frac{S}{6.19} + 1 \right) \left[\left(\frac{S}{160} + 1 \right) \right] \right]}$	PZ
			P ₃
$\frac{1}{1} \left[\frac{S}{30} - 1 \right]$	$\frac{-0.100 \left[\frac{S}{0.591} + 1 \right]}{\left[\frac{S}{5.28} + 1 \right] \left[\frac{S}{97.2} + 1 \right]}$	$\frac{-5.10 \left[\frac{S}{42.4} + 1 \right]}{\left[\frac{S}{1.42} + 1 \right] \left[\frac{S}{13} + 1 \right]}$	ΔP/P ₃
			P ₅
0	0	$\frac{-20.5 \left[\frac{S}{1.93} - 1 \right] \left[\frac{S}{17.1} - 1 \right] \left[\frac{S}{36.9} + 1 \right]}{\left[\frac{S}{1.90} + 1 \right] \left[\frac{S}{7.08} + 1 \right] \left[\frac{S}{58.5} + 1 \right]}$	T ₅
0	0	$\frac{19.1 \left[\frac{S}{11.3} + 1 \right] \left[\frac{S}{13} - 1 \right]}{\left[\frac{S}{1.88} + 1 \right] \left[\frac{S}{416} + 1 \right]}$	

ic Transfer Matrix -- Operating Point
Maximum Speed

SECTION II

FREQUENCY RESPONSE DATA-COMPARISON OF ENGINE, ANALOG MODEL, AND LINEARIZED NASA COMPONENT MODEL

INTRODUCTION

Frequency response data experimentally obtained from a J85 engine in a test cell at APL are presented in this section and compared with similar data obtained from two analytic models, the linearized NASA component model and the APL analog model. The Bode plots presented show that both analytic models adequately represent the low-frequency dynamics of the J85 engine below 2 Hz. However, significant high-frequency effects above 2 Hz associated with gas dynamics identified from the engine responses are not included in either analytic model. Details of the engine-analytic model comparison are discussed in the following paragraphs.

A BAFCO servoanalyzer was used to obtain the J85 frequency response plots. This instrument is designed to perform frequency response analysis of complicated servomechanisms such as the J85 engine through the implementation of Fourier analysis. Since it is a two-channel analyzer, it can measure the dynamics between any two outputs; hence, it is not restricted to input-output pairs. This feature allows separation of actuator dynamics from engine dynamics. Operation of the analyzer is shown in diagram form in Figure 4 and briefly discussed here. A complete description of the analyzer is included in Appendix A.

The analyzer produces a sinusoidal voltage signal with time-dependent frequency (i.e., the frequency varies logarithmically with time) which is used to drive one of the engine actuators. Responses from two engine sensors are fed back into the analyzer which contains the necessary electronics to compute the amplitude ratio and phase shift between the two sensor signals.

This information is recorded as a function of frequency by two x - y plotters, thereby producing the Bode frequency response plot of sensor 2 with respect to sensor 1. These input and output variables are described schematically in Figure 4.

The BAFCO servoanalyzer was used in this manner to obtain frequency responses of various engine parameters with respect to the four engine controls: fuel flow, exhaust area, compressor bleed, and inlet guide vane. Four frequency sweeps, one for each control variable, were performed at each of three operating points: engine speed (N/N_{\max}) = 70 percent, 85 percent, and 95 percent. Representative data obtained from these tests are presented in Figures 5 through 29. Complete documentation of the data is included in References 1 through 3. The frequency responses included in these figures are discussed in the subsections that follow, in the following order:

	<u>Ref. Figure</u>	<u>Response</u>	<u>N/N_{\max}</u>
Actuator responses	5	Fuel flow/fuel command	95%
	6	Exhaust area/exhaust command	95%
	7	Compressor bleed/bleed command	95%
	8	Inlet guide vane/inlet guide vane command	95%
Engine responses to fuel flow	9	Spool speed/fuel flow	95%
	10	Spool speed/fuel flow	85%
	11	Spool speed/fuel flow	70%
	12	Compressor discharge pressure/fuel flow	95%
	13	Compressor discharge pressure/fuel flow	85%
	14	Compressor discharge pressure/fuel flow	70%
	15	Turbine discharge pressure/fuel flow	95%

	<u>Ref. Figure</u>	<u>Response</u>	<u>N/N_{max}</u>
Engine responses to fuel flow (continued)	16	Turbine discharge pressure/ fuel flow	85%
	17	Turbine discharge pressure/ fuel flow	70%
	18	Mach number sensor/fuel flow	95%
	19	Turbine discharge temperature/ fuel flow	95%
Engine responses to exhaust area	20	Spool speed/exhaust area	95%
	21	Compressor discharge pressure/ exhaust area	95%
	22	Turbine discharge pressure/ exhaust area	95%
	23	Turbine discharge temperature/ exhaust area	95%
Engine responses to compressor bleed	24	Spool speed/compressor bleed	95%
	25	Compressor discharge pressure/ compressor bleed	95%
	26	Turbine discharge temperature/ compressor bleed	95%
Engine responses to inlet guide vane	27	Spool speed/inlet guide vane	95%
	28	Compressor discharge pressure/ inlet guide vane	95%
	29	Turbine discharge temperature/ inlet guide vane	95%

Actuator inputs and sensor measurements represented in these data are identified below. A more complete description of the actuators and sensors is included in Appendix A.

Actuator Input Description

- 1) Fuel flow command, u_f = Request to fuel valve.
- 2) Exhaust area command, u_A = Request to exhaust nozzle actuator
- 3) Compressor bleed command, u_{BLD} = Request to compressor bleed actuator.
- 4) Inlet guide vane command, u_{IGV} = Request to inlet guide vane actuator.

Sensor Output Description

- 1) Fuel flow, w_f = Fuel flow into combustion chamber. This signal was recorded as the pressure differential across the fuel nozzle, i.e., fuel nozzle pressure minus compressor discharge pressure, and corrected to actual fuel flow in lb/hr with a steady-state calibration.
- 2) Exhaust area, A_g = Effective cross-sectional area of exhaust nozzle. This signal was recorded as the feedback voltage (calibrated in inches squared) from a mechanical potentiometer positioned on the nozzle drive mechanism.
- 3) Compressor Bleed, BLD = Effective area of compressor bleeds. The scale is nondimensionalized in the sense that 1 corresponds to fully open bleeds and 0 corresponds to fully closed bleeds. A potentiometer located on the actuator mechanism was used to record this signal.
- 4) Inlet Guide Vane, IGV = Incidence angle of inlet guide vanes. The nondimensional scale is constructed with 0.0

corresponding to the high-speed position of the inlet guide vanes and 1.0 corresponding to low-speed position. A potentiometer which measures actuator movement was used to record this signal.

- 5) Spool Speed, N = Angular frequency of rotor shaft. A sensor which measures elapsed time per revolution of the rotor was used to obtain this signal. The sensor does not contain any dynamics in the frequency range tested.
- 6) Compressor Discharge Pressure, P_3 = Static pressure at the compressor discharge. This signal was measured with a static pressure tap embedded in the wall of the engine slightly behind the compressor outlet guide vanes.
- 7) Turbine Discharge Pressure, P_5 = Total pressure at turbine discharge. The P_5 sensor consists of a system of five total pressure probes spread around the engine and in back of the turbine discharge. A single signal is obtained by averaging the outputs of the five probes.
- 8) Mach Number Sensor, $\frac{\Delta P}{P_3}$ = Total minus static pressure divided by total pressure at compressor discharge. This signal was obtained from a special sensor built by Bendix. All subtraction and division necessary to obtain the $\Delta P/P_3$ signal is performed in the sensor which is located behind the compressor discharge.
- 9) Turbine Discharge Temperature, T_5 = Temperature at turbine discharge. The T_5 sensor is composed of 19 individual thermocouples coupled in parallel. The thermocouples are spaced around the engine a few inches behind the turbine discharge.

Also included in Figures 5 through 29 are frequency response measurements obtained from the two analytic models, the linearized NASA component model and the APL analog model. The linearized NASA component model is the analytic model which was used to synthesize optimal controllers for the engine. State variables associated with the model are identified in Figure 30. A complete description of the model is included in Reference 4. The APL analog model is described in Reference 5.

A digital computer program was used to obtain frequency response data from the linearized NASA component model. The program computes the amplitude ratio and phase shift between an input-output pair.

The BAFCO servoanalyzer was used to obtain frequency response measurements from the APL analog model. Inlet guide vane and compressor bleed data are not presented for the analog model, since the model does not contain representations of these two controls.

Steady-state data defining the three operating points examined for this project are presented in Tables 1, 2, and 3. Corresponding data obtained from the linearized NASA component model and the APL analog model are also listed.

ACTUATOR RESPONSES

Bode frequency response plots for the four engine actuators (fuel valve, exhaust nozzle, compressor bleed, and inlet guide vane) are presented in Figures 5 through 8. Also presented in these figures are frequency responses of the actuator models included in the two analytic models, the linearized NASA component model and the APL analog model. Comparison of the results supports two observations: (1) the fuel valve actuator is accurately represented in the analytic models, and (2) the engine geometry actuators exhibit higher bandwidth than their counterparts in the analytic models.

The frequency response of the fuel valve actuator at 95 percent of maximum spool speed is presented in Figure 5. Both the linearized NASA component model and the APL analog model fuel valves are accurate representations of the engine fuel valve in the low-frequency region, i. e., the frequency responses agree up to about 4.0 Hz. There are significant differences above 4.0 Hz. These include experimental fuel valve dynamics, centered at 7.0 Hz, and high-frequency phase rolloff. These results are also valid at the other two operating points, 70 percent and 85 percent of maximum spool speed.

The frequency responses of the engine exhaust area actuator and the analytic models are presented in Figure 6. They show the engine actuator to be of higher bandwidth and to have a different phase response than the two analytic models. The principal differences are: (1) the component model gain rolls-off much sooner and faster than the engine actuator gain, and (2) the engine actuator has -30 degrees phase shift at low frequency, whereas the component model has little or no phase shift. A nonlinear hysteresis effect in the engine exhaust actuator is responsible for the -30 degrees of phase shift at low frequency. Since the component model is a linear model, this nonlinear effect is not duplicated in the component model response.

The nonlinear hysteresis effect of the engine actuator is included in the analog model, but the effect is too pronounced: the analog actuator model has about 20 degrees more phase shift than the engine actuator. This discrepancy could be minimized by reducing the deadband uncertainty in the nozzle actuator simulation in the analog model.

Frequency responses of the compressor bleed actuator and inlet guide vane actuator are contrasted with those of the linearized NASA component model in Figures 7 and 8. Representations for the analog model are not included in these figures, since compressor bleed and inlet guide vane effects are not included in the analog model.

The main difference between the frequency responses of the engine compressor bleed and inlet guide vane actuators and the frequency responses of the component model actuators is that the engine actuators are of considerably higher bandwidth than the component model actuators. This incompatibility also accounts for the observed differences in phase response.

ENGINE RESPONSE TO FUEL FLOW

Frequency response plots of spool speed, N , compressor discharge pressure, P_3 , turbine discharge pressure, P_5 , compressor Mach number, $\Delta P/P_3$, and turbine discharge temperature, T_5 , for oscillations in fuel flow are presented in Figures 9 through 19. Comparison of these engine responses with similar responses obtained from the linearized NASA component model and the APL analog model leads to the following conclusions:

- 1) The spool speed and turbine discharge temperature frequency responses of the engine agree very well with the responses of the two analytic models up to 2.0 Hz. This is above the normal bandwidth for speed control loops of 1.0 Hz.
- 2) The pressure and Mach number responses of the engine agree very well with the responses of the analytic models up to 10.0 Hz except for the turbine discharge pressure response of the analog model.
- 3) High-frequency dynamics present in the engine responses, primarily caused by time delay, are not represented in the analytic models.
- 4) The phase shift of the turbine discharge pressure response of the analog model does not agree with either the engine or component model results.

These conclusions are discussed in the following paragraphs.

Spool speed frequency responses are presented for three operating points, 70 percent, 85 percent, and 95 percent maximum spool speed, in Figures 9, 10, and 11. Examination of these responses shows that both the component model and the analog model contain good approximations to the fuel flow effects of the engine in the low-frequency region, up to 2.0 Hz. Above 2.0 Hz the phase response of the engine differs considerably from the phase response of the two models: the engine phase shift is much greater than that of either model. This behavior indicates that the engine contains significant high-frequency spool dynamics which are not included in either analytic model.

Compressor discharge pressure, P_3 , responses at the three operating points, are presented in Figures 12, 13, and 14. Agreement between the engine data and the responses of the component model and analog model is exhibited out to about 10 Hz. The principal differences between the engine data and the analytic models are: (1) the engine data contains a time delay of about 10 to 15 milliseconds which is not represented in the analytic models, and (2) the frequency responses indicate that the engine contains significant dynamics in the 5.0 to 8.0-Hz frequency range which are not included in the analytic models.

Turbine discharge pressure, P_5 , frequency responses presented in Figures 15, 16, and 17, substantiate most of the conclusions drawn from the compressor discharge pressure responses. Agreement between the engine data and the component model is observed out to about 10 Hz. These engine responses also show the time delay of about 10 to 15 milliseconds and the pressure dynamics in the 5.0 to 8.0-Hz frequency range which were noted in the compressor discharge pressure responses. However, one significant difference between the P_3 responses and the P_5 responses should be noted: the analog simulation of P_3 agrees very well with engine data, but the analog simulation of P_5 does not agree with the corresponding engine data. The

phase shift response of the analog P_5 response is incorrect throughout the frequency range. Correction of this incompatibility would enhance the usefulness of the analog model.

The engine Mach number sensor, $\Delta P/P_3$, frequency response at 95 percent maximum spool speed is presented in Figure 18 and compared with the frequency response of the analog model simulation. No data are presented for the component model because it does not include a model of the sensor. The principal difference between the responses, shown in the figure, is that the analog response has less phase shift than the engine response. Similar results were obtained at the other two operating points, 70 percent and 85 percent maximum spool speed.

Turbine discharge temperature, T_5 , frequency responses of the engine and the two analytic models at 95 percent maximum spool speed are presented in Figure 19. The results show agreement between the engine response and the responses of the two models out to about 2.0 Hz. Beyond 2.0 Hz the phase shift of the engine response is much greater than the phase shift of the models, indicating that the engine contains some high-frequency dynamics which are not identified in the models. This observation substantiates the conclusions drawn from the spool speed responses discussed previously.

ENGINE RESPONSE TO EXHAUST AREA

Bode plots of spool speed, N , compressor discharge pressure, P_3 , turbine discharge pressure, P_5 , and turbine discharge temperature, T_5 , for oscillations in exhaust area, A_8 , are presented in Figures 20 through 23. Comparison of the engine responses shown in these figures with corresponding responses obtained from the linearized NASA component model and the APL analog model suggests the following conclusions:

- 1) DC gain levels do not agree very well between the engine responses and the two analytic models. This discrepancy is simply a calibration problem.
- 2) Except for differences in DC gain levels, the spool speed responses and turbine discharge temperature responses of the two analytic models agree fairly well with the corresponding engine responses in the frequency range below 2.0 Hz.
- 3) The compressor discharge pressure, P_3 , response of the engine is accurately simulated by the two analytic models.
- 4) Neither the analog model nor the component model accurately represents the engine turbine discharge pressure, P_5 , response.

These conclusions are discussed in the following paragraphs.

The spool speed response of the engine at 95 percent maximum spool speed is compared with the corresponding responses of the two analytic models in Figure 20. Except for differences in DC gain level, the model responses are seen to agree with the engine frequency response in the frequency range below 2.0 Hz. Beyond 2.0 Hz the engine phase shift drops considerably below the phase responses of the two models, indicating that the engine contains some high-frequency dynamics which are not included in the models.

Most of the mismatch in DC gain levels can be attributed to the exhaust area calibration incompatibility between the engine and the models. The two exhaust nozzle simulations and the engine exhaust area sensor all have different nozzle area calibrations. A method for correcting the nozzle area calibrations of the two models to agree with the engine calibration was not identified because engine nozzle area could not be measured directly. Different DC gain levels are characteristic of all of the exhaust actuator frequency data.

Compressor discharge pressure, P_3 , response of the engine and the two models at 95 percent maximum spool speed are shown in Figure 21. These responses also show the DC gain mismatch discussed above. Other than that, the frequency responses of the two analytic models closely approximate the frequency response of the engine. This result is also valid for the frequency responses at the other operating points, 70 percent and 85 percent maximum spool speed.

The turbine discharge pressure, P_5 , frequency responses are presented in Figure 22. They show that the P_5 simulations included in the models are not as accurate as the P_3 simulations. The gain and phase of the component model P_5 response have the same basic shape as the corresponding gain and phase of the engine response, but the component model gain is about 10 decibels lower and the component model phase response shows about 30 degrees more phase shift. Neither the gain nor phase of the analog model P_5 response matches the engine response.

The turbine discharge temperature, T_5 , response of the engine is compared with the corresponding responses of the two analytic models in Figure 23. These responses show that the component model approximates the engine response well, especially in the frequency range below 2.0 Hz. The analog model also reasonably approximates the engine response; however, the analog model gain response is quite low and the phase response shows more phase shift than the engine.

ENGINE RESPONSES TO COMPRESSOR BLEED

Sample Bode frequency response plots of spool speed, compressor discharge pressure, and turbine discharge temperature for oscillations in compressor bleed are presented in Figures 24, 25, and 26. The plots include frequency data representing the engine and the linearized NASA component model; the

analog model is not represented, since the simulation does not contain compressor bleed effects. Comparison of the engine frequency responses with the component model responses supports the following conclusions:

- 1) The shape of the gain responses of the component model agrees with the shape of the corresponding engine responses. However, there are some significant differences in DC gain levels.
- 2) Phase responses of the component model do not accurately represent the engine phase responses. The engine frequency responses exhibit more phase shift than the component model responses throughout most of the frequency range.

Individual Bode plots are discussed in the following paragraphs.

The spool speed, N , frequency response of the engine at 95 percent maximum spool speed is compared with the corresponding frequency response of the component model in Figure 24. Agreement between the engine and component model gain responses is very good, within 3 decibels, but the engine phase response shows much more phase shift at high frequencies than the component model phase response, indicating that the engine contains high-frequency dynamics which are not included in the linear model.

Engine and component model frequency responses of P_3 and T_5 at 95 percent maximum spool speed are presented in Figures 25 and 26. Both plots show the engine to have 30 degrees more phase shift at low frequency than the component model. Gain responses of the engine and component model are similar in shape, but the DC gain levels are off by more than 6 decibels. Frequency responses of these variables obtained at the other two operating points, 70 percent and 85 percent maximum spool speed, further substantiate these observations.

ENGINE RESPONSES TO INLET GUIDE VANES

Frequency response plots of spool speed, compressor discharge pressure, and turbine discharge temperature for oscillation of the inlet guide vanes are presented in Figures 27, 28, and 29. Engine frequency response data and linearized NASA component model frequency response data are compared in the plots at one operating point, 95 percent maximum spool speed. Analog model data are not included, since the analog simulation does not contain inlet guide vane effects. Comparison of the engine and component model frequency responses supports the following conclusions:

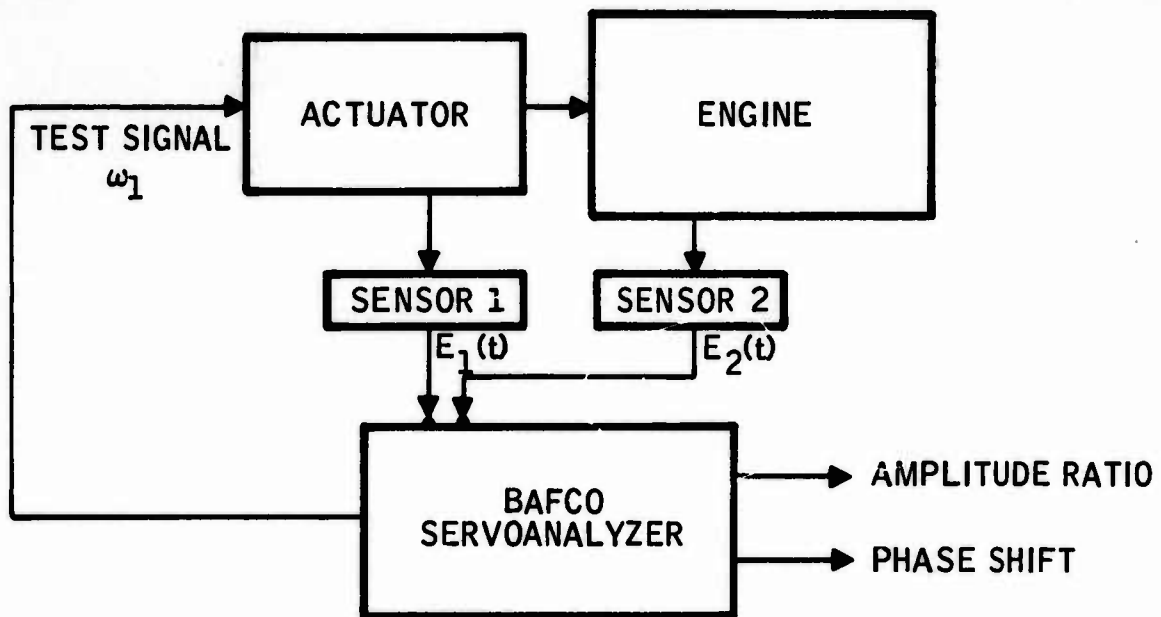
- 1) The spool speed and P_3 responses of the component model are approximate representations of the engine frequency responses. The shape of the gain curves agree, and the phase responses agree within 30 degrees in the frequency range below 2.0 Hz.
- 2) The T_5 response of the component model is a poor representation of the corresponding engine response. The gain responses differ significantly in shape and the phase responses differ by as much as 140 degrees in the frequency range tested.

These conclusions are explained in the following paragraphs.

Engine and component model spool speed frequency responses are presented in Figure 27. These data show agreement typically within 3 decibels in the gain responses, but the phase shift of the engine above 0.5 Hz is significantly greater than the phase shift of the component model. The greater phase shift of the engine data indicates that the engine contains high-frequency dynamics which are not represented in the component model. As previously noted, a similar conclusion was made concerning the spool speed responses to oscillations in exhaust area and compressor bleeds.

The P_3 responses presented in Figure 28 show that, except for a different DC gain level and a constant phase error of about 20 degrees, the component model is a good enough approximation for design purposes to the engine frequency response, considering the nonlinearity of the actuator.

The frequency response data of Figure 29 show that inlet guide vane effect on T_5 is not correctly simulated in the component model. Neither the gain nor phase responses of the component model agree with the corresponding responses of the engine.



$$E_1(t) = E_1 \sin(\omega_1 t + \phi_1)$$

$$E_2(t) = E_2 \sin(\omega_1 t + \phi_2)$$

$$\text{AMPLITUDE RATIO} = \left| \frac{E_2}{E_1} \right|$$

$$\text{PHASE SHIFT} = \angle \phi_2 - \phi_1$$

Figure 4. Frequency Response Analysis

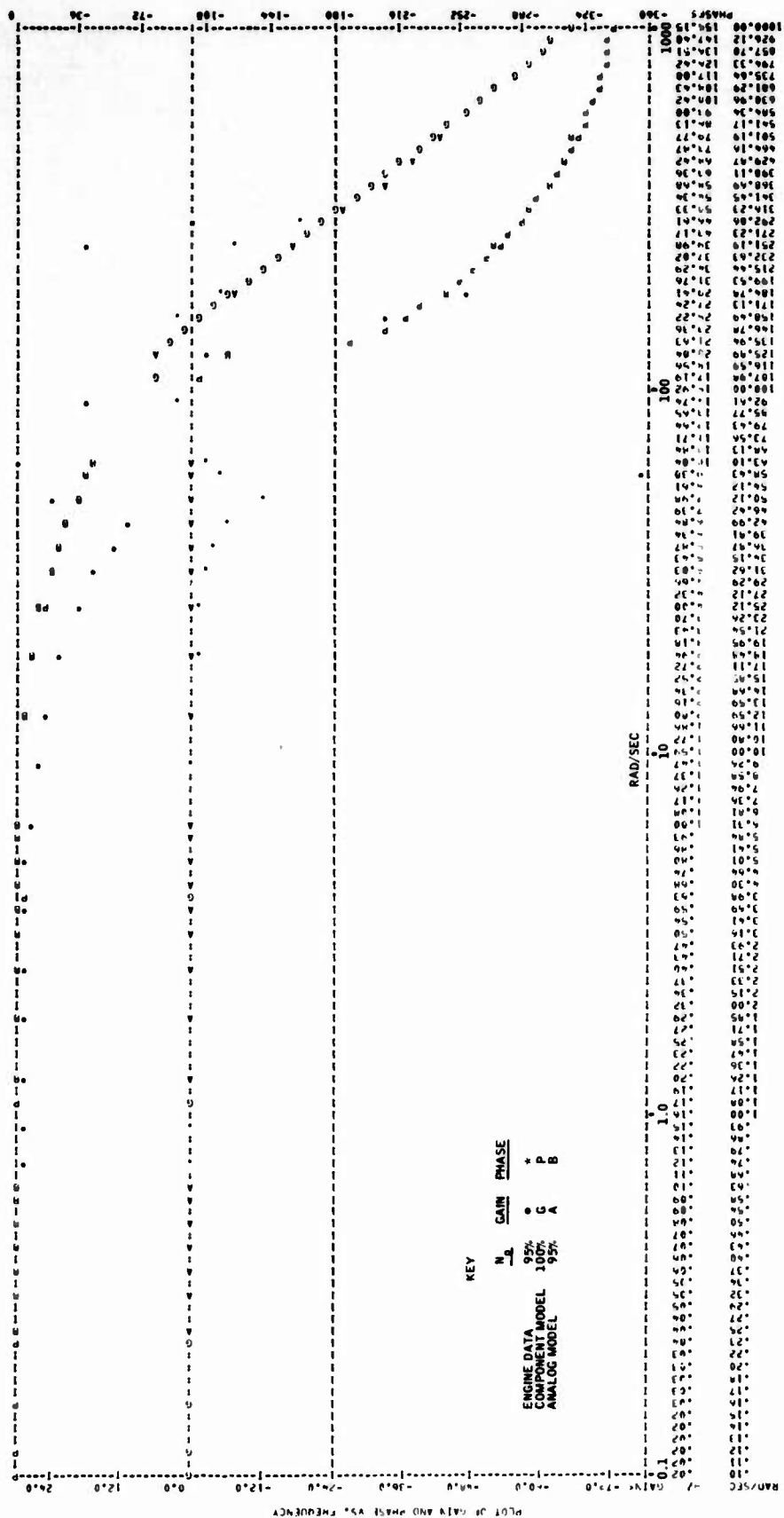


Figure 5. Fuel Flow/Fuel Command, W_f/u_f

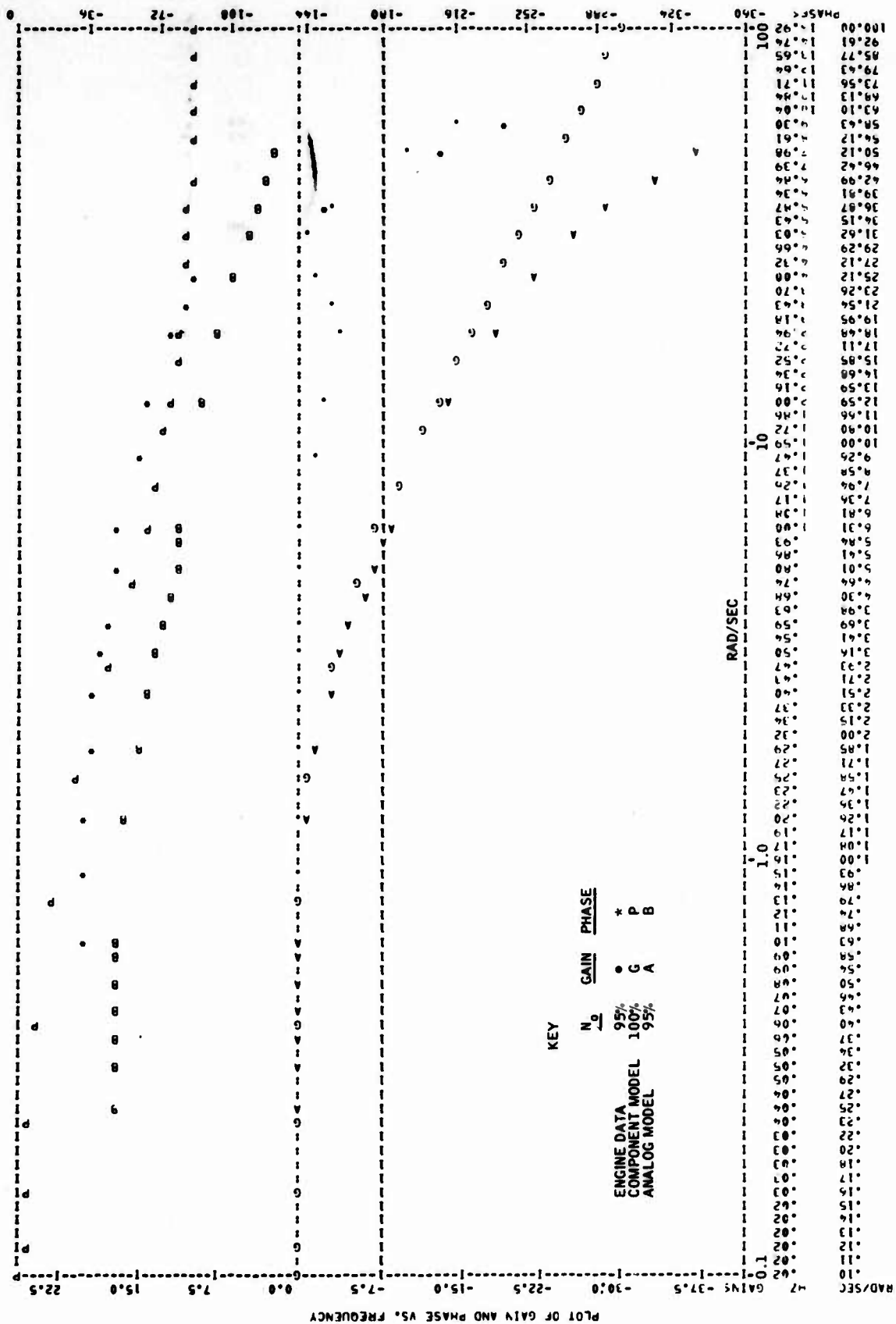


Figure 6. Exhaust Area/Exhaust Command, A_{8uA}

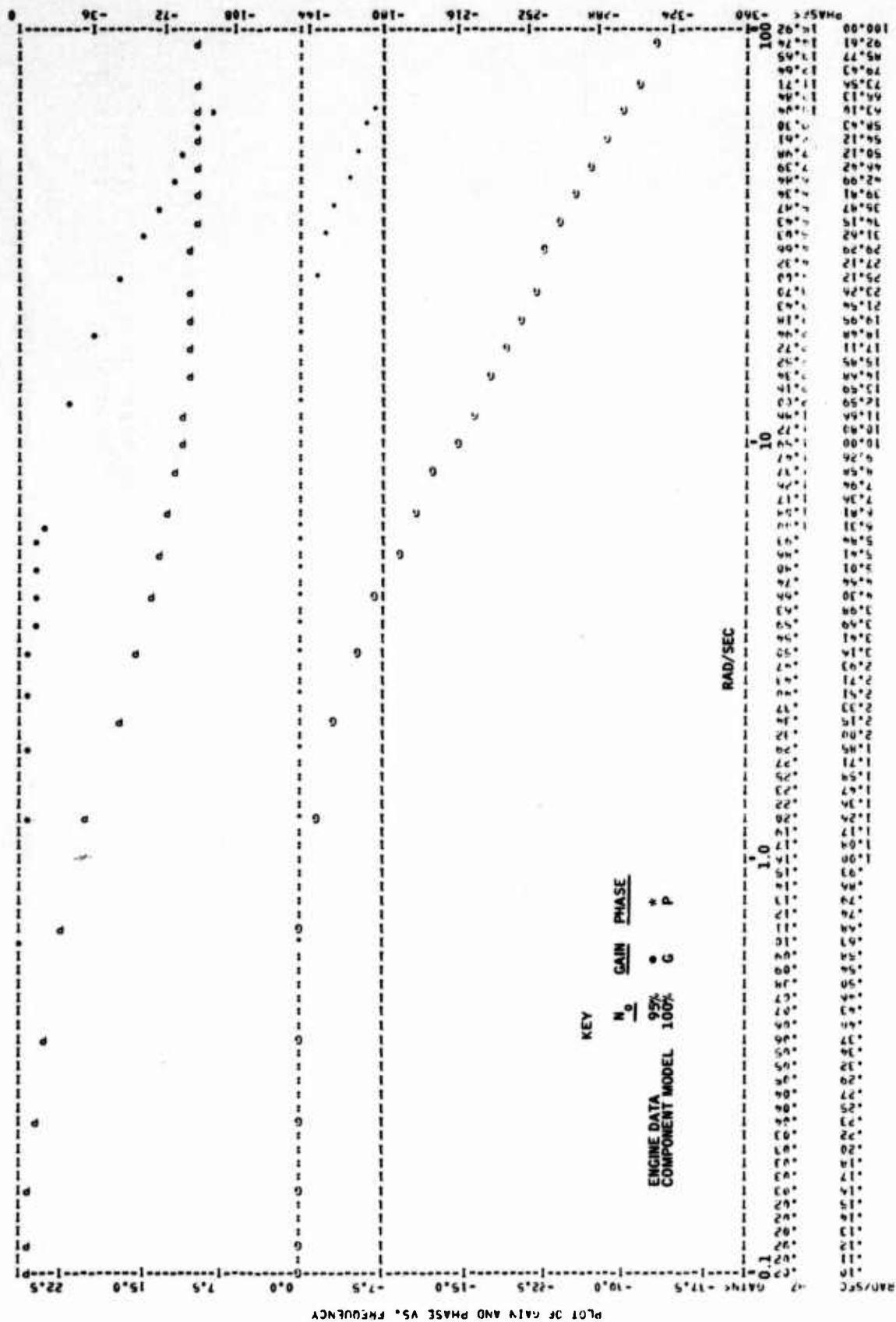


Figure 7. Compressor Bleed/Bleed Command, BLD/U_{BLD}

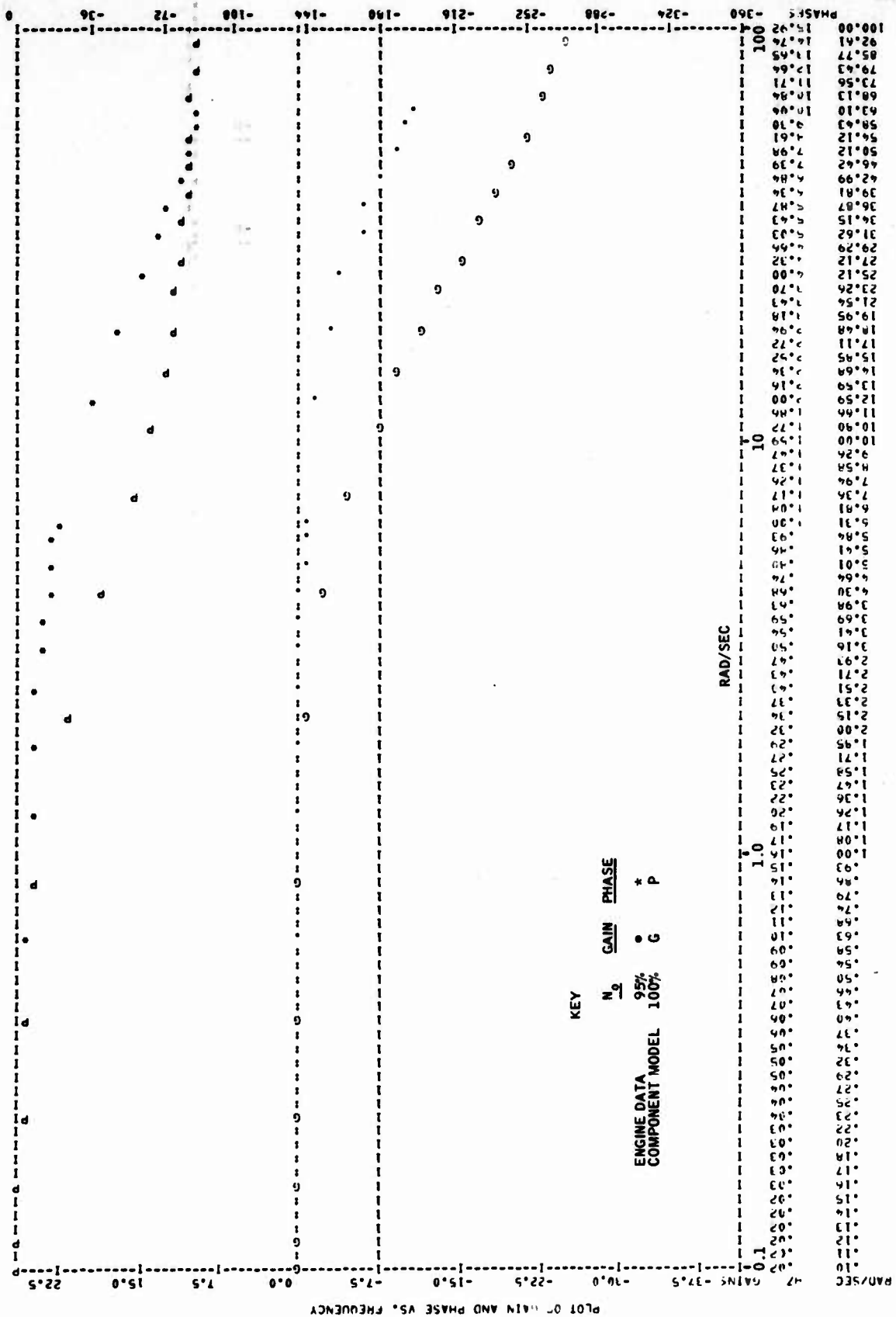


Figure 8. Inlet Guide Vane/Inlet Guide Vane Command, IGV/u_{IGV}

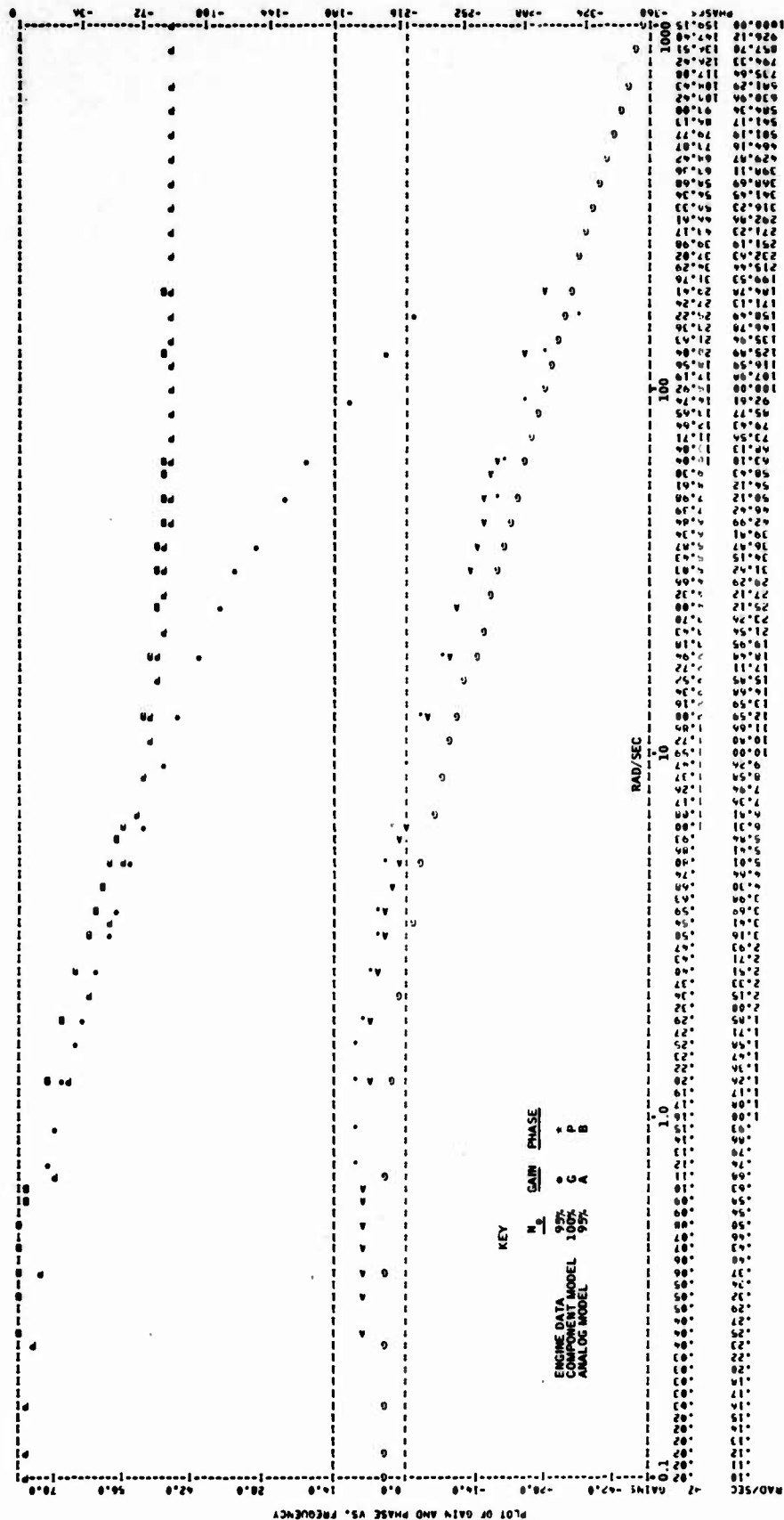


Figure 9. Spool Speed/Fuel Flow, N/W_f --95 and 100 Percent Maximum Speed

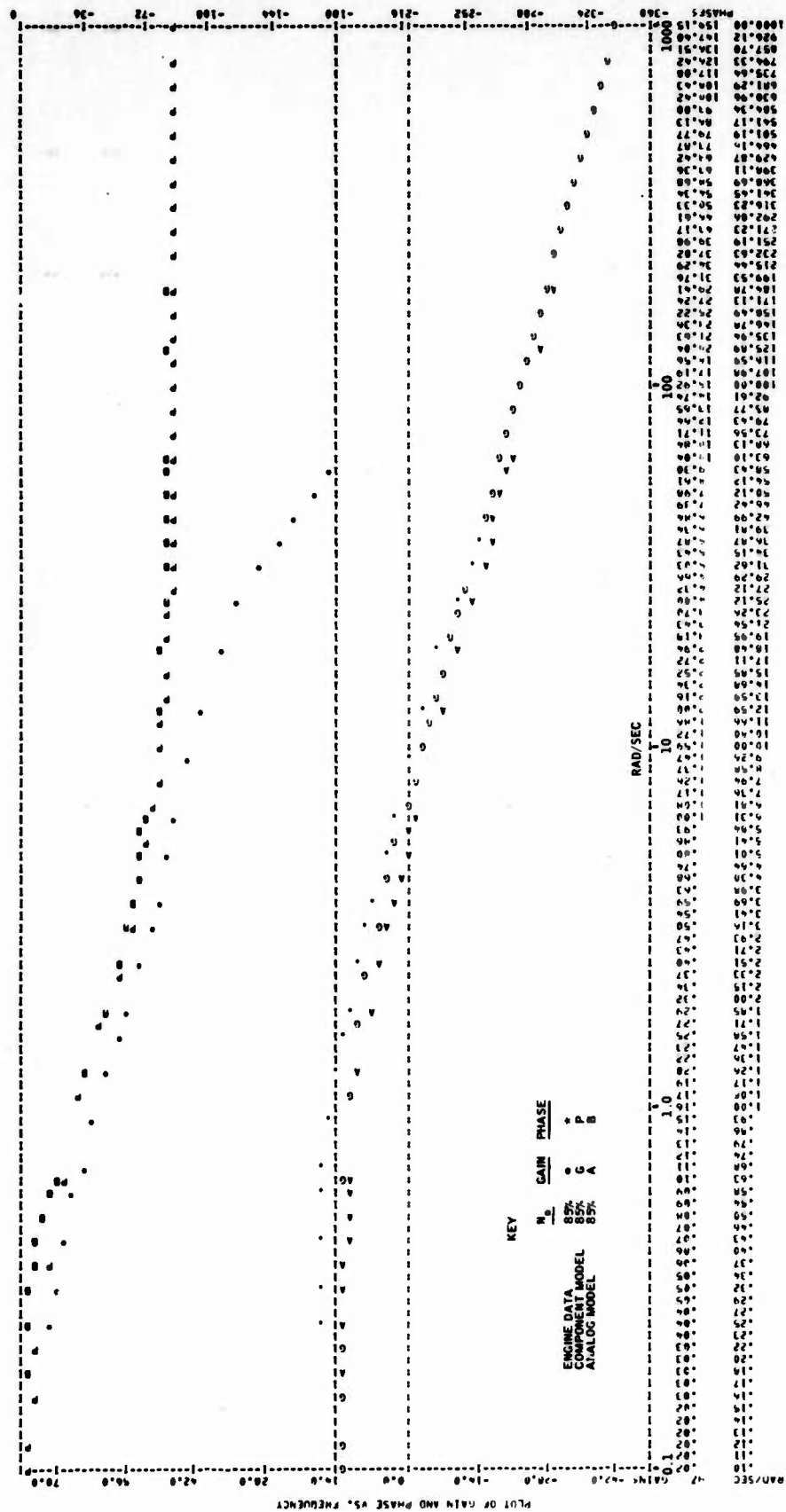
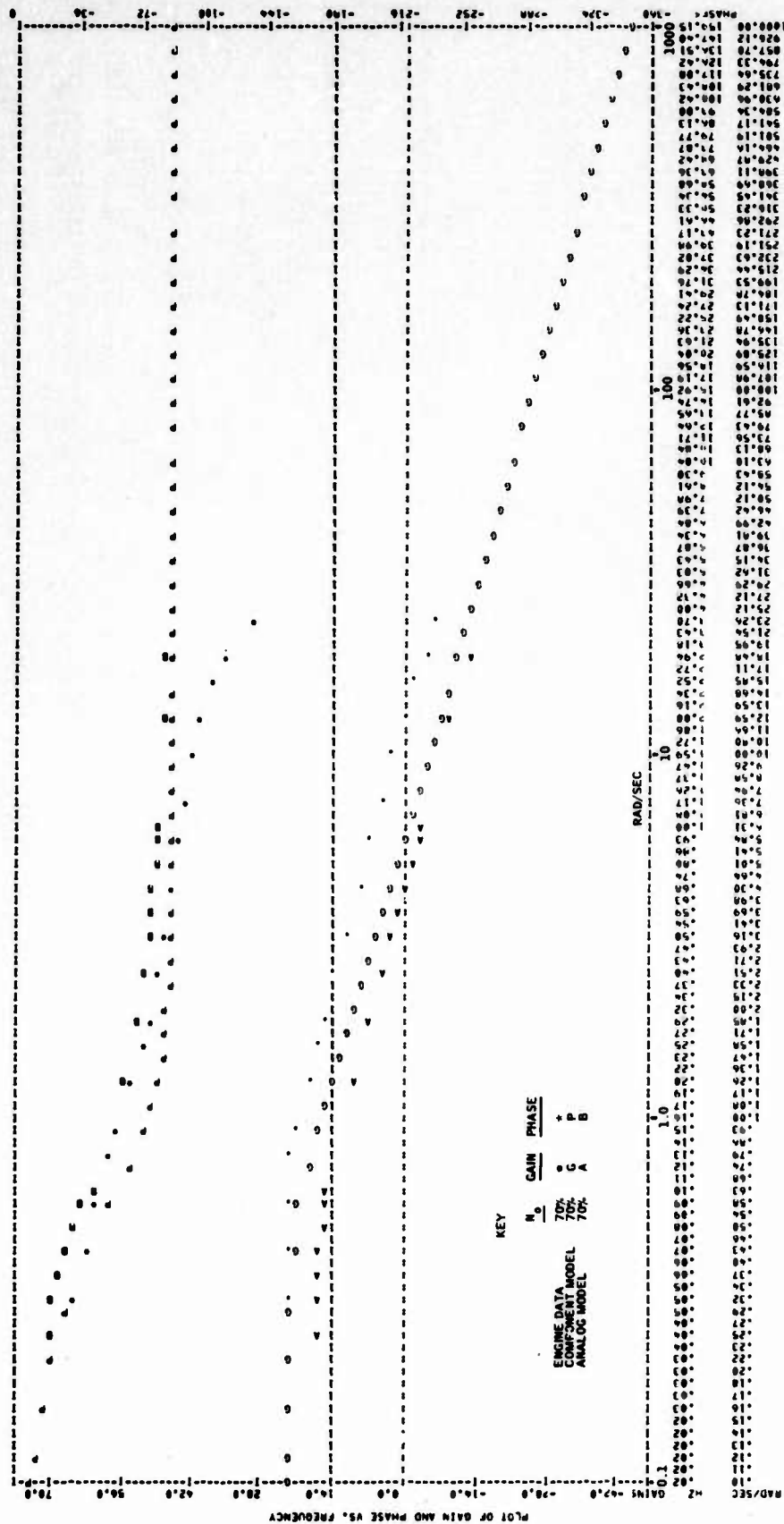


Figure 10. Spool Speed/Fuel Flow, N/W_f -85 Percent Maximum Speed



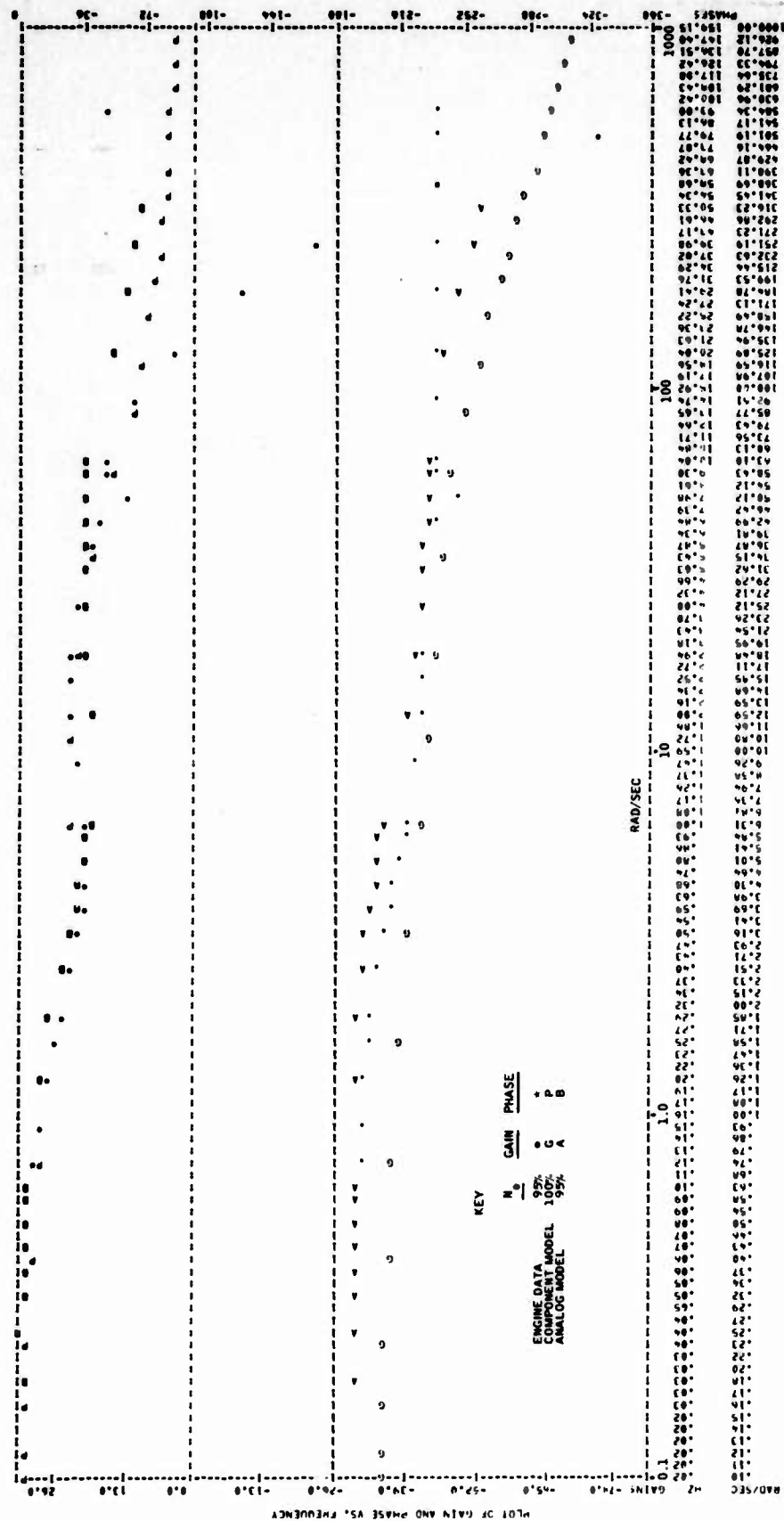
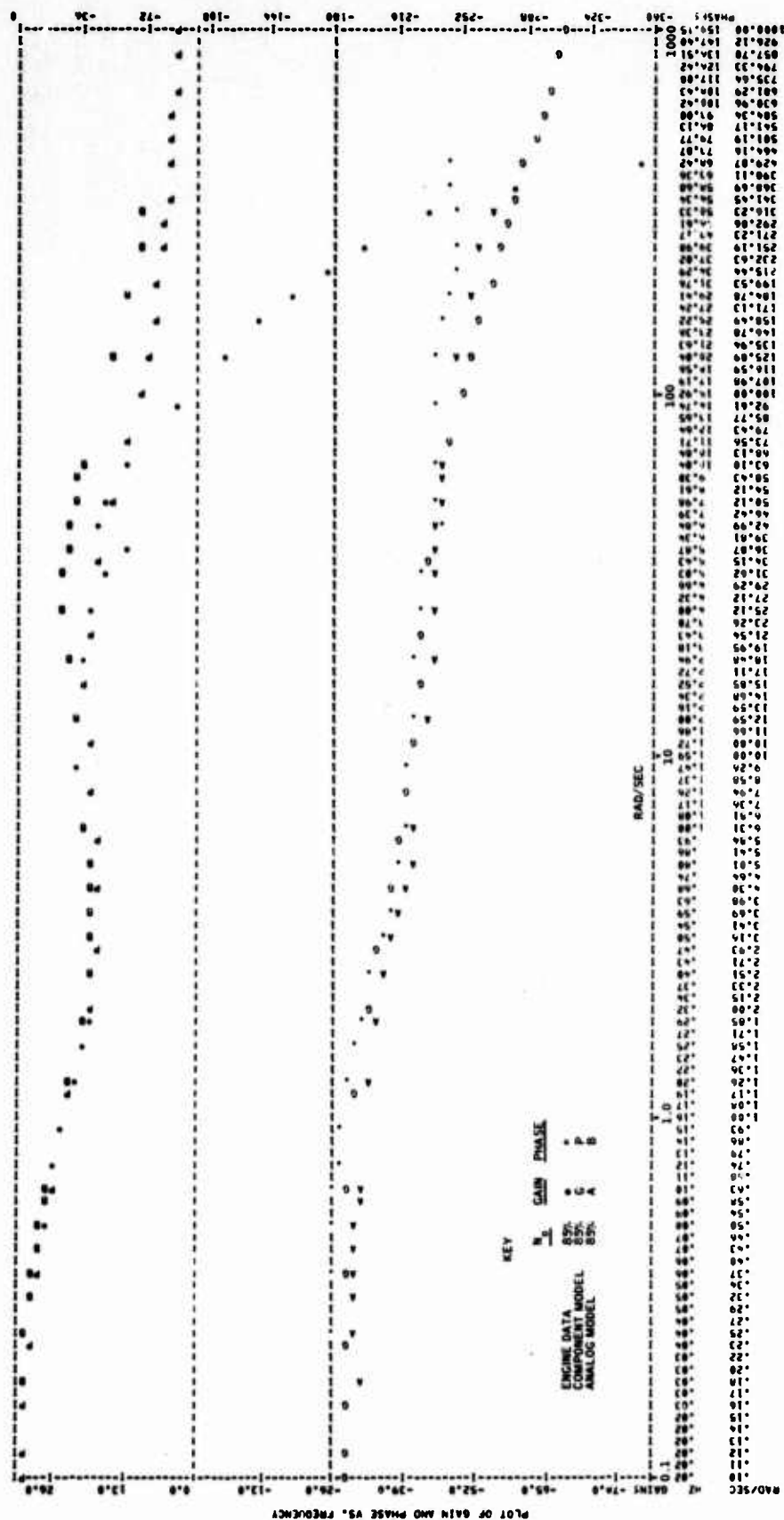


Figure 12. Compressor Discharge Pressure/Fuel Flow, P_3/W_f --
95 and 100 Percent Maximum Speed



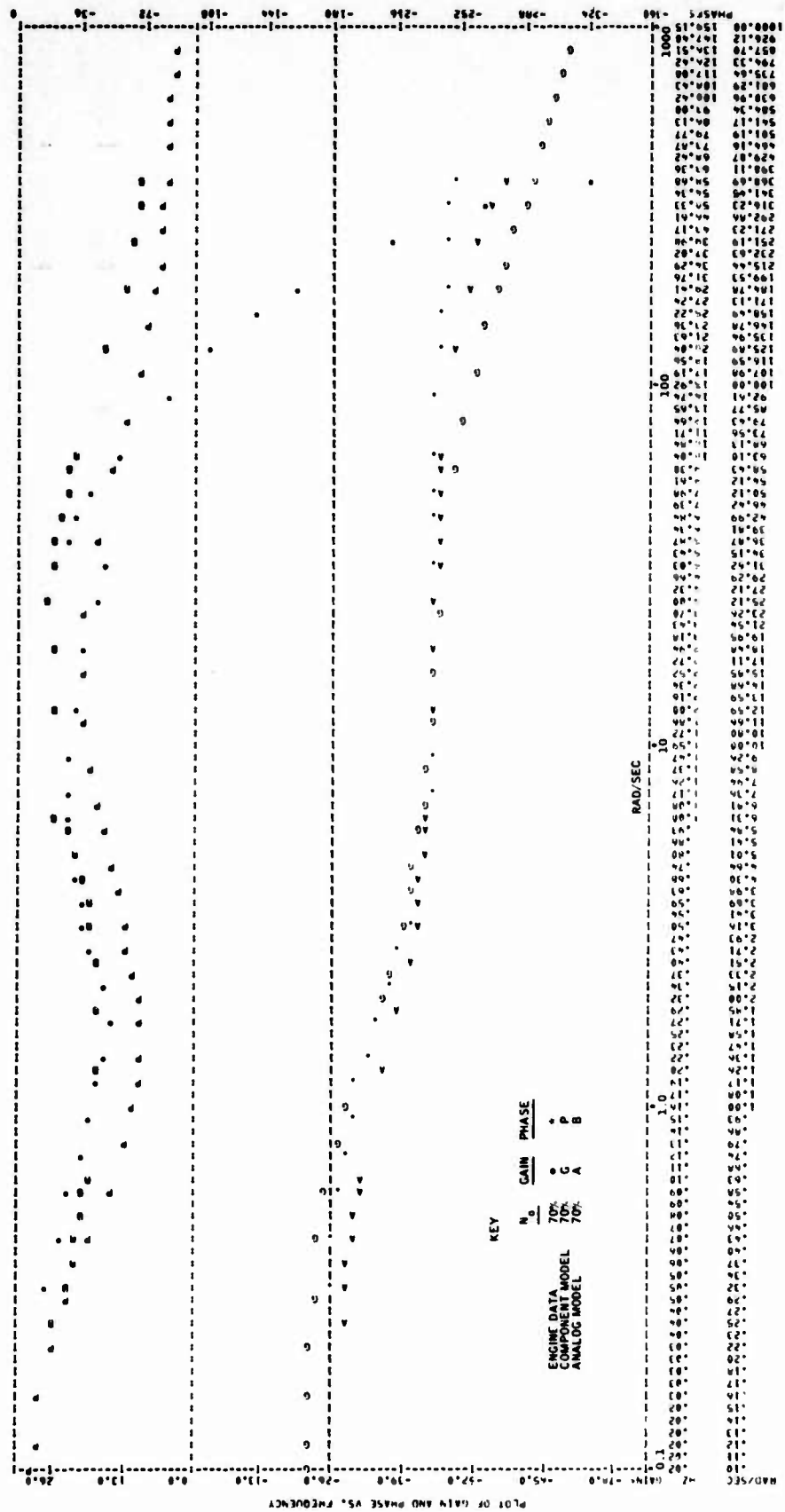


Figure 14. Compressor Discharge Pressure/Fuel Flow, P_3/W_f --
70 Percent Maximum Speed

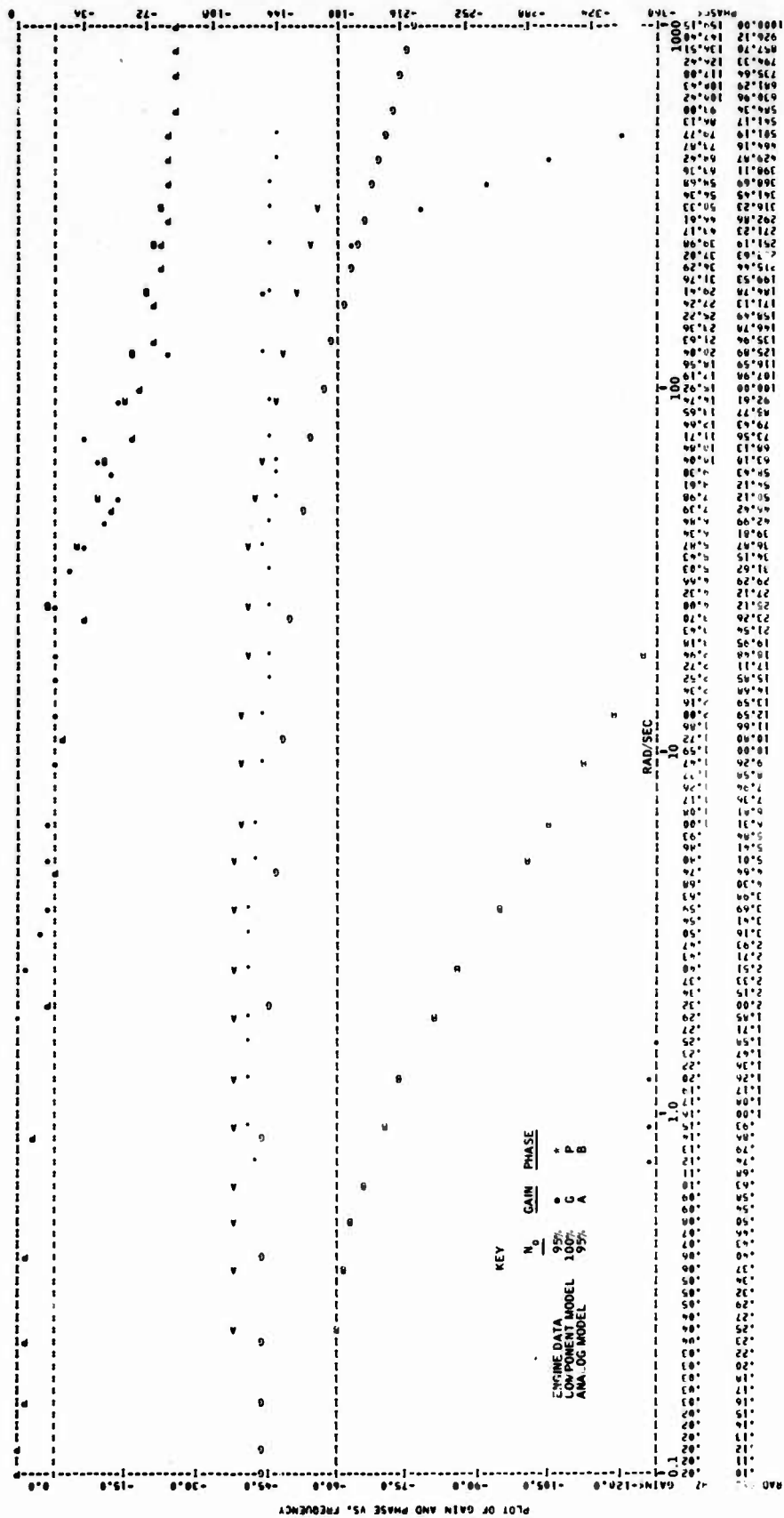
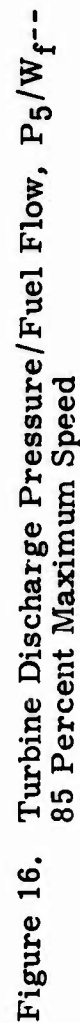


Figure 15. Turbine Discharge Pressure/Fuel Flow, P_5/W_f -- 95 and 100 Percent Maximum Speed



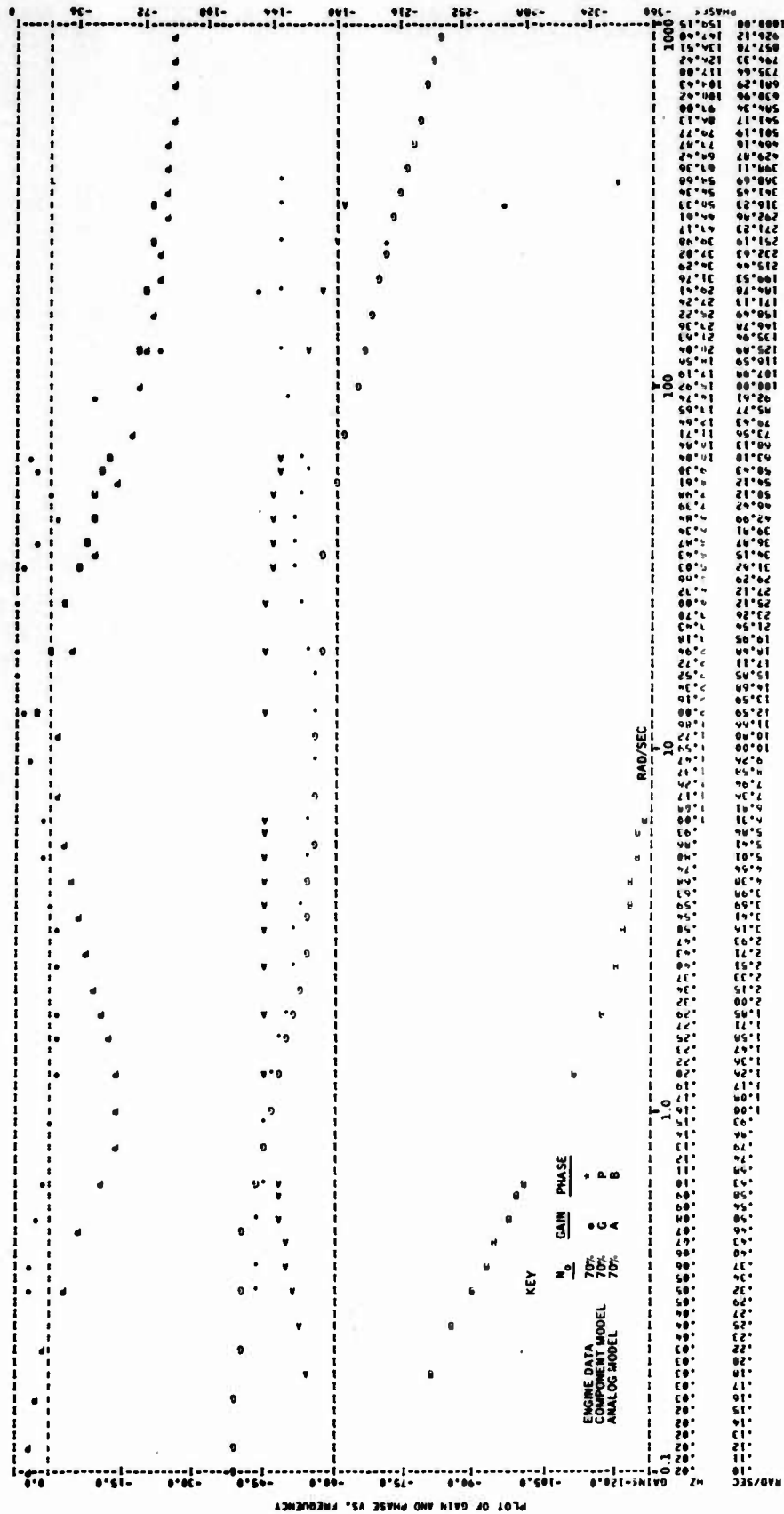


Figure 17. Turbine Discharge Pressure/Fuel Flow, P_5/W_f --
70 Percent Maximum Speed

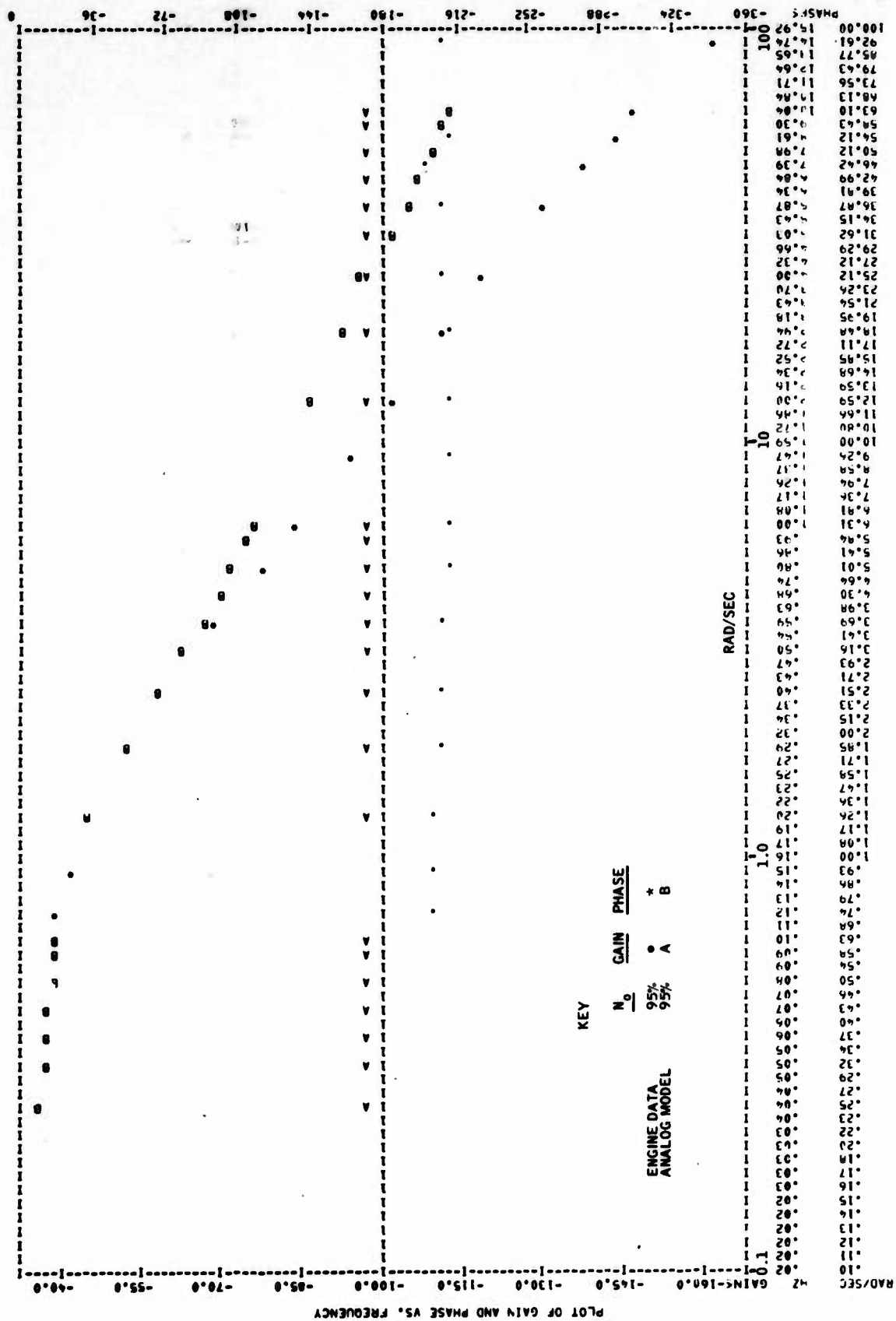


Figure 18. Mach Number Sensor/Fuel Flow, $\frac{\Delta P}{P_3} / W_f$

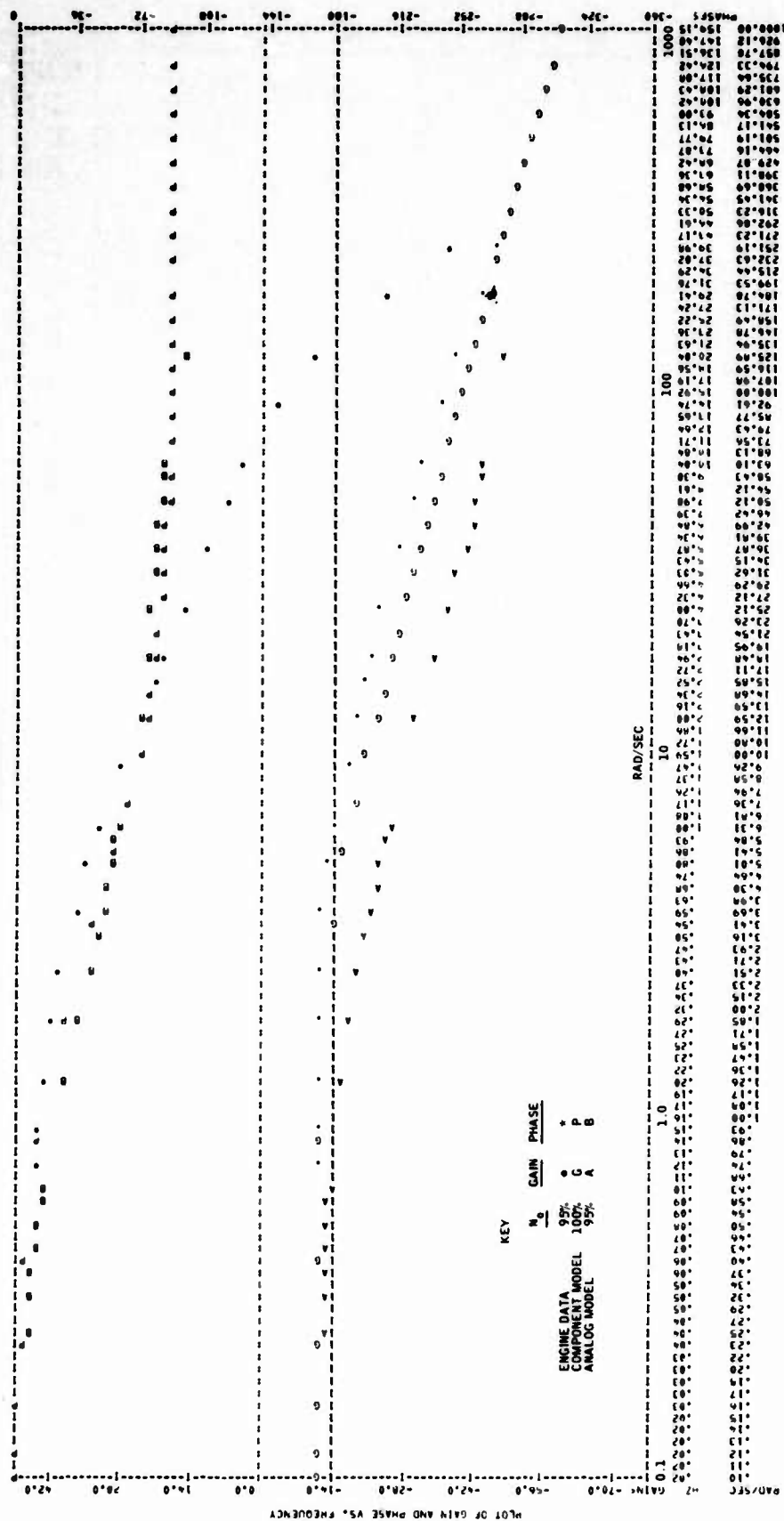


Figure 19. Turbine Discharge Temperature/Fuel Flow, T_5/W_f

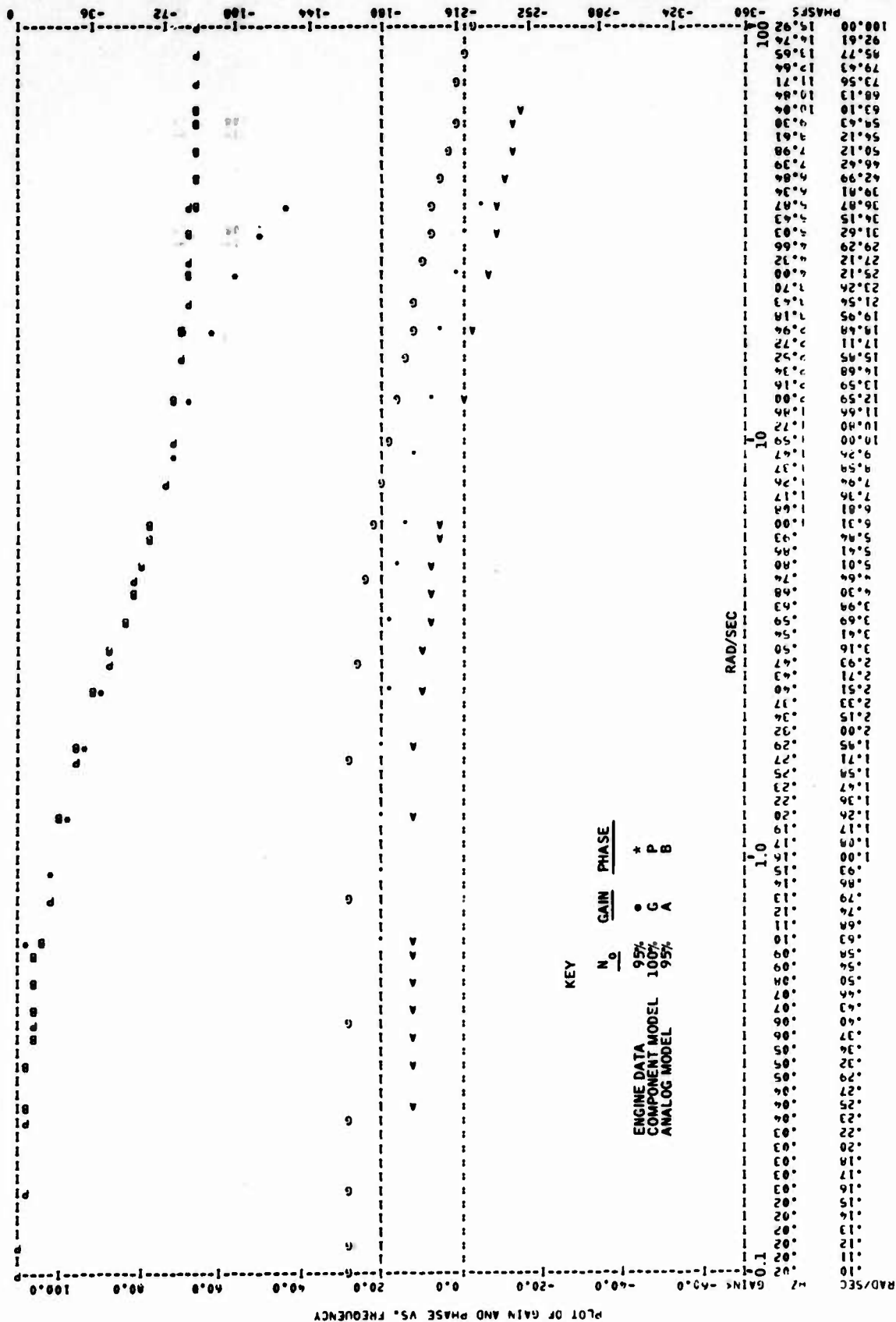


Figure 20. Spool Speed/Exhaust Area, N/A₈

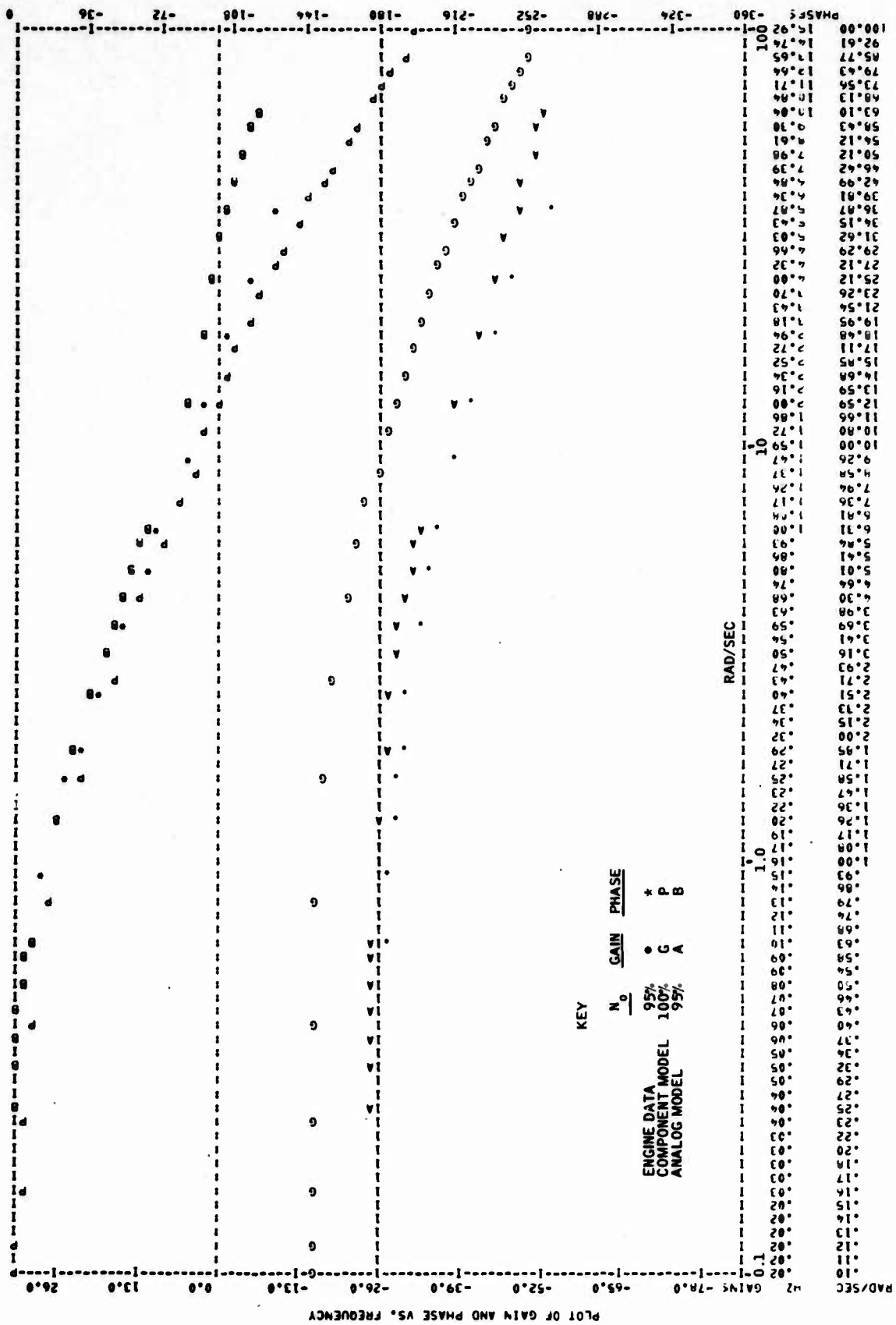


Figure 21. Compressor Discharge Pressure/Exhaust Area, P_3/A_8

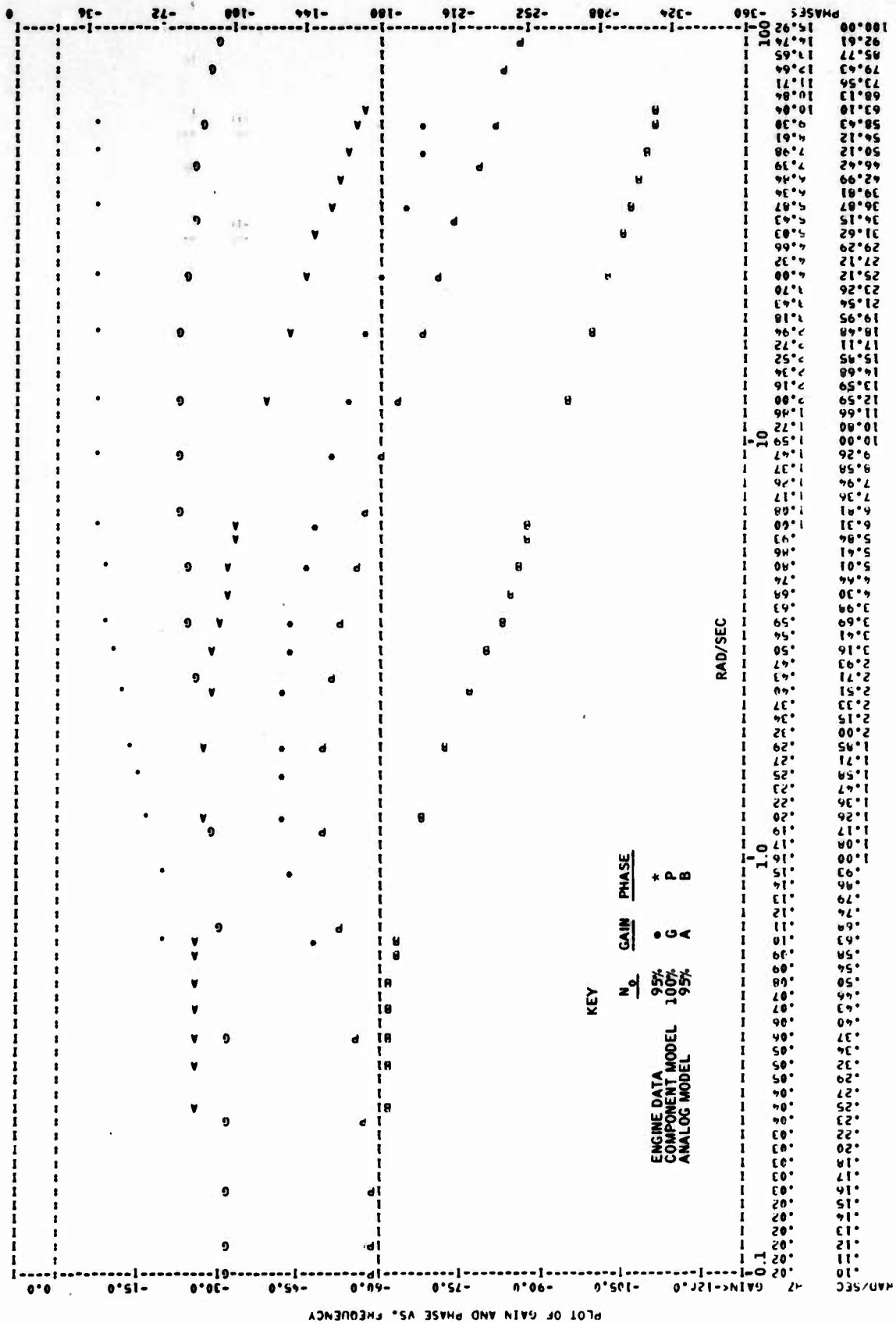


Figure 22. Turbine Discharge Pressure/Exhaust Area, P_5/A_8

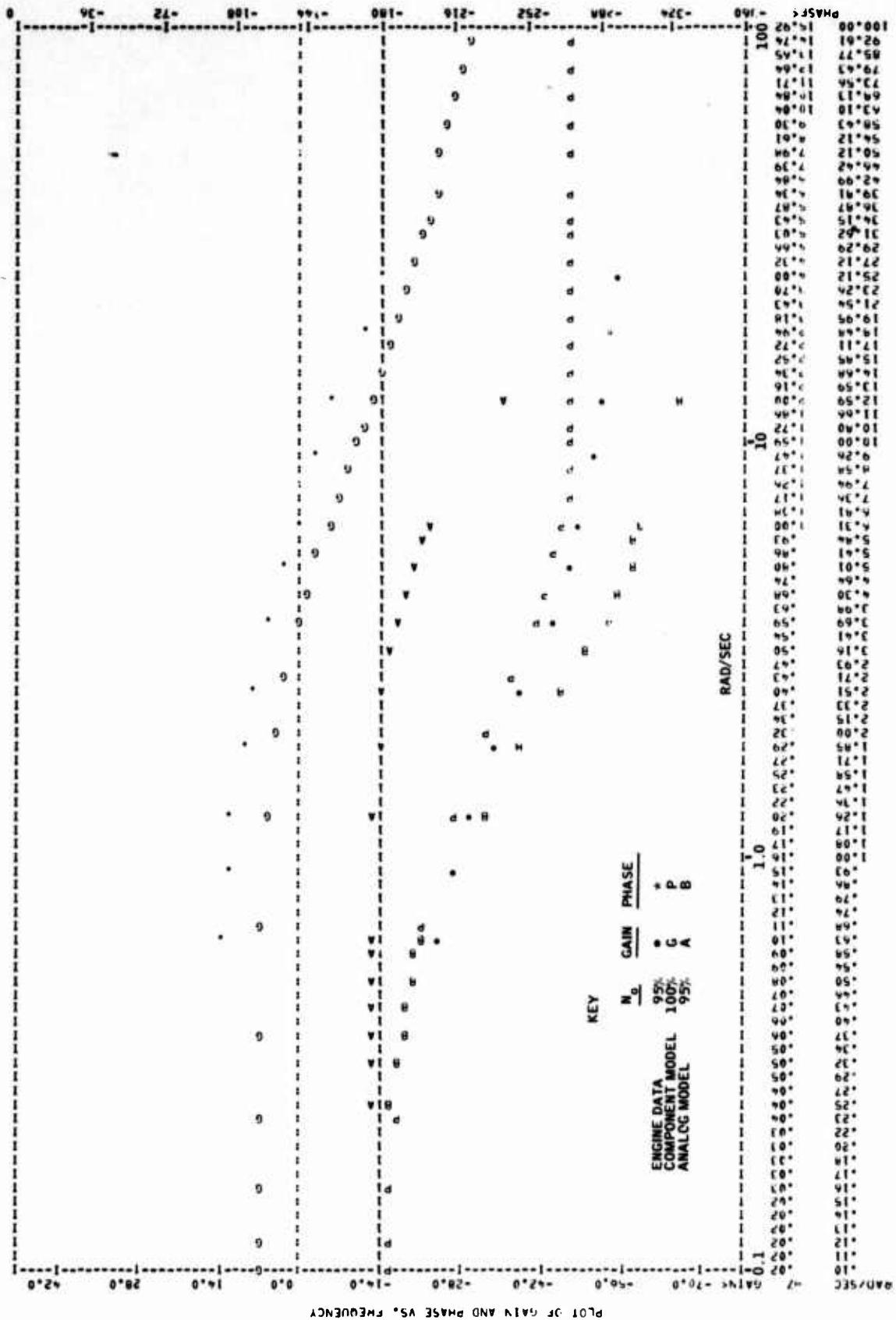


Figure 23. Turbine Discharge Temperature/Exhaust Area, T_5/A_8

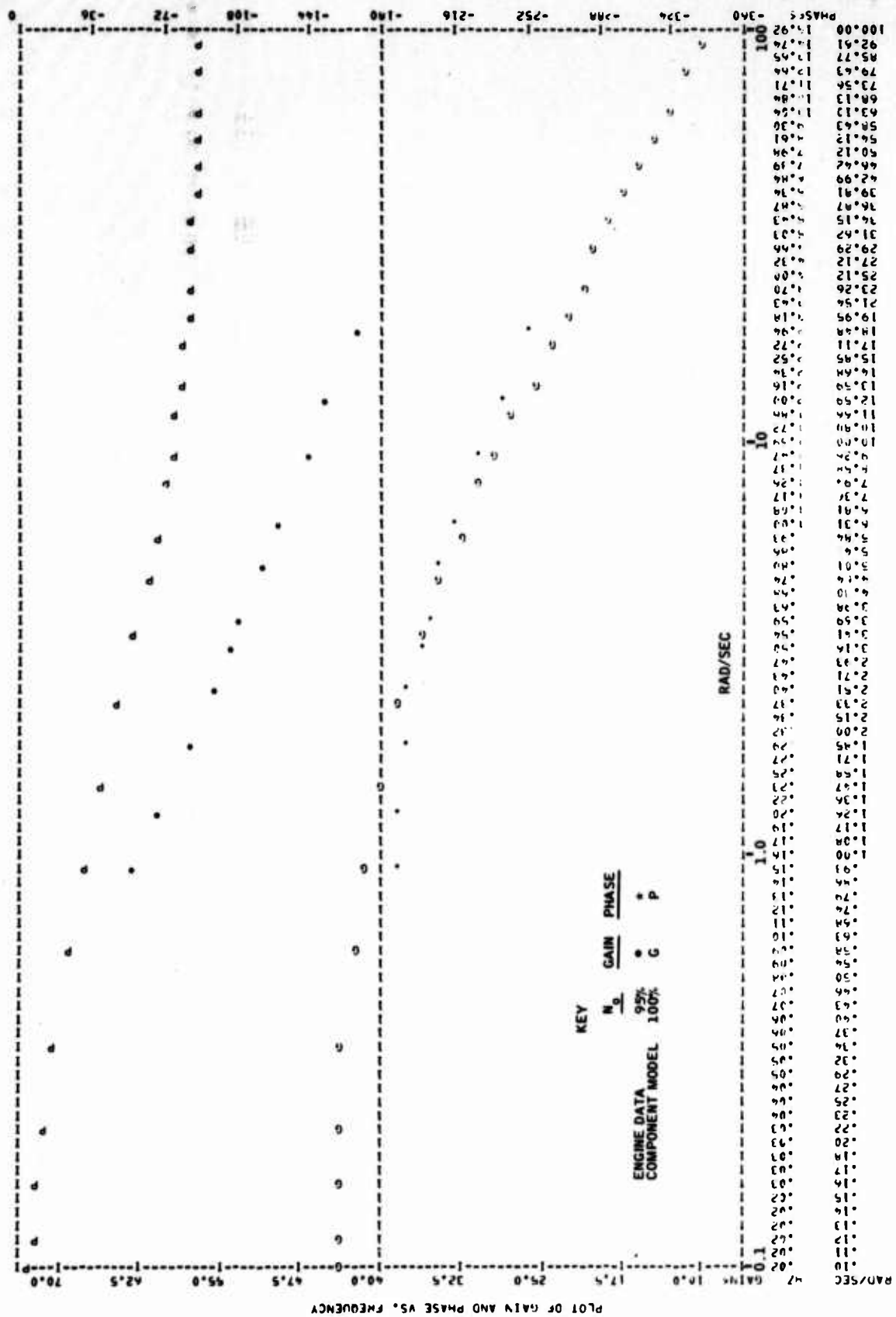


Figure 24. Spool Speed/Compressor Bleed, N/BLD

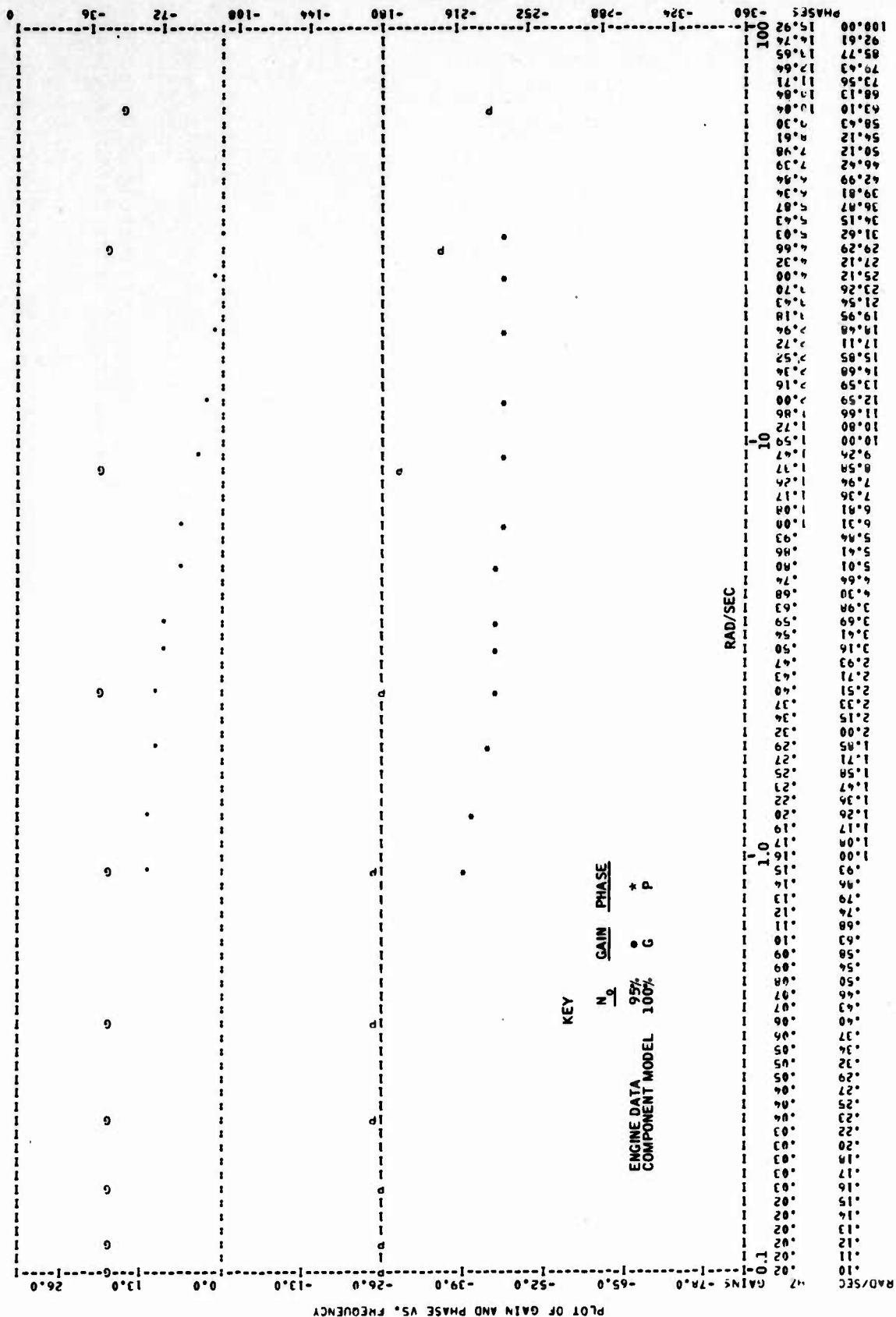


Figure 25. Compressor Discharge Pressure/Compressor Bleed, P₃/BLD

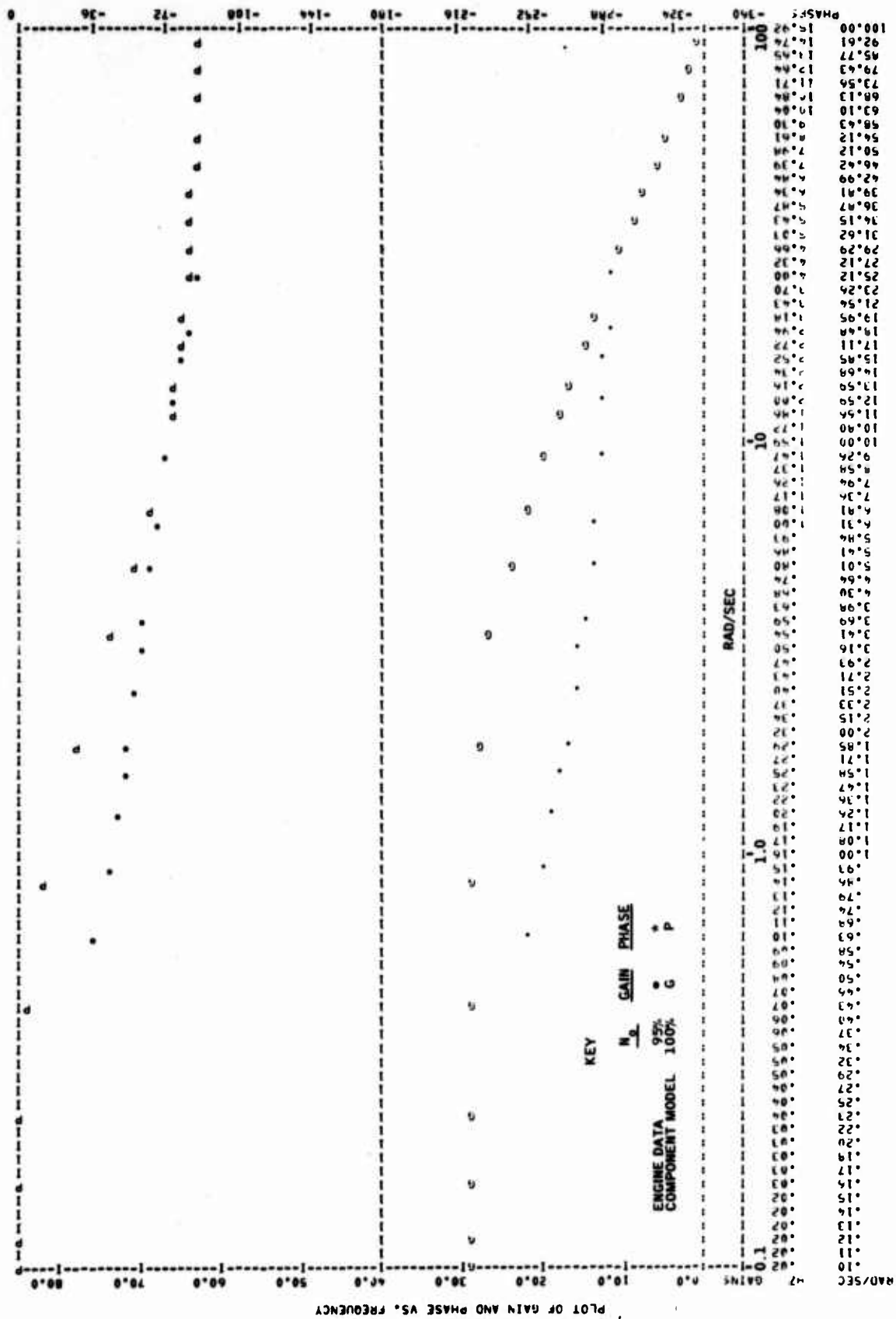


Figure 26. Turbine Discharge Temperature/Compressor Bleed, T_5/BLD

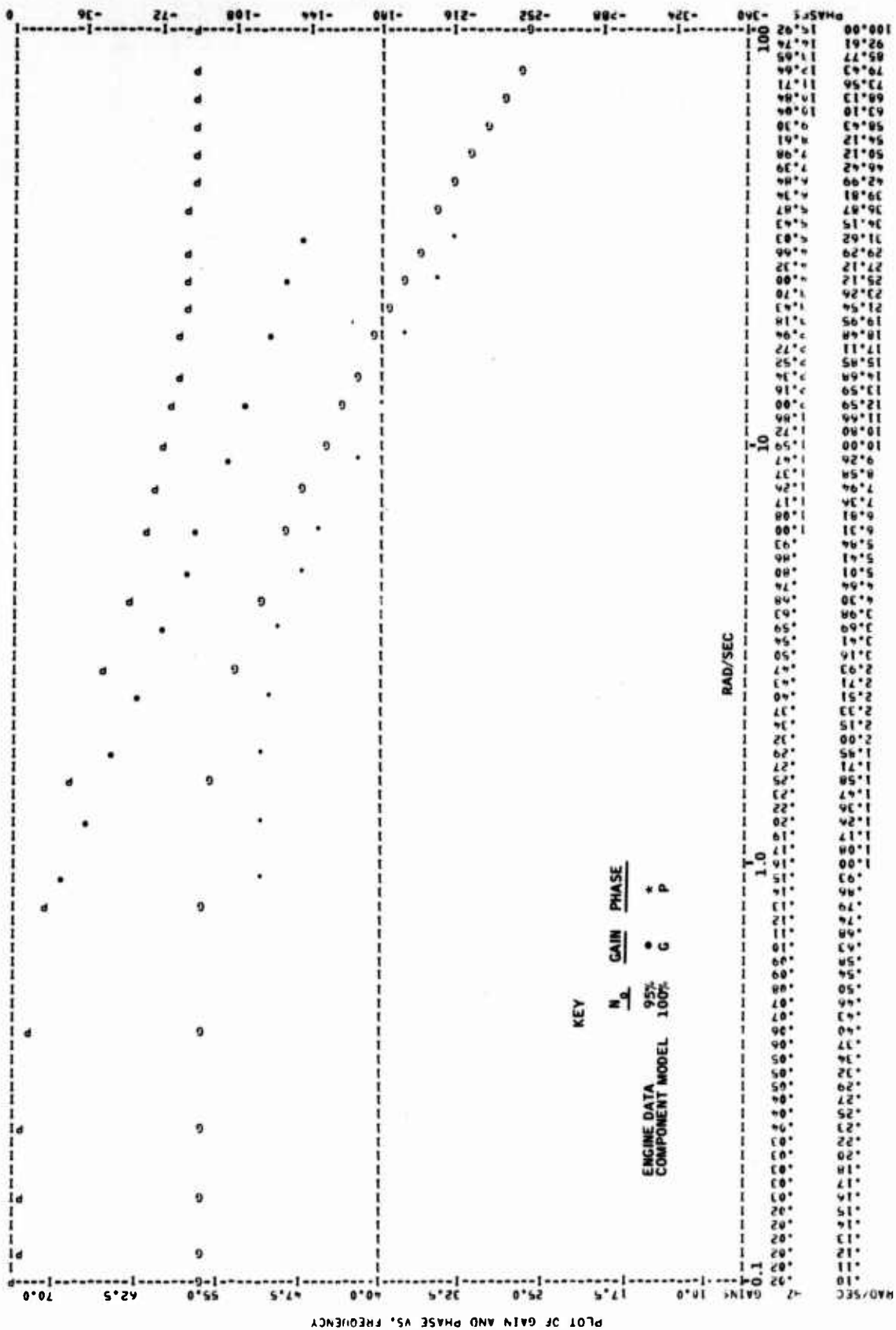


Figure 27. Spool Speed/Inlet Guide Vane, N/IGV

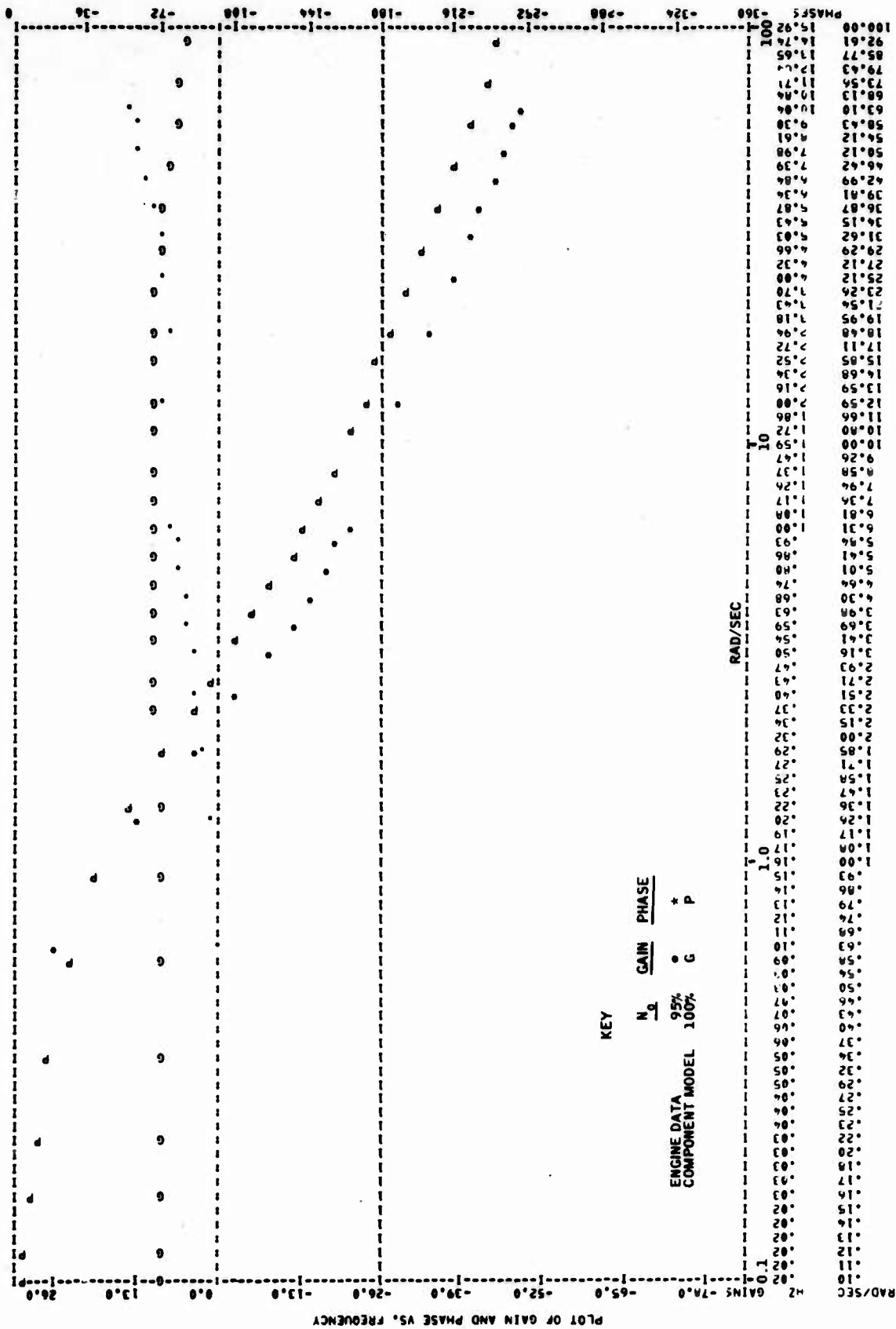


Figure 28. Compressor Discharge Pressure/Inlet Guide Vane, P_3/IGV

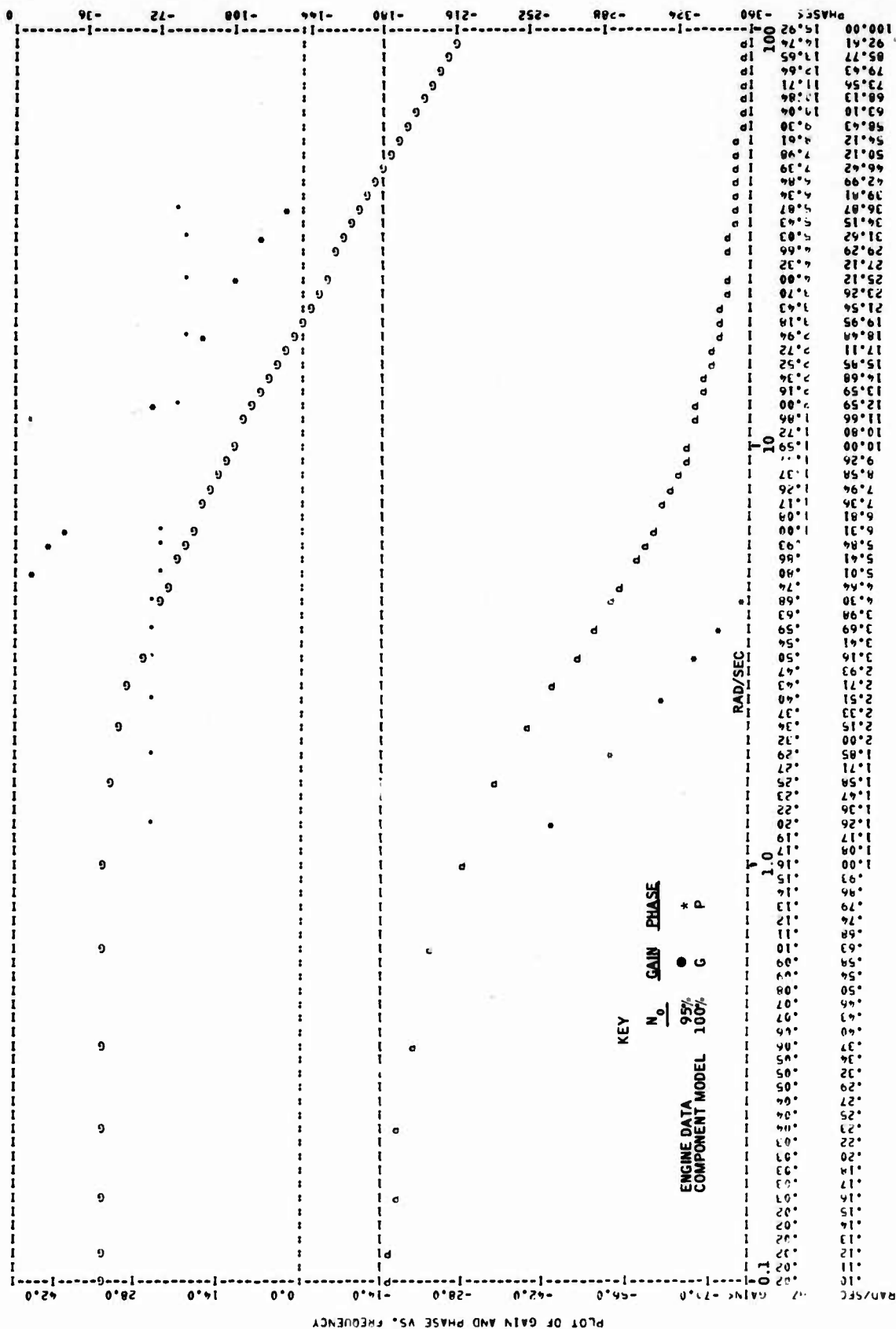


Figure 29. Turbine Discharge Temperature/Inlet Guide Vane, T_5/IGV

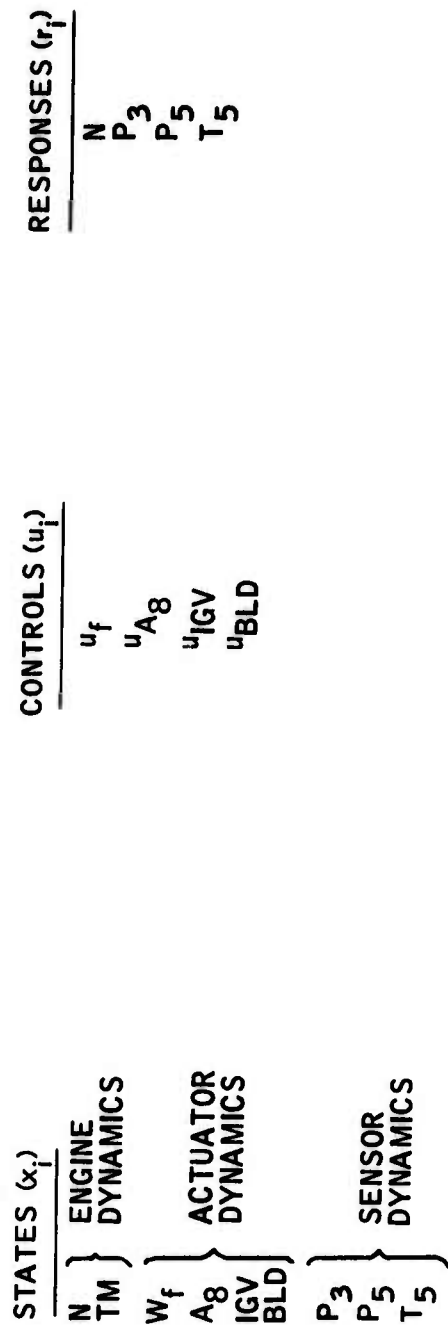
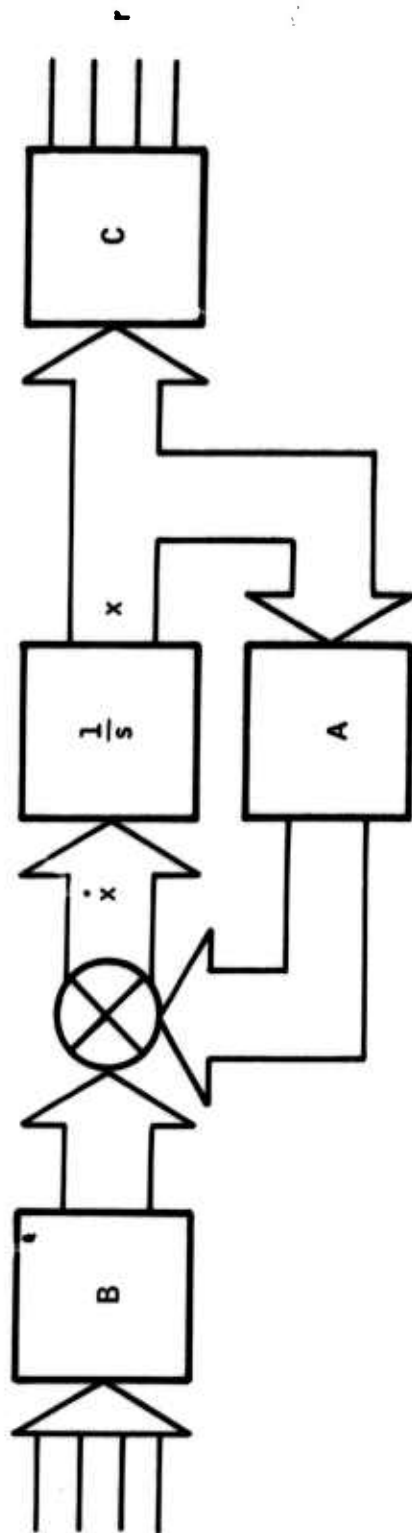


Figure 30. Linearized Component Model

Table 1. Steady-State Data--Engine Test

Response	Units	Operating Point, N/N_{max}		
		70 Percent	85 Percent	95 Percent
W_f	lb/hr	630.0	910.0	1504.0
A_8	in ²	162.0	158.0	115.0
IGV	Nondimensional	0.943	0.600	0.049
BLD	Nondimensional	0.983	0.638	0.115
N	rpm	11,319.0	13,976.0	15,279.0
P_3	psi	34.4	53.2	74.8
P_5	psi	15.8	18.0	24.1
$\Delta P/P_3$	psi/psi	0.125	0.152	0.161
T_4	°R	1331.0	1377.0	1632.0
T_5	°R	990.0	957.0	1141.0
ΔP_{fn}	psi	135.6	146.8	198.2

Table 2. Steady-State Data--Component Model

Response	Units	Operating Point, N/N_{max}		
		70 Percent	85 Percent	100 Percent
W_f	lb/hr	738.0	1052.0	2927.0
A_8	in ²	132.0	162.0	91.5
IGV	Nondimensional	1.0	0.619	0
BLD	Nondimensional	1.0	0.724	0
N	rpm	11,550.0	14,025.0	16,500.0
P_3	psi	39.9	60.4	101.5
P_5	psi	17.2	20.3	36.6
T_4	°R	1426.0	1498.0	2216.0
T_5	°R	1194.0	1179.0	1796.0

Table 3. Steady-State Data--APL Analog Model

Response	Units	Operating Point, N/N_{\max}		
		70 Percent	85 Percent	95 Percent
W_f	lb/hr	852.0	1319.0	1857.0
A_8	in ²	156.5	156.5	142.0
N	rpm	11,598.0	14,066.0	15,660.0
P_3	psi	39.8	59.3	79.3
P_5	psi	27.8	28.4	20.9
$\Delta P/P_3$	psi/psi	0.125	0.152	0.171
T_4	°R	1447.0	1540.0	1725.0
T_5	°R	1167.0	1129.0	1180.0

SECTION III

MULTIVARIABLE DYNAMIC ENGINE MODEL

INTRODUCTION

Complete transfer function models corresponding to the Bode frequency response data obtained from the APL J85 engine are presented and discussed in this section. Consistency and physical significance of the models are analyzed in the following paragraphs. The results demonstrate that multivariable dynamic engine models can be successfully identified from experimental frequency response measurements.

Transfer function models were identified from the Bode frequency response plots with a computer algorithm called TFNS. The algorithm is programmed to calculate the transfer function which best approximates the experimental frequency response measurements. Polynomials in the transfer function are computed iteratively so that the square of the difference between the experimental frequency response and frequency response of the transfer function approximation is minimized. That is, if the experimental frequency response is denoted by $G(j\omega)$ and the frequency response of the transfer function approximation is denoted by $G_a(j\omega)$, the computer algorithm calculates the polynomials in $G_a(j\omega)$ so that the following error is minimized:

$$E \triangleq \int_{-\infty}^{\infty} |G(j\omega) - G_a(j\omega)|^2 d\omega$$

A detailed discussion of the TFNS program is included in Appendix B. The transfer function models identified with the TFNS program are listed in Tables 4 through 23. Models are presented for three engine speed operating points, $N/N_{\max} = 70$ percent, 85 percent, and 95 percent. The transfer

functions included in these data are listed below in the same order in which they are discussed in the subsections that follow. Actuator inputs and sensor measurements represented in these transfer functions are described :

Section II.

	<u>Ref. Table</u>	<u>Transfer Function</u>
Actuator transfer functions	4	Fuel flow/fuel command, W_f/u_{W_f}
	5	Exhaust area/exhaust area command, A_8/u_{A_8}
	6	Compressor bleed/compressor bleed command, BLD/u_{BLD}
	7	Inlet guide vane/inlet guide vane command, IGV/u_{IGV}
Fuel flow transfer functions	8	Spool speed/fuel flow, N/W_f
	9	Compressor discharge pressure/fuel flow, P_3/W_f
	10	Turbine discharge pressure/fuel flow, P_5/W_f
	11	Mach number sensor/fuel flow, $\frac{\Delta P}{P_3}/W_f$
	12	Turbine discharge temperature/fuel flow, T_5/W_f
Exhaust area transfer functions	13	Spool speed/exhaust area, N/A_8
	14	Compressor discharge pressure/exhaust area, P_3/A_8
	15	Turbine discharge pressure/exhaust area, P_5/A_8
	16	Mach number sensor/exhaust area, $\frac{\Delta P}{P_3}/A_8$
	17	Turbine discharge temperature/exhaust area, T_5/A_8

	<u>Ref. Table</u>	<u>Transfer Function</u>
Compressor bleed transfer functions	18	Spool speed/compressor bleed, N/BLD
	19	Compressor discharge/compressor bleed, P_3/BLD
	20	Turbine discharge temperature/compressor bleed, T_5/BLD
Inlet guide vane transfer functions	21	Spool speed/inlet guide vane, N/IGV
	22	Compressor discharge pressure/inlet guide vane, P_3/IGV
	23	Turbine discharge temperature/inlet guide vane, T_5/IGV

The quality of these transfer function models is summarized in the following statements:

- Engine dynamics in the 0.05 to 100-Hz frequency range are identified in the models.
- Consistency is demonstrated between corresponding transfer functions at different operating points.
- Consistency is demonstrated between different transfer functions at the same operating point.

These statements are briefly discussed in the following paragraphs.

The transfer functions presented in Tables 4 through 23 contain a comprehensive, accurate description of the J85 engine. All significant actuator dynamics and gas dynamics in the frequency range 0.05 to 100 Hz are accurately represented in the data. In the past it has been possible to experimentally measure engine dynamics only over a very limited frequency range due

to the difficulty in computing accurate amplitude and phase shift information from noisy sensor signals. This difficulty was circumvented with the BAFCO two-channel servoanalyzer which is unique in its ability to accurately identify frequency response data from noisy signals.

Examination of corresponding transfer functions at different operating points shows the results to be consistent with respect to the relative positions of the poles and zeros. As an example, consider the transfer function models of T_5/A_8 at the three operating points, $N/N_{\max} = 70$ percent, 85 percent, and 95 percent. These three transfer functions are all first over second order. Poles and zeros in the transfer functions are listed below:

T_5/A_8 Transfer Function Models

Association	$N/N_{\max} = 70\%$	85%	95%
Zeros (rad/sec)	-8.75	-13.4	-42.4
Poles (rad/sec)	$\left\{ \begin{array}{l} -0.361 \\ -3.67 \end{array} \right.$	$\left\{ \begin{array}{l} -1.01 \\ -8.14 \end{array} \right.$	$\left\{ \begin{array}{l} -1.42 \\ -13.0 \end{array} \right.$

The data clearly show the location of the poles and zeros to shift consistently between operating points. That is, the poles and zeros for the $N/N_{\max} = 70$ percent operating point are all located at lower frequencies than the corresponding poles and zeros for the 85 percent operating point. Similarly, the poles and zeros for the 85 percent operating point are all located at lower frequencies than the corresponding poles and zeros for the 95 percent operating point. This shows consistency with the physics of turbine engines.

Consistency between different transfer functions at the same operating point is also exhibited by the data. Dynamic states are properly identified in several transfer functions. For example, consider the three transfer functions N/W_f , N/A_8 , and P_3/A_8 for the $N/N_{\max} = 95$ percent operating point. The poles in these transfer functions are listed below:

**Comparison of Transfer Function Models for
 $N/N_{\max} = 95$ Percent**

<u>Association</u>	<u>N/W_f</u>	<u>N/A_8</u>	<u>P_3/A_8</u>
Poles (rad/sec)	-2.86	-3.38	-3.41
	-76.7	-53.9	-45.8
	-260.0	---	---

These data show a pole located at approximately -3.0 radians per second common to all three transfer functions. Another pole located at about -50 radians per second is common to both the N/A_8 and P_3/A_8 transfer functions. Possibly the pole located at -76.7 radians per second in the N/W_f transfer function also corresponds to the -50 radians per second pole identified in the other two transfer functions. Some thermodynamic states should appear in several output responses in this way.

In many cases the state variables identified in the transfer function models can easily be interpreted in terms of physical engine parameters. The most obvious of these relationships are summarized below:

- Spool inertia shows up in all the transfer functions.
- A time delay has been identified in the P_3/W_f , P_5/W_f , and $\frac{\Delta P}{P_3}/W_f$ transfer functions.
- T_5 thermocouple time constants are contained in the T_5 response.
- Tailpipe gas dynamics show up in the fuel flow responses, as well as in some of the other responses.

All of the transfer functions contain a low-frequency pole between about 0.7 and 3.5 radians per second which is associated with spool inertia. Approximate time constants are identified below for each of the three operating points modeled:

Spool Inertia Time Constants in Seconds

<u>Association</u>	<u>N/N_{max} = 70%</u>	<u>85%</u>	<u>95%</u>
Time constant	1.2	0.55	0.36
Range of data	1.4 to 0.5	0.85 to 0.27	0.65 to 0.20

These data were computed by averaging the results for each operating point.

The P_3/W_f , P_5/W_f and $\frac{\Delta P}{P_3}/W_f$ transfer functions contain Pade approximations corresponding to a time delay of between 11 and 15 milliseconds. Although this time delay is believed to be associated with the fuel combustion process, the specific physical interpretation of the delay is not clear at this time. This delay is considerably larger than the combustion time delay predicted by existing engine models. The time delay data are summarized below:

Combustion Time Delay in Seconds

<u>Association</u>	<u>N/N_{max} = 70%</u>	<u>85%</u>	<u>95%</u>
Delay time	0.015	0.014	0.011

Identification of these time delays from the transfer function data is discussed later in this section under the heading "Engine Transfer Functions for Fuel Flow."

The T_5 transfer functions contain a set of poles in the 0.35 to 1.90-radian per second frequency range which represents T_5 thermocouple dynamics. Approximate time constants are identified below for each of the three operating points modeled:

T₅ Thermocouple Time Constants in Seconds

<u>Association</u>	<u>N/N_{max} = 70%</u>	<u>85%</u>	<u>95%</u>
Time constant	2.71	1.21	0.60
Range of data	2.53 to 2.85	0.87 to 2.52	0.53 to 0.70

These data were computed by averaging the results for each operating point.

The fuel flow transfer functions also contain a consistent set of poles which represent the fundamental resonance in the engine tailpipe. The resonance is characterized by a natural frequency of between 35 and 50 radians per second with a damping coefficient around 0.2.

ACTUATOR TRANSFER FUNCTIONS

Transfer function models corresponding to the four engine actuators are presented in Tables 4 through 7. Poles and zeros for the fuel valve are identified out to about 50 Hz. The geometry actuators, exhaust area, compressor bleeds, and inlet guide vanes are lower bandwidth than the fuel valve and, consequently, the poles and zeros for these actuators are identified only out to about 10 Hz.

Comparison of corresponding actuator transfer functions at different operating points shows that the actuators respond more quickly at spool speeds near maximum than they do at lower speeds (i. e. , the natural frequencies of the actuators increase with increasing spool speed). This behavior is related to the hydromechanical design of the actuators. The actuators respond faster at higher spool speeds because the hydraulic pressure power source increases with spool speed.

Transfer function models of the fuel valve at the three operating points tested are listed in Table 4. Both the 95 percent and 85 percent N/N_{\max} models contain six orders of numerator and denominator dynamics; the 70 percent N/N_{\max} model contains five orders of numerator and denominator dynamics. Poles associated with the models are identified below.

W_f/u_f Dynamics

Association	$N/N_{\max} = 70\%$		85%		95%	
	Frequency	Damping	Frequency	Damping	Frequency	Damping
Tailpipe dynamics	34.2	0.502	44.9	0.206	49.4	0.242
Actuator dynamics	148.0	0.208	137.0	0.145	134.0	0.172
	-156.0	---	239.0	0.179	248.0	0.172

These models contain representations of tailpipe resonance and actuator dynamics. Ideally, the models would only contain actuator dynamics, but because fuel flow was obtained by measuring the pressure differential across the fuel nozzle, ($\Delta P_{\text{fuel nozzle}} \triangleq P_{\text{fuel nozzle}} - P_3$), these models contain dynamics identified with the P_3 response in addition to actuator dynamics. A detailed analysis of the effect of P_3 dynamics on the measurement of fuel flow is included in Appendix A.

Resonance in the tailpipe section is represented by a complex pole with natural frequency around 40 radians per second and a damping ratio of 0.25. The natural frequency of the pole is seen to increase with increasing spool speed because the velocity of the airflow in the tailpipe increases with spool speed. Similar representations of tailpipe dynamics are included in the P_3/W_f , P_5/W_f , and $\frac{\Delta P}{P_3}/W_f$ models discussed in the following subsection.

Except for the 70 percent model, fuel valve actuator dynamics are represented as a pair of complex poles, one with a natural frequency of 140 radians

per second and a damping ratio of 0.18, and the other with a natural frequency of 240 radians per second and a damping ratio of 0.175. This representation of actuator dynamics agrees with the results obtained from bench tests of the fuel valve which also showed the valve to be a fourth-order device characterized by two complex poles, one with a natural frequency of 20 Hz and a damping ratio of 0.20, and the other with a natural frequency of 30 Hz and a damping ratio of 0.80.

Exhaust actuator models are listed in Table 5. These models show the exhaust actuator to be a second-order device with a natural frequency around 33 radians per second and a damping ratio of about 0.40. The natural frequency increases with increasing spool speed from 27.2 radians per second at the 70 percent N/N_{\max} operating point to 38.2 radians per second at the 95 percent N/N_{\max} operating point.

Transfer function models of the compressor bleeds and inlet guide vane actuators presented in Tables 6 and 7 show both of these actuators to be essentially first-order devices. Time constants for the actuators are summarized below.

Bleed and IGV Time Constants in Seconds				
Association	$N/N_{\max} = 70\%$	85%	95%	
Compressor bleed time constant	0.032	0.029	0.028	
Inlet guide vane time constant	---	0.066	0.050	

No data are presented for the inlet guide vanes at $N/N_{\max} = 70$ percent because the IGV actuator has little effect on engine responses at this speed. The time constants listed above show the BLD and IGV actuators to be much faster than expected; the ELD actuator was previously modeled with a time constant of 0.5 second and the IGV actuator was previously modeled with a time constant of 0.2 second.

ENGINE TRANSFER FUNCTIONS FOR FUEL FLOW

Transfer function models of spool speed N , compressor discharge pressure, P_3 , turbine discharge pressure, P_5 , Mach number sensor, $\Delta P/P_3$, and turbine discharge temperature, T_5 , with respect to fuel flow, W_f , are presented in Tables 8 through 12. Engine dynamics in the 0.05 to 100-Hz frequency range are identified in the models, including representations of spool inertia, gas dynamics, sensor dynamics, and combustion time delay. Some of the important features of these models are summarized below and discussed in the following paragraphs:

- Spool inertia is consistently identified in the N/W_f , P_3/W_f , and $\Delta P/P_3/W_f$ transfer functions.
- Pade approximations to a combustion time delay are included in the P_3/W_f , P_5/W_f , and $\Delta P/P_3/W_f$ models.
- The T_5/W_f transfer functions contain T_5 thermocouple sensor dynamics.
- Tailpipe gas dynamics are identified in the N/W_f , P_3/W_f , P_5/W_f , and $\Delta P/P_3/W_f$ models.

Table 8 contains transfer function models of N/W_f for the three operating points tested, 70 percent, 85 percent, and 95 percent maximum spool speed. Two sets of poles are consistently identified in these models. The first set of poles occurs at relatively low frequency, around 2.0 radians per second, and is associated with spool inertia. The second set of poles which occurs at higher frequency, around 60 radians per second, and is associated with gas dynamics in the engine tailpipe. Locations of the poles for these three models are listed below:

N/W_f Dynamics

<u>Root Association</u>	<u>70%</u>	<u>85%</u>	<u>95%</u>
Spool inertia	-0.714	-1.17	-2.86
Tailpipe dynamics	-42.8	-60.1	-76.7
	---	---	-260.0

Notice that the location of the poles varies consistently with spool speed. This result is predicted by engine thermodynamics.

Transfer function models of P_3/W_f are presented in Table 9. These models contain representations of spool inertia, gas dynamics, and combustion time delay. All three transfer functions contain seven poles. Associations with engine and sensor dynamics are outlined below:

P_3/W_f Dynamics

Association	70%		85%		95%	
	Frequency	Damping	Frequency	Damping	Frequency	Damping
Spool inertia	-0.800	---	-1.39	---	-2.83	---
Tailpipe dynamics	34.0	0.041	38.0	0.162	49.6	0.021
Combustion time delay	274.0	0.892	149.0	0.812	290.0	0.853
	479.0	0.328	423.0	0.133	542.0	0.039

The lowest-frequency pole at each operating point is associated with spool inertia. These roots agree with the spool inertia roots identified from the N/W_f transfer function models.

The second lowest-frequency pole at each operating point is a complex pair which is associated with gas dynamics in the engine tailpipe section. The resonant frequency increases with increasing spool speed because the air-flow velocity increases with increasing spool speed. A representation of

these dynamics (not as accurate) was also identified from the N/W_f transfer functions.

The two high-frequency complex pairs at each operating points are part of a Pade approximation of a time delay related to the combustion process. The Pade approximation is usually made up of two or more pairs of poles and zeros which have the same natural frequency and equal damping ratios with opposite algebraic signs. For example, consider the Pade approximation included in the 95 percent maximum spool speed P_3/W_f transfer function. In the frequency domain the Pade approximation is:

$$\frac{\left[\left(\frac{S}{282} \right)^2 + \frac{2(-0.754)S}{282} + 1 \right] \left[\left(\frac{S}{528} \right)^2 + \frac{2(-0.056)S}{528} + 1 \right]}{\left[\left(\frac{S}{290} \right)^2 + \frac{2(0.853)S}{290} + 1 \right] \left[\left(\frac{S}{542} \right)^2 + \frac{2(0.039)S}{542} + 1 \right]}$$

This approximation is composed of two pole-zero pairs. The zeros in each pair are roughly identical to the poles except for the algebraic sign on the damping term. This characteristic identifies the function as a Pade approximation to a time delay.

Similar Pade approximations are included in the P_3/W_f models at the other two operating points, 70 percent and 85 percent maximum spool speed. The delay times in seconds corresponding to these approximations are listed below:

Combustion Time Delays in Seconds			
<u>Association</u>	<u>70%</u>	<u>85%</u>	<u>95%</u>
Delay time	0.015	0.014	0.011

Thus, the delay time decreases with increasing spool speed.

Transfer function models for P_5/W_f are presented in Table 10. Engine dynamics represented in these models are identified below:

P_5/W_f Dynamics

Association	70%		85%		95%	
	Frequency	Damping	Frequency	Damping	Frequency	Damping
Spool inertia	-1.52	---	-3.13	---	-8.82	---
Gas dynamics	43.7	0.291	44.7	0.239	45.7	0.268
	111.0	0.734	-81.7	---	123.0	0.866
	---	---	-130.0	---	---	---
Combustion time delay	314.0	0.335	-495.0	---	685.0	0.741
	---	---	574.0	0.310	---	---

The lowest-frequency pole at each operating point is believed to be associated with spool inertia, although the roots identified here are higher in frequency than the spool inertia roots identified in the N/W_f and P_3/W_f transfer functions.

The poles located in the intermediate frequency range, 50 to 130 radians per second, represent engine gas dynamics. Two resonance conditions are included in these models. The complex pair at about 45 radians per second with a damping ratio around 0.26 is identified with the fundamental resonance in the tailpipe section. The other complex pair at about 100 radians per second with a damping ratio around 0.80 represents either a secondary resonance in the tailpipe section or a resonance in a smaller volume in the engine such as the burner or compressor volume. It should be noted that the higher-frequency resonance is not accurately identified in the $N/N_{\max} = 85$ percent model; it is represented by two real roots (natural frequencies of -81.7 and -130 radians per second) instead of by one complex pair. This inconsistency is apparently related to experimental error in the raw frequency data.

The high-frequency poles at each operating point are part of Pade approximations to combustions time delays. Although the poles and zeros associated with these Pade approximations are not identical to the poles and zeros associated with the Pade approximations identified in the P_3/W_f models, the time delays modeled are the same. Thus, at 70 percent maximum spool speed the delay is 0.015 second, at 85 percent the delay is 0.014 second, and at 95 percent the delay is 0.011 second.

Mach number sensor, $\frac{\Delta P}{P_3}/W_f$, transfer function models are listed in Table 11. The dynamic representations included in these models are similar to those included in the P_3/W_f and P_5/W_f models. Pole identifications are enumerated below:

$\frac{\Delta P}{P_3}/W_f$ Dynamics

Association	70%		85%		95%	
	Frequency	Damping	Frequency	Damping	Frequency	Damping
Spool inertia	- 0.716	---	- 1.49	---	- 3.50	---
Tailpipe dynamics	34.9	0.138	63.6	0.188	49.7	0.004
	-58.4	---	-31.2	---	-60.4	---
Combustion time delay	171.0	0.567	180.0	0.541	240.0	0.414
	345.0	0.062	---	---	---	---

The lowest-frequency pole at each operating point is associated with spool inertia. These roots agree very well with the spool inertia roots identified from the N/W_f and P_3/W_f transfer function models.

The next two poles are associated with gas dynamics. Tailpipe dynamics are represented by the complex pair at about 50 radians per second with a damping ratio around 0.15. This representation roughly agrees with the

results presented for the N/W_f , P_3/W_f , and P_5/W_f transfer functions. A specific interpretation of the other pole is not clear.

The high-frequency poles are associated with the combustion time delay. These poles are part of Pade approximations equivalent to the approximations included in the P_3/W_f and P_5/W_f models. Thus, at 70 percent maximum spool speed the delay is 0.015 second, at 85 percent the delay is 0.014 second and at 95 percent the delay is 0.011 second.

Transfer function models for T_5/W_f are presented in Table 12. The dynamic states included in these models are identified below:

T_5/W_f Dynamics

Association	70%		85%		95%	
	Frequency	Damping	Frequency	Damping	Frequency	Damping
T_5 sensor	-0.395	---	-0.749	---	---	---
Spool inertia	-2.98	---	-4.31	---	-6.19	---
Gas dynamics	-94.0	---	-214.0	---	-160.0	---
	---	---	-360.0	---	---	---

The lowest-frequency pole at each operating point in these models represents the response characteristic of the T_5 thermocouple sensor. This pole is missing from the 95 percent maximum spool speed model because frequency data were not obtained at a low enough frequency at this operating point to identify the root.

The next-lowest-frequency poles are associated with spool inertia. These poles are located at a higher frequency than the corresponding poles in the N/W_f , P_3/W_f , and $\Delta P_3/W_f$ models. This result is consistent with the spool inertia representation in the P_5/W_f model.

The high-frequency poles have not been identified specifically but are believed to be gas dynamics. It should be noted that the low-bandpass quality of the T_5 sensor reduces the signal-to-noise ratio at high frequency, increasing the identification error.

ENGINE TRANSFER FUNCTIONS FOR EXHAUST AREA

Transfer function models of spool speed, N , compressor discharge pressure, P_3 , turbine discharge pressure, P_5 , Mach number sensor, $\Delta P/P_3$, and turbine discharge temperature, T_5 , with respect to exhaust area, A_8 , are presented in Tables 13 through 17. Representations of spool inertia, gas dynamics, and T_5 sensor dynamics in the 0.5 to 10-Hz frequency range are included in the models. Important features of the models are:

- Consistency between the exhaust area transfer functions and the fuel flow transfer functions is demonstrated.
- Spool inertia is consistently identified in the N/A_8 , P_3/A_8 , and $\Delta P/P_3/A_8$ transfer functions.
- The T_5/A_8 models include the T_5 thermocouple sensor dynamics.

Transfer function models of N/A_8 are presented in Table 13. Spool speed is modeled by two lags in series, one with a break frequency around 2.0 Hz and the other with a break frequency around 10 Hz. The first of these two lags represents spool inertia. Specific location of the roots associated with this lag are listed below:

Poles Associated with Spool Inertia

Model	70%	85%	95%
N/A_8	-0.698	-2.68	-3.38
N/W_f	-0.714	-1.17	-2.86

Spool inertia roots identified from the N/W_f transfer functions discussed in the previous section are also shown in this table. Comparison of the spool inertia roots identified from the two models shows the results to be consistent. The models agree very well for the 70 percent and 95 percent maximum spool speed operating points. Agreement at the 85 percent operating point is not as good.

The second lag, with a break frequency at 54 radians per second, included in the 95 percent N/A_8 model represents gas dynamics in the engine tailpipe. This root is also identified in the 95 percent N/W_f model. Corresponding roots are not identified in the 70 percent and 85 percent N/A_8 models because the frequency data could not be analyzed at high frequencies.

Transfer function models of P_3/A_8 are presented in Table 14. These models contain representations of spool inertia which are consistent with the results presented in the N/A_8 models. The poles included in the P_3/A_8 transfer functions are identified below:

P_3/A_8 Dynamics			
<u>Association</u>	<u>70%</u>	<u>85%</u>	<u>95%</u>
Spool inertia	-0.864	-2.59	-3.41
Tailpipe dynamics	---	-26.9	-45.8

The low-frequency poles at each operating point are identified with spool inertia. These roots agree with the corresponding roots identified in the N/A_8 models.

The higher-frequency poles included in the 85 percent and 95 percent maximum spool speed models are associated with engine gas dynamics in the tailpipe. A set of roots at about the same frequencies was also identified in the P_3/W_f models discussed in the previous section.

It should be noted that the time delays identified in the P_3/W_f models are not included in the P_3/A_8 models because the A_8 frequency test was only performed for frequencies below 10 Hz. In order to measure the time delays which are included in the W_f models, frequency response data must be measured in the 10 to 100-Hz frequency range.

P_5/A_8 transfer function models are identified in Table 15. Engine dynamics identified from these models are listed below:

P_5/A_8 Dynamics

<u>Association</u>	<u>70%</u>	<u>85%</u>	<u>95%</u>
Spool inertia	---	-4.42	-5.28
Gas dynamics	-33.2	---	-97.2

The low-frequency poles identified at each operating point are associated with spool inertia. These poles do not agree with the spool inertia roots identified in the N/A_8 and P_3/A_8 models; the roots presented here are located at higher frequencies than the corresponding roots in the N/A_8 and P_3/A_8 models. This discrepancy was also observed in the comparison of spool inertia roots identified from the P_5/W_f , P_3/W_f , and N/W_f models.

The high-frequency poles included in the 70 percent and 95 percent P_5/A_8 models are associated with engine gas dynamics. Poles located at roughly the same frequency are also included in the P_5/W_f models.

Transfer function models of $(\Delta P/P_3)/A_8$ are listed in Table 16. These models contain representation of only one state, spool inertia. Locations of the poles in these models are listed below:

$\frac{\Delta P}{P_3} / A_8$ Dynamics

<u>Association</u>	<u>70%</u>	<u>85%</u>	<u>95%</u>
Spool inertia	-1.98	-3.74	-4.90

These roots correspond more closely with spool inertia representations of the P_5/A_8 models than they do with the spool inertia representations included in the N/A_8 and P_3/A_8 models.

T_5/A_8 transfer function models are presented in Table 17. Consistent representation of spool inertia and T_5 thermocouple dynamics are contained in these models. Specific root locations are identified below:

T_5/A_8 Dynamics

<u>Association</u>	<u>70%</u>	<u>85%</u>	<u>95%</u>
T_5 sensor	-0.361	-1.01	-1.42
Spool inertia	-3.67	-8.14	-13.0

The low-frequency roots are associated with the T_5 thermocouple sensor. Location of these poles agrees with the data from the T_5/W_f transfer function models.

The higher-frequency poles are identified as spool inertia. As was the case with the fuel flow data, the spool inertia roots are at considerably higher frequency in these models than in the N/A_8 , P_3/A_8 or $\frac{\Delta P}{P_3}/A_8$ models. These roots are also larger than the spool inertia roots in the T_5/W_f models.

ENGINE TRANSFER FUNCTIONS FOR COMPRESSOR BLEED

Transfer function models of spool speed, N , compressor discharge pressure, P_3 , and turbine discharge temperature T_5 , with respect to compressor bleed, BLD, are presented in Tables 18, 19, and 20. Spool inertia, gas dynamics, and T_5 sensor dynamics in the frequency range 0.5 to 10 Hz are represented in the models. In general, the bleed models presented in this section are not as accurate as the fuel flow or exhaust area models presented in the previous sections due to the relative insensitivity of the measured variables to the bleed control. Important features of the bleed models are summarized below:

- Consistency with the fuel flow and exhaust area models is demonstrated.
- Consistent identification of spool inertia is included in the N /BLD and the P_3 /BLD models.
- The T_5 /BLD models contain T_5 sensor characteristics.

Transfer function models of N /BLD are presented in Table 18. These models contain representation of only one state, spool inertia. Location of the poles associated with this state are listed below:

Poles Associated With Spool Inertia

<u>Model</u>	<u>70%</u>	<u>85%</u>	<u>95%</u>
N /BLD	-0.936	-1.14	-1.53
N / W_f	-0.714	-1.17	-2.86
N / A_8	-0.698	-2.68	-3.38

Also listed in the table are spool inertia roots identified from the N / W_f and N / A_8 models. Comparison of the data in the table shows the N /BLD models to be consistent with the N / W_f and N / A_8 models. The models agree very

well at the 70 percent maximum spool speed operating point. At the 85 percent point the N/BLD and N/W_f model agree very well, but the root in the N/A_8 root is somewhat high. Model agreement is not as good at the 95 percent operating point; the roots differ by as much as 1.3 radians per second.

Models of P_3/BLD are presented in Table 19. Representations of both spool inertia and gas dynamics are included in these models. The poles are identified below:

P_3/BLD Dynamics

<u>Association</u>	<u>70%</u>	<u>85%</u>	<u>95%</u>
Spool inertia	-1.06	-1.98	-1.96
Gas dynamics	-80.1	-40.1	-76.3

Neither spool inertia nor gas dynamics are represented as accurately in these data as in the data corresponding to the P_3/W_f and P_3/A_8 models. The spool inertia root associated with the 85 percent P_3/BLD model appears to be too large. This is also the case with the gas dynamics roots identified in the 70 percent and 95 percent models.

T_5/BLD transfer function models are listed in Table 20. The poles which have been identified in these models are listed below:

T_5/BLD Dynamics

<u>Association</u>	<u>70%</u>	<u>85%</u>	<u>95%</u>
T_5 sensor	-0.351	-1.15	-1.88
	---	-159.0	-416.0

Thermocouple time constants identified in these models agree with the results presented for the T_5/W_f and T_5/A_8 transfer functions. The high-frequency root identified in the 85 percent and 95 percent models is probably incorrectly located.

ENGINE TRANSFER FUNCTIONS FOR INLET GUIDE VANE

Transfer function models of spool speed, N , compressor discharge pressure, P_3 , and turbine discharge temperature T_5 , with respect to inlet guide vane, IGV, are presented in Tables 21, 22, and 23. These models contain representations of spool inertia and T_5 thermocouple dynamics in the 0.5 to 10-Hz frequency range.

Models are presented for only the 85 percent and 95 percent maximum spool speed operating points. At the 70 percent operating point the effect of the IGV control on the engine is insignificant. IGV frequency response data was not measured at this operating point.

The IGV models presented here are not as accurate as the fuel flow and exhaust area models presented earlier in this section because the engine is not as sensitive to the IGV control as it is to the fuel flow and exhaust area controls. Thus, some of the poles identified in the IGV models are more subject to error due to the extremely low signal-to-noise ratio which characterizes the IGV frequency responses. Fortunately, the extraneous dynamics are easily identified by comparing the IGV models with the fuel flow, exhaust area, and compressor bleed models previously discussed.

The significant features of the IGV models are:

- Low-frequency dynamics (below 2.0 Hz) are consistently identified between the IGV models and the W_f , A_8 , and BLD models.
- Spool inertia states are included in the N /IGV, P_3 /IGV, and T_5 /IGV models.
- The T_5 /IGV models contain T_5 thermocouple dynamics.

Transfer function models of N/IGV are presented in Table 21. These models contain spool inertia dynamics which are consistent with the N/W_f, N/A₈, and N/BLD models. Spool inertia roots of all four models are listed below:

Poles Associated With Spool Inertia			
<u>Model</u>	<u>70%</u>	<u>85%</u>	<u>95%</u>
N/IGV	---	-1.81	-2.70
N/W _f	-0.714	-1.17	-2.86
N/A ₈	-0.698	-2.68	-3.38
N/BLD	-0.936	-1.14	-1.53

Agreement between the N/IGV models and the other three models is demonstrated.

The N/IGV model at the 95 percent maximum spool speed operating point also contains a second pole located at 19 radians per second. Comparison of this pole with the poles identified in the N/W_f, N/A₈, and N/BLD models suggests that the pole is incorrectly identified. A second pole does exist in the N/W_f and N/A₈ models for the 95 percent operating point, but it is at a higher frequency, around 60 radians per second.

Models of P₃/IGV are presented in Table 22. The only clearly identifiable dynamics in these models are the representations of spool inertia. All of the poles for these models are listed below:

P ₃ /IGV Dynamics		
<u>Association</u>	<u>85%</u>	<u>95%</u>
Spool inertia	-2.01	-3.26
	-17.8	---
	-1570.0	-400.0

The poles associated with spool inertia agree very well with the spool inertia roots identified in the N/IGV models. This relationship is consistent with the results obtained for the fuel flow, exhaust area, and compressor bleed models.

The 85 percent maximum spool speed model also contains a second pole located at 17.8 radians per second. This pole is believed to be associated with tailpipe gas dynamics, although it is located at a lower frequency than the corresponding poles in the 85 percent P_3/W_f , P_3/A_8 , and P_3/BLD models.

The high-frequency poles included in both the 85 percent and 95 percent maximum spool speed P_3/IGV models are extraneous. They are located at too high a frequency to be correctly measured on frequency responses in the 0.5 to 10-Hz frequency range.

T_5/IGV frequency response models are presented in Table 23. These models contain representations of spool inertia and T_5 thermocouple dynamics which agree with the results previously discussed for the T_5/W_f , T_5/A_8 , and T_5/BLD models. In addition, the T_5/IGV models also contain a set of poles in the 3 to 9-Hz frequency range which is tentatively associated with gas dynamics. The poles included in these models are identified below:

T_5/IGV Dynamics

<u>Association</u>	<u>85%</u>	<u>95%</u>
T_5 thermocouple	-0.390	-1.90
Spool inertia	-4.59	-7.08
Gas dynamics	-17.9	-58.5

Table 4. Fuel Valve Transfer Functions

N/N_{\max}	Fuel Nozzle Pressure/Fuel Flow Command, $\Delta P_{fn}/u_f$
70%	$\frac{1.0 \left[\left(\frac{S}{30.7} \right)^2 + \frac{2(0.107)S}{30.7} + 1 \right] \left[\left(\frac{S}{208} \right)^2 + \frac{2(-0.259)S}{208} + 1 \right] \left[\frac{S}{147} - 1 \right]}{\left[\left(\frac{S}{34.2} \right)^2 + \frac{2(0.502)S}{34.1} + 1 \right] \left[\left(\frac{S}{148} \right)^2 + \frac{2(0.208)S}{148} + 1 \right] \left[\frac{S}{156} + 1 \right]}$
85%	$\frac{1.0 \left[\left(\frac{S}{42.3} \right)^2 + \frac{2(0.061)S}{42.3} + 1 \right] \left[\left(\frac{S}{191} \right)^2 + \frac{2(-0.253)S}{191} + 1 \right] \left[\left(\frac{S}{306} \right)^2 + \frac{2(-0.072)S}{306} + 1 \right]}{\left[\left(\frac{S}{44.9} \right)^2 + \frac{2(0.206)S}{44.9} + 1 \right] \left[\left(\frac{S}{137} \right)^2 + \frac{2(0.145)S}{137} + 1 \right] \left[\left(\frac{S}{239} \right)^2 + \frac{2(0.179)S}{239} + 1 \right]}$
95%	$\frac{1.0 \left[\left(\frac{S}{49.8} \right)^2 + \frac{2(0.049)S}{49.8} + 1 \right] \left[\left(\frac{S}{197} \right)^2 + \frac{2(-0.318)S}{197} + 1 \right] \left[\left(\frac{S}{329} \right)^2 + \frac{2(-0.073)S}{329} + 1 \right]}{\left[\left(\frac{S}{49.4} \right)^2 + \frac{2(0.242)S}{49.4} + 1 \right] \left[\left(\frac{S}{134} \right)^2 + \frac{2(0.172)S}{134} + 1 \right] \left[\left(\frac{S}{248} \right)^2 + \frac{2(0.172)S}{248} + 1 \right]}$

Table 5. Exhaust Actuator Transfer Functions

N/N_{\max}	Exhaust Area/Exhaust Command, A_8/u_A
70%	$\frac{1.0 \left[\left(\frac{S}{50} \right)^2 + \frac{2(-0.284)S}{50} + 1 \right]}{\left[\left(\frac{S}{27.2} \right)^2 + \frac{2(0.453)S}{27.2} + 1 \right]}$
85%	$\frac{1.0 \left[\left(\frac{S}{56.9} \right)^2 + \frac{2(-0.271)S}{56.9} + 1 \right]}{\left[\left(\frac{S}{32.4} \right)^2 + \frac{2(0.402)S}{32.4} + 1 \right]}$
95%	$\frac{1.0 \left[\left(\frac{S}{59.7} \right)^2 + \frac{2(-0.303)S}{59.7} + 1 \right]}{\left[\left(\frac{S}{38.2} \right)^2 + \frac{2(0.433)S}{38.2} + 1 \right]}$

Table 6. Bleed Actuator Transfer Functions

N/N_{\max}	Bleed Position/Bleed Command, BLD/u_{BLD}
70%	$\frac{1.0 \left[\frac{S}{107} - 1 \right]}{\left[\frac{S}{31.3} + 1 \right]}$
85%	$\frac{1.0 \left[\frac{S}{327} - 1 \right]}{\left[\frac{S}{34.9} + 1 \right] \left[\frac{S}{107} + 1 \right]}$
95%	$\frac{1.0 \left[\frac{S}{372} - 1 \right]}{\left[\frac{S}{35.8} + 1 \right] \left[\frac{S}{139} + 1 \right]}$

Table 7. Inlet Guide Vane Actuator Transfer Functions

N/N_{\max}	IGV Position/IGV Command, IGV/u_{IGV}
85%	$\frac{1.0 \left[\frac{S}{178} - 1 \right]}{\left[\frac{S}{15.1} + 1 \right]}$
95%	$\frac{1.0 \left[\frac{S}{189} - 1 \right]}{\left[\frac{S}{19.9} + 1 \right]}$

Table 8. Fuel Flow Transfer Functions--
Spool Speed/Fuel Flow

N/N_{\max}	Spool Speed/Fuel Flow, N/W_f
70%	$\frac{12.65 \left[\frac{S}{148} - 1 \right]}{\left[\frac{S}{0.714} + 1 \right] \left[\frac{S}{42.8} + 1 \right]}$
85%	$\frac{6.36 \left[\frac{S}{82.3} - 1 \right]}{\left[\frac{S}{1.17} + 1 \right] \left[\frac{S}{60.1} + 1 \right]}$
95%	$\frac{2.86 \left[\frac{S}{192} - 1 \right]}{\left[\frac{S}{2.86} + 1 \right] \left[\frac{S}{76.7} + 1 \right] \left[\frac{S}{260} + 1 \right]}$

Table 9. Fuel Flow Transfer Functions--Compressor Discharge Pressure/Fuel Flow

N/N _{max}	Compressor Discharge Pressure/Fuel Flow, P ₃ /W _f
70%	$\frac{0.0533 \left[\frac{S}{6.37} + 1 \right] \left[\left(\frac{S}{34.3} \right)^2 + \frac{2(0.017)S}{34.3} + 1 \right] \left[\left(\frac{S}{313} \right)^2 + \frac{2(-0.804)S}{313} + 1 \right] \left[\left(\frac{S}{469} \right)^2 + \frac{2(-0.310)S}{469} + 1 \right]}{\left[\frac{S}{0.800} + 1 \right] \left[\left(\frac{S}{34} \right)^2 + \frac{2(0.041)S}{34} + 1 \right] \left[\left(\frac{S}{274} \right)^2 + \frac{2(0.892)S}{274} + 1 \right] \left[\left(\frac{S}{479} \right)^2 + \frac{2(0.328)S}{479} + 1 \right]}$
85%	$\frac{0.0514 \left[\frac{S}{7.59} + 1 \right] \left[\left(\frac{S}{39.8} \right)^2 + \frac{2(0.121)S}{39.8} + 1 \right] \left[\left(\frac{S}{365} \right)^2 + \frac{2(-0.579)S}{365} + 1 \right]}{\left[\frac{S}{1.39} + 1 \right] \left[\left(\frac{S}{38} \right)^2 + \frac{2(0.162)S}{38} + 1 \right] \left[\left(\frac{S}{149} \right)^2 + \frac{2(0.812)S}{149} + 1 \right] \left[\left(\frac{S}{423} \right)^2 + \frac{2(0.133)S}{423} + 1 \right]}$
95%	$\frac{0.0308 \left[\frac{S}{10.8} + 1 \right] \left[\left(\frac{S}{50.1} \right)^2 + \frac{2(0.013)S}{50.1} + 1 \right] \left[\left(\frac{S}{282} \right)^2 + \frac{2(-0.754)S}{282} + 1 \right] \left[\left(\frac{S}{528} \right)^2 + \frac{2(-0.056)S}{528} + 1 \right]}{\left[\frac{S}{2.83} + 1 \right] \left[\left(\frac{S}{49.6} \right)^2 + \frac{2(0.021)S}{49.6} + 1 \right] \left[\left(\frac{S}{290} \right)^2 + \frac{2(0.853)S}{290} + 1 \right] \left[\left(\frac{S}{542} \right)^2 + \frac{2(0.039)S}{542} + 1 \right]}$

Table 10. Fuel Flow Transfer Functions--Turbine Discharge Pressure/Fuel Flow

N/N _{max}	Turbine Discharge Pressure/Fuel Flow, P ₅ /W _f
70%	$\frac{0.00667 \left[\frac{S}{6.25} + 1 \right] \left[\frac{S}{19.8} + 1 \right] \left[\left(\frac{S}{50.7} \right)^2 + \frac{2(0.221)S}{50.7} + 1 \right] \left[\left(\frac{S}{287} \right)^2 + \frac{2(-0.566)}{287} + 1 \right] \left[\frac{S}{674} - 1 \right]}{\left[\frac{S}{1.52} + 1 \right] \left[\left(\frac{S}{43.7} \right)^2 + \frac{2(0.291)S}{43.7} + 1 \right] \left[\left(\frac{S}{111} \right)^2 + \frac{2(0.734)S}{111} + 1 \right] \left[\left(\frac{S}{314} \right)^2 + \frac{2(0.355)S}{314} + 1 \right]}$
85%	$\frac{0.00714 \left[\frac{S}{14} + 1 \right] \left[\frac{S}{17.3} + 1 \right] \left[\left(\frac{S}{50.4} \right)^2 + \frac{2(0.139)S}{50.4} + 1 \right] \left[\left(\frac{S}{254} \right)^2 + \frac{2(0.793)S}{254} + 1 \right] \left[\left(\frac{S}{516} \right)^2 + \frac{2(-0.227)S}{516} + 1 \right]}{\left[\frac{S}{3.13} + 1 \right] \left[\left(\frac{S}{44.7} \right)^2 + \frac{2(0.219)S}{44.7} + 1 \right] \left[\frac{S}{81.7} + 1 \right] \left[\frac{S}{130} + 1 \right] \left[\left(\frac{S}{235} + 1 \right) \left[\left(\frac{S}{574} \right)^2 + \frac{2(0.310)S}{574} + 1 \right] \right]}$
95%	$\frac{0.00833 \left[\left(\frac{S}{25.2} \right)^2 + \frac{2(0.953)S}{25.2} + 1 \right] \left[\left(\frac{S}{53} \right)^2 + \frac{2(0.219)S}{53} + 1 \right] \left[\left(\frac{S}{258} \right)^2 + \frac{2(-0.743)S}{258} + 1 \right] \left[\left(\frac{S}{565} \right)^2 + \frac{2(-0.268)S}{565} + 1 \right]}{\left[\frac{S}{8.82} + 1 \right] \left[\left(\frac{S}{45.7} \right)^2 + \frac{2(0.268)S}{45.7} + 1 \right] \left[\left(\frac{S}{123} \right)^2 + \frac{2(0.866)S}{123} + 1 \right] \left[\left(\frac{S}{685} \right)^2 + \frac{2(0.741)S}{685} + 1 \right] \left[\frac{S}{9707} + 1 \right]}$

Table 11. Fuel Flow Transfer Functions--Mach No.
Sensor/Fuel Flow

N/N _{max}	Mach Number Sensor/Fuel Flow, $\frac{\Delta P}{P_3 W_f}$
70%	$\frac{0.121E-3 \left[\frac{S}{1.38} - 1 \right] \left[\left(\frac{S}{36.2} \right)^2 + \frac{2(0.085)S}{36.2} + 1 \right] \left[\frac{S}{54.6} - 1 \right] \left[\left(\frac{S}{196} \right)^2 + \frac{2(-0.578)S}{196} + 1 \right] \left[\left(\frac{S}{367} \right)^2 + \frac{2(-0.056)S}{367} + 1 \right]}{\left[\frac{S}{0.716} + 1 \right] \left[\left(\frac{S}{34.9} \right)^2 + \frac{2(0.138)S}{34.9} + 1 \right] \left[\frac{S}{58.4} + 1 \right] \left[\left(\frac{S}{171} \right)^2 + \frac{2(0.567)S}{171} + 1 \right] \left[\left(\frac{S}{345} \right)^2 + \frac{2(0.062)S}{345} + 1 \right]}$
85%	$\frac{0.408E-4 \left[\left(\frac{S}{13.3} \right)^2 + \frac{2(-0.786)S}{13.3} + 1 \right] \left[\left(\frac{S}{60.6} \right)^2 + \frac{2(0.166)S}{60.6} + 1 \right] \left[\left(\frac{S}{223} \right)^2 + \frac{2(-0.638)S}{223} + 1 \right]}{\left[\frac{S}{1.49} + 1 \right] \left[\left(\frac{S}{31.2} + 1 \right) \left[\left(\frac{S}{63.6} \right)^2 + \frac{2(-0.188)S}{63.6} + 1 \right] \left[\left(\frac{S}{180} \right)^2 + \frac{2(0.541)S}{180} + 1 \right] \right]}$
95%	$\frac{0.835E-5 \left[\frac{S}{4.32} - 1 \right] \left[\frac{S}{41.1} - 1 \right] \left[\left(\frac{S}{51} \right)^2 + \frac{2(0.0045)S}{51} + 1 \right] \left[\left(\frac{S}{217} \right)^2 + \frac{2(-0.450)S}{217} + 1 \right]}{\left[\frac{S}{3.50} + 1 \right] \left[\left(\frac{S}{49.7} \right)^2 + \frac{2(0.0044)S}{49.7} + 1 \right] \left[\frac{S}{60.4} + 1 \right] \left[\left(\frac{S}{240} \right)^2 + \frac{2(0.414)S}{240} + 1 \right]}$

**Table 12. Fuel Flow Transfer Functions--Turbine
Discharge Temperature/Fuel Flow**

N/N_{\max}	Turbine Discharge Temperature/Fuel Flow, T_5/W_f
70%	$\frac{-0.328 \left[\frac{S}{0.450} - 1 \right] \left[\frac{S}{122} - 1 \right]}{\left[\frac{S}{0.395} + 1 \right] \left[\frac{S}{2.98} + 1 \right] \left[\frac{S}{94.4} + 1 \right]}$
85%	$\frac{0.187 \left[\frac{S}{0.074} + 1 \right] \left[\frac{S}{170} - 1 \right] \left[\left(\frac{S}{241} \right)^2 + \frac{2(-0.279)S}{241} + 1 \right]}{\left[\frac{S}{0.749} + 1 \right] \left[\frac{S}{4.31} + 1 \right] \left[\frac{S}{214} + 1 \right] \left[\frac{S}{360} + 1 \right]}$
95%	$\frac{0.294 \left[\left(\frac{S}{253} \right)^2 + \frac{2(-0.773)S}{253} + 1 \right]}{\left[\frac{S}{6.19} + 1 \right] \left[\frac{S}{160} + 1 \right]}$

**Table 13. Exhaust Area Transfer Functions--Spool
Speed/Exhaust Area**

N/N_{\max}	Spool Speed/Exhaust Area, N/A_8
70%	$\frac{3.84}{\left[\frac{S}{0.698} + 1 \right]}$
85%	$\frac{2.99}{\left[\frac{S}{2.68} + 1 \right]}$
95%	$\frac{11.0}{\left[\frac{S}{3.381} + 1 \right] \left[\frac{S}{53.9} + 1 \right]}$

Table 14. Exhaust Area Transfer Functions--Compressor Discharge Pressure/Exhaust Area

N/N_{\max}	Compressor Discharge Pressure/Exhaust Area, P_3/A_8
70%	$\frac{0.0601 \left[\frac{S}{29.3} - 1 \right]}{\left[\frac{S}{0.864} + 1 \right]}$
85%	$\frac{0.0512 \left[\frac{S}{13.9} + 1 \right] \left[\frac{S}{41.3} - 1 \right]}{\left[\frac{S}{2.59} + 1 \right] \left[\frac{S}{26.9} + 1 \right]}$
95%	$\frac{0.0445}{\left[\frac{S}{3.41} + 1 \right] \left[\frac{S}{45.8} + 1 \right]}$

Table 15. Exhaust Area Transfer Functions--Turbine Discharge Pressure/Exhaust Area

N/N_{\max}	Turbine Discharge Pressure/Exhaust Area, P_5/A_8
70%	$\frac{-0.0175 \left[\frac{S}{0.719} + 1 \right] \left[\frac{S}{24.5} + 1 \right]}{\left[\frac{S}{2.27} + 1 \right] \left[\frac{S}{33.2} + 1 \right]}$
85%	$\frac{-0.0363 \left[\frac{S}{1.46} + 1 \right]}{\left[\frac{S}{4.42} + 1 \right]}$
95%	$\frac{-0.100 \left[\frac{S}{0.591} + 1 \right]}{\left[\frac{S}{5.28} + 1 \right] \left[\frac{S}{97.2} + 1 \right]}$

Table 16. Exhaust Area Transfer Functions--Mach No. Sensor/Exhaust Area

N/N_{\max}	Mach Number Sensor/Exhaust Area, $\frac{\Delta P}{P_3}/A_8$
70%	$\frac{-0.455\text{E-}4 \left[\frac{S}{4.76} - 1 \right]}{\left[\frac{S}{1.98} + 1 \right]}$
85%	$\frac{-0.471\text{E-}4 \left[\frac{S}{7.19} - 1 \right]}{\left[\frac{S}{3.74} + 1 \right]}$
95%	$\frac{-0.116\text{E-}3 \left[\frac{S}{30} - 1 \right]}{\left[\frac{S}{4.90} + 1 \right]}$

Table 17. Exhaust Area Transfer Functions--Turbine Discharge Temperature/Exhaust Area

N/N_{\max}	Turbine Discharge Temperature/Exhaust Area, T_5/A_8
70%	$\frac{-0.954 \left[\frac{S}{8.75} + 1 \right]}{\left[\frac{S}{0.361} + 1 \right] \left[\frac{S}{3.67} + 1 \right]}$
85%	$\frac{-1.78 \left[\frac{S}{13.4} + 1 \right]}{\left[\frac{S}{1.01} + 1 \right] \left[\frac{S}{8.14} + 1 \right]}$
95%	$\frac{-5.10 \left[\frac{S}{42.4} + 1 \right]}{\left[\frac{S}{1.42} + 1 \right] \left[\frac{S}{13} + 1 \right]}$

Table 18. Bleed Transfer Functions--Spool Speed/Bleed Position

N/N_{\max}	Spool Speed/Bleed Position, N/BLD
70%	$\frac{-402 \left[\frac{S}{3.34} - 1 \right]}{\left[\frac{S}{0.936} + 1 \right]}$
85%	$\frac{-505 \left[\frac{S}{15.6} - 1 \right]}{\left[\frac{S}{1.14} + 1 \right]}$
95%	$\frac{134 \left[\frac{S}{5.27} - 1 \right]}{\left[\frac{S}{1.53} + 1 \right]}$

Table 19. Bleed Transfer Functions--Compressor Discharge Pressure/Bleed Position

N/N_{\max}	Compressor Discharge Pressure/Bleed Position, P_3/BLD
70%	$\frac{-4.63 \left[\frac{S}{4.47} + 1 \right]}{\left[\frac{S}{1.06} + 1 \right] \left[\frac{S}{80.1} + 1 \right]}$
85%	$\frac{-5.85 \left[\frac{S}{5.94} + 1 \right] \left[\frac{S}{81.6} + 1 \right]}{\left[\frac{S}{1.98} + 1 \right] \left[\frac{S}{40.1} + 1 \right]}$
95%	$\frac{-4.54 \left[\frac{S}{12} + 1 \right] \left[\frac{S}{77.1} - 1 \right]}{\left[\frac{S}{1.96} + 1 \right] \left[\frac{S}{76.3} + 1 \right]}$

Table 20. Bleed Transfer Functions--Turbine Discharge Temperature/Bleed Position

N/N_{\max}	Turbine Discharge Temperature/Bleed Position, T_5/BLD
70%	$\frac{83.4 \left[\frac{S}{4.41} - 1 \right]}{\left[\frac{S}{0.351} + 1 \right]}$
85%	$\frac{60.3 \left[\frac{S}{16.5} + 1 \right] \left[\frac{S}{26.7} - 1 \right]}{\left[\frac{S}{1.15} + 1 \right] \left[\frac{S}{159} + 1 \right]}$
95%	$\frac{19.1 \left[\frac{S}{11.3} + 1 \right] \left[\frac{S}{13} - 1 \right]}{\left[\frac{S}{1.88} + 1 \right] \left[\frac{S}{416} + 1 \right]}$

Table 21. Inlet Guide Vane Transfer Functions--Spool Speed/IGV Position

N/N_{\max}	Spool Speed/IGV Position, N/IGV
85%	$\frac{457 \left[\frac{S}{38.6} - 1 \right]}{\left[\frac{S}{1.81} + 1 \right]}$
95%	$\frac{631 \left[\frac{S}{22.3} - 1 \right] \left[\frac{S}{27} + 1 \right]}{\left[\frac{S}{2.70} + 1 \right] \left[\frac{S}{19} + 1 \right]}$

Table 22. Inlet Guide Vane Transfer Functions--Compressor Discharge Pressure/IGV Position

N/N_{\max}	Compressor Discharge Pressure/IGV Position, P_3/IGV
85%	$\frac{0.280 \left[\frac{S}{0.079} - 1 \right] \left[\frac{S}{29.6} + 1 \right] \left[\frac{S}{48.1} - 1 \right]}{\left[\frac{S}{2.01} + 1 \right] \left[\frac{S}{17.8} + 1 \right] \left[\frac{S}{1570} + 1 \right]}$
95%	$\frac{0.886 \left[\frac{S}{0.775} - 1 \right] \left[\frac{S}{31.4} - 1 \right]}{\left[\frac{S}{3.26} + 1 \right] \left[\frac{S}{400} + 1 \right]}$

Table 23. Inlet Guide Vane Transfer Functions--Turbine Discharge Temperature/IGV Position

N/N_{\max}	Turbine Discharge Temperature/IGV Position, T_5/IGV
85%	$\frac{-18.3 \left[\frac{S}{0.576} - 1 \right] \left[\frac{S}{6.61} - 1 \right] \left[\frac{S}{10.2} + 1 \right]}{\left[\frac{S}{0.390} + 1 \right] \left[\frac{S}{4.59} + 1 \right] \left[\frac{S}{17.9} + 1 \right]}$
95%	$\frac{-20.5 \left[\frac{S}{1.93} - 1 \right] \left[\frac{S}{17.1} - 1 \right] \left[\frac{S}{36.9} + 1 \right]}{\left[\frac{S}{1.90} + 1 \right] \left[\frac{S}{7.08} + 1 \right] \left[\frac{S}{58.5} + 1 \right]}$

APPENDIX A

DESCRIPTION OF INSTRUMENTATION

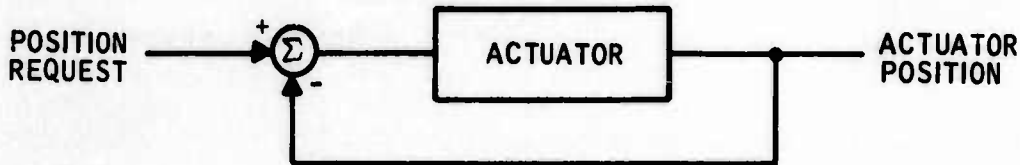
This appendix describes the equipment used to measure the frequency response of the engine. A block diagram of the experimental setup is shown in Figure A-1. The equipment includes engine sensors, interface electronics, an analog computer, an FM tape recorder, and a two-channel servoanalyzer.

The BAFCO servoanalyzer produces a sinusoidal test signal which drives the engine through one of the actuators. A system of actuator and engine sensors measures the responses of interest. Signals from the sensors are routed to their destinations through the interface electronics which serve as a link between the engine and the frequency analysis equipment. The sensor signals are also scaled in the interface electronics. All of the sensor signals are sent to the analog computer from the interface element. The DC portion of the signals is removed in the computer and the remaining AC component is amplified. The amplified AC components are relayed to the tape recorder where they are recorded along with three reference signals produced by the BAFCO servoanalyzer.

In addition to the signals which are recorded on tape, one input-output pair, spool speed/actuator command, is analyzed directly to monitor the frequency response test. These two signals are also recorded on tape to facilitate checking out the instrumentation in the tape playback mode. In the playback mode the BAFCO servoanalyzer is connected directly to the tape recorder so that the recorded signals can be analyzed one pair at a time. Instrumentation is discussed in more detail in the following paragraphs.

ENGINE ACTUATORS

All four engine actuators (fuel valve, exhaust area, compressor bleeds, and inlet guide vanes) are position control mechanisms of the type represented by the following simplified block diagram:



The actuators are open-loop devices with loops closed in the interface electronics (except exhaust area). Inputs to the actuators are position requests which are adjusted through the interface electronics. The DC content of the request signals is manually selected through four potentiometers (one for each actuator) located on the operator console. A summing junction is also provided so that a sinusoidal perturbation signal from the BAFCO servo-analyzer can be added directly to the DC position requests. The individual actuators are discussed in the following paragraphs.

Fuel Valve

A schematic diagram of the fuel system is shown in the upper half of Figure A-2. The system is represented by two components, a fuel valve and a fuel line which delivers fuel from the valve to the spray nozzles. Dynamic characteristics of these components are considered in the following paragraphs.

The fuel valve contains two stages, a metering valve and a bypass valve. Position feedback is provided around both stages. Valve characteristics established from bench tests of the actuator are identified as:

	<u>Natural Frequency</u>	<u>Damping Ratio</u>
Metering valve	30 Hz	0.80
Bypass valve	20 Hz	0.20

The fuel valve is connected to the engine with approximately 8 feet of fuel line varying in diameter from 0.5 inch to 0.75 inch. Fluid inertia and compressibility effects were analyzed to estimate the dynamic characteristics of this line. The results show that the fuel line does not contain any dynamics in the frequency range below 50 Hz.

Fuel flow dynamics are coupled to engine dynamics by the effect of P_3 . In the experimental tests, fuel flow was obtained by measuring the pressure differential across the nozzle openings, since the bandwidth of the flowmeter was much less than the metering valve. Nozzle pressure differential is defined as

$$\Delta P_{fn} = P_{fn} - P_3 \quad (A-1)$$

where

ΔP_{fn} = Fuel nozzle pressure differential

P_{fn} = Pressure in the fuel line

P_3 = Compressor discharge pressure

Fuel line pressure was measured with a wall static pressure tap in the fuel line located about 6 inches downstream of the fuel valve. Compressor

discharge pressure was measured with a wall static tap located just aft of the compressor outlet guide vanes. These sensors are described in detail in the following sections. Neither sensor contains any dynamics in the frequency range below 100 Hz.

The outputs of the two sensors were algebraically combined in the APL analog computer to obtain ΔP_{fn} . Nozzle pressure differential is related to actual fuel flow by the relation

$$W_f = C_d A_N \sqrt{2 g_c \rho \Delta P_{fn}} \quad (A-2)$$

where A_N is nozzle area, g_c is the gravitational constant ($g_c / 32.2 \text{ ft/sec}^2$) and ρ is density of the fuel. The discharge coefficient, C_d , in this expression was determined from steady-state fuel-flow calibration data.

The dynamic characteristics of both the fuel valve and the fuel line were measured together in the frequency response tests. A block diagram of the procedure is shown in the lower half of Figure A-2.

Since P_3 was used in the fuel flow measurement, the transfer function models of the fuel system contain some engine dynamics in addition to actuator and line dynamics. The transfer function for the fuel system is

$$\frac{\Delta P_{fn}(s)}{u_f(s)} = \frac{N_1(s)[D_2(s)D_3(s) - N_2(s)N_3(s)]}{D_1(s)D_2(s)D_3(s)} \quad (A-3)$$

where

$N_1(s)$ represents the numerator dynamics of the fuel valve

$D_1(s)$ represents the denominator dynamics of the fuel valve

$N_2(s)$, $D_2(s)$ represent fuel line dynamics

$N_3(s)$, $D_3(s)$ represent engine dynamics in the P_3 response

Thus, the poles associated with the fuel system transfer function are the product of the poles associated with the three individual components: fuel valve, fuel line, and P_3 response. This explains why some engine dynamics appear in the fuel system transfer functions presented in Section III.

The fuel line dynamics are negligible below 50 Hz; therefore, the transfer functions are dominated by metering valve and engine dynamics:

$$\frac{\Delta P_{fn}(s)}{u_f(s)} = \frac{N_1(s)[D_3(s) - N_3(s)]}{D_1(s)D_3(s)} \quad (A-4)$$

if frequency (ω) \leq 50 Hz.

Similarly, the transfer function models of engine responses with respect to fuel flow contain some fuel system dynamics in addition to engine dynamics. For example, the transfer function representation for P_3 is

$$\frac{P_3(s)}{\Delta P_{fn}(s)} = \frac{N_2(s)N_3(s)}{D_2(s)D_3(s) - N_2(s)N_3(s)} \quad (A-5)$$

Thus, fuel line dynamics described by $N_2(s)$ and $D_2(s)$ are included in this model. Even though the line dynamics can be neglected, the transfer function models obtained are still not the desired result: $N_3(s)/D_3(s)$. That is,

$$\frac{P_3(s)}{\Delta P_{in}(s)} = \frac{N_3(s)}{D_3(s) - N_3(s)} \quad (A-6)$$

if $\omega \leq$ 50 Hz.

The poles associated with P_3 dynamics, $D_3(s)$, are shifted by the numerator dynamics, $N_3(s)$.

Although the individual transfer function models obtained, $\Delta P_{fn}/u_f$ and $P_3/\Delta P_{fn}$, do not have the desired form, the model for P_3/u_f obtained by multiplying $\Delta P_{fn}/u_f$ and $P_3/\Delta P_{fn}$ together is valid. That is,

$$\begin{aligned} \frac{P_3}{u_f} &= \frac{P_3}{\Delta P_{fn}} \cdot \frac{\Delta P_{fn}}{u_f} \\ &= \frac{N_2(s)N_3(s)}{D_2(s)D_3(s) - N_2(s)N_3(s)} \cdot \frac{N_1(s)[D_2(s)D_3(s) - N_2(s)N_3(s)]}{D_1(s)D_2(s)D_3(s)} \quad (A-7) \\ &= \frac{N_1(s)N_2(s)N_3(s)}{D_1(s)D_2(s)D_3(s)} \end{aligned}$$

It is this model, P_3/u_f , not the individual models, $P_3/\Delta P_{fn}$ and $\Delta P_{fn}/u_f$, which is used for controller synthesis. However, one should keep in mind that the engine responses to fuel flow have their high-frequency poles shifted by pressure dynamics.

Exhaust Actuator

The exhaust actuator is a mechanical clutch-brake device geared to the rotor shaft. The main body of the actuator is mounted on a pad near the front of the engine. A screw linkage connects the actuating mechanism with the nozzle apparatus at the rear of the engine.

Input to the actuator is requested nozzle area. A position feedback loop around the actuator is built into the hardware.

Nozzle area is measured by a linear potentiometer mounted on the actuator assembly which senses actuator movement. A steady-state calibration was made to convert the potentiometer readings in voltage to nozzle area units.

Compressor Bleed Actuator

The bleed actuator is a hydraulically powered valve which controls the amount of air vented out of the third, fourth, and fifth stages of the compressor. Pressurized fuel delivered by an auxiliary pump is used to drive the actuator.

Bleed area is measured by a linear potentiometer affixed to the actuator linkages. The potentiometer measures actuator movement. A steady-state calibration was performed to convert the potentiometer readings from voltage units to nondimensional units. In the latter system of units, 1 corresponds to fully open bleeds and 0 corresponds to closed bleeds.

Inlet Guide Vane Actuator

The IGV actuator is a hydraulic actuator which regulates the incidence angle of the compressor inlet guide vanes. Fluid pressure to drive the actuator is provided by the same pump which drives the bleed actuator.

IGV angle is measured by a linear potentiometer which measures actuator displacement. The potentiometer readings are converted to a nondimensional system of units, with 1 corresponding to the nominal low-speed IGV setting and 0 corresponding to the nominal high-speed IGV setting.

ENGINE SENSORS

Spool Speed Sensor

Spool speed was measured with an electronic sensor which measures elapsed time per revolution of the rotor shaft. The sensor is composed of two parts, a gear wheel with magnetic teeth and a 2.47-MHz oscillator. The gear wheel

is connected to the rotor shaft to turn at a fraction of the rotor speed. A magnetic pickoff attached to the engine and positioned over the gear wheel counts revolutions of the gear wheel by detecting magnetic teeth on the gear. Rotor speed is determined by counting the number of oscillator cycles per revolution of the gear wheel and performing the simple calculation:

$$N = \frac{1}{\text{oscillator cycles/revolution}} \times 2.47 \text{ MHz/sec} \times \text{gear ratio}$$

This sensor does not contain any dynamics in the frequency range tested, 0.04 to 100 Hz.

Compressor Discharge Pressure Sensor

A static pressure tap/pressure transducer sensor was used to measure compressor discharge pressure. The static tap is embedded in the wall of the engine about 2 inches behind the compressor outlet guide vanes. A piece of tubing 0.25-inch in diameter and about 4.5 inches long connects the tap to the pressure transducer. The fundamental resonance frequency of the connection line is about 650 Hz, and the response of the pressure transducer is flat to beyond 10,000 Hz.

Turbine Discharge Pressure Sensor

Turbine discharge pressure was measured with a system of five total pressure probes spread around the circumference of the engine behind the turbine outlet. Readings of the individual probes are averaged to determine the turbine discharge pressure. The five probes are connected to a 0.125-inch-diameter pressure manifold which encircles the engine and is connected to a pressure transducer. Thus, the lengths of the lines between the pressure

probes and the pressure transducer vary between 1 foot and 3 feet. The fundamental resonant frequency in the connection lines is estimated at 200 Hz. The response of the pressure transducer is flat to beyond 10,000 Hz.

Mach Number Sensor

A special sensor built by Bendix was used to measure $\frac{P_T - P_S}{P_T}$ at the compressor exit. The main body of the sensor is connected to static and total pressure taps located at the compressor exit by lines which are 0.25-inch in diameter and about a foot long. The resonant frequency of these lines is estimated at 400 Hz. A bench test of the sensor showed its response to be flat out to about 20 Hz.

Turbine Discharge Temperature Sensor

Turbine discharge temperature is measured by a system of 19 thermocouples spread around the circumference of the engine about 8 inches behind the turbine exit. The individual thermocouples are connected in parallel so that an average temperature reading is obtained.

Fuel Nozzle Pressure

A static pressure tap embedded in the wall of the line connecting the fuel valve with the fuel nozzles is used to measure fuel nozzle pressure. The tap is positioned about 6 inches downstream of the metering valve. A 4-inch length of 0.25-inch-diameter tubing connects the pressure tap with a pressure transducer. The fundamental resonance frequency of this tubing is well beyond the maximum frequency tested, 100 Hz. The frequency response of the transducer is flat to beyond 10,000 Hz.

INTERFACE ELECTRONICS

The interface electronics package serves as a link between the test instruments and the engine. The package consists mainly of amplifier circuits which perform two functions: (1) actuator commands from the test equipment are scaled to be compatible with the actuator hardware; and (2) sensor outputs from the engine are scaled to fall in the voltage range 0 to 5.0 volts. This equipment does not affect the measurement of engine dynamics in the frequency range tested, 0.04 to 100 Hz.

BAFCO SERVOANALYZER

A BAFCO servoanalyzer was used to measure the frequency responses of the engine. This instrument is capable of obtaining Bode frequency response plots (amplitude ratio and phase shift versus frequency) either directly from the engine or from tape-recorded data. Operation of the analyzer is described in the following paragraphs.

The normal or on-line operation of the servoanalyzer is shown in the upper half of Figure A-3. In this mode of operation the servoanalyzer measures the frequency response between a pair of engine sensor outputs, labelled $E_1(t)$ and $E_2(t)$. The servoanalyzer produces a sinusoidal test signal with time-dependent frequency (the frequency of the test signal is swept either linearly or logarithmically with time) which drives the engine through one of the actuators. Responses from the two sensors are fed into the servoanalyzer, where amplitude ratio, $\left| \frac{E_2}{E_1} \right|$, and phase shift, $\phi_2 - \phi_1$, of x - y plotters which record the data as a function of frequency.

In addition to on-line operation, the servoanalyzer can also be used to obtain Bode frequency data from tape-recorded signals. This operating mode is

called the tape mode and is shown in the lower half of Figure A-3. Operation in this mode is identical to on-line operation with the following exceptions:

- In the tape mode the signals to be analyzed, $E_1(t)$ and $E_2(t)$, are obtained from playback of the data tape instead of directly from the engine sensors.
- To maintain the precise relationship to the drive signal, three additional reference signals are needed to synchronize the BAFCO servoanalyzer computations. These three signals are recorded on the data tape at the same time as the sensor signals, $E_1(t)$ and $E_2(t)$, are recorded.

Both the on-line and tape modes were used to measure the engine frequency responses. During the actual engine tests, all sensor signals were recorded on magnetic tape, and, in addition, the signals from one sensor pair were analyzed on-line to monitor the results. Frequency responses from the other signals were obtained later by playing back the data tape with the analyzer operating in the tape mode.

The computations performed in the servoanalyzer are shown in the block diagram of Figure A-4. First, the fundamental components of the incoming sensor signals, $E_2(t)$ and $E_1(t)$, are identified by Fourier filters. These filters remove noise and harmonics from the sensor signals by dividing each signal into an in-phase component, I , and a quadrature (out-of-phase) component, Q . Then, a coordinate transformation is performed on the components to put them in a form better suited for computing the amplitude ratio and phase shift. Finally, the Bode plot parameters are computed in the amplitude ratio, $\left| \frac{E_2}{E_1} \right|$, and phase shift, $\phi_2 - \phi_1$, computer. A detailed description of these computations is included in the following paragraphs.

Ideally, the incoming sensor signals, $E_2(t)$ and $E_1(t)$, would both be sine waves at the test signal frequency, but phase shifted and of different amplitude. In this case, the Fourier filters shown in Figure A-4 would not be necessary, as the amplitude ratio and phase shift could be readily identified from the raw signals. However, in practice the sensor signals are rich in harmonic content and contain excessive noise which must be removed before the amplitude ratio and phase shift data can be identified. Therefore, the sensor signals are processed by Fourier filters which automatically reject harmonic components and noise from the signals.

A block diagram of a Fourier filter is shown in Figure A-5. The sensor signal is analyzed in the filter by multiplying it by a sine and cosine reference and integrating each product over a whole number of cycles. That is, the following integrals are computed:

$$\frac{1}{NT} \int_0^{NT} E(t) \sin \omega_1 t \, dt$$

$$\frac{1}{NT} \int_0^{NT} E(t) \cos \omega_1 t \, dt$$

where

N = Number of cycles over which integration is performed
(a whole number)

T = Time per cycle = $2\pi/\omega_1$

ω_1 = Test frequency in radians per second

It should be noted that the test signal is assumed to be maintained at a constant frequency in this development, whereas the frequency is actually time-dependent in practice.

The incoming sensor signal, $E(t)$, can be expanded in a Fourier series in the test frequency, ω_1 , :

$$\begin{aligned} E(t) = & A_0 + A_1 \sin \omega_1 t + \dots A_n \sin n\omega_1 t \\ & + B_1 \cos \omega_1 t + \dots B_n \cos n\omega_1 t \\ & + (\text{noise}) \end{aligned} \quad (\text{A-8})$$

If we ignore the noise term in this expression and substitute the resulting $E(t)$ into the above integrals, we obtain:

$$\frac{1}{NT} \int_0^{NT} E(t) \sin \omega_1 t \, dt = A_1 \quad (\text{A-9})$$

$$\frac{1}{NT} \int_0^{NT} E(t) \cos \omega_1 t \, dt = B_1$$

since

$$\begin{aligned} \frac{1}{NT} \int_0^{NT} \sin \omega_1 t \cdot \sin n\omega_1 t \, dt &= 1 \text{ for } n = 1 \\ &= 0 \text{ for } n \neq 1 \end{aligned}$$

$$\begin{aligned} \frac{1}{NT} \int_0^{NT} \cos \omega_1 t \cdot \cos n\omega_1 t \, dt &= 1 \text{ for } n = 1 \\ &= 0 \text{ for } n \neq 1 \end{aligned}$$

$$\frac{1}{NT} \int_0^{NT} \sin \omega_1 t \cdot \cos n\omega_1 t \, dt = 0 \text{ for all } n$$

$$\frac{1}{NT} \int_0^{NT} \cos \omega_1 t \cdot \sin n\omega_1 t dt = 0 \text{ for all } n$$

Thus, the Fourier filter rejects the harmonic content of $E(t)$ and identifies the fundamental components of the signal, A_1 and B_1 . These constants are then multiplied by $\sin \omega_1 t$ and $\cos \omega_1 t$ to give the in-phase and quadrature components of $E(t)$:

$$\text{In-phase} = A_1 \sin \omega_1 t$$

$$\text{Quadrature} = B_1 \cos \omega_1 t$$

An analysis of the noise rejection capability of the Fourier filter (presented in Reference 6) indicates that the filter also effectively removes noise from the sensor signal, $E(t)$. The results presented in the reference show that noise at frequencies other than the test frequency, ω_1 , is filter out, and the noise contribution which does get through the filter (noise at frequencies near ω_1) can be identified from visual inspection of the results.

To get the in-phase and quadrature components in a form better suited for the computation of amplitude ratio and phase shift, they are converted to

$$A_1 \sin \omega_1 t + B_1 \cos \omega_1 t = E \sin (\omega_1 T + \phi) \quad (\text{A-10})$$

by the transformation

$$E = (A_1^2 + B_1^2)^{1/2}$$

$$\phi = \tan^{-1} \frac{B_1}{A_1}$$

Then, in the final step, the amplitude ratio, $|\frac{E_2}{E_1}|$, and phase shift, $\phi_2 - \phi_1$, between the Channel 2 signal, $E_2 \sin(\omega_1 t + \phi_2)$, and the Channel 1 signal, $E_1 \sin(\omega_1 t + \phi_1)$, are computed.

TAPE RECORDER - ANALOG COMPUTER

An Ampex tape recorder and the APL analog computer were used to record sensor signals during the engine frequency response tests. A block diagram of the sensor signal recording process is shown in Figure A-6. The analog computer was used to remove the DC bias on the sensor signals and to amplify the AC components before the signals were recorded on magnetic tape.

Thirteen signals were recorded on the data tape. They are identified below:

<u>Channel</u>	<u>Description</u>
1	DC level
2	Triangle wave
3	Square wave
4	Actuator input (u_f , u_{A_8} , u_{BLD} , u_{IGV})
5	Actuator position (W_f , A_8 , BLD , IGV)
6	Rotor speed (N)
7	Compressor discharge pressure (P_3)
8	Mach number sensor ($\Delta P/P_3$)
9	Turbine discharge pressure (P_5)
10	Burner temperature (T_4)
11	Blank

<u>Channel</u>	<u>Description</u>
12	Turbine discharge temperature (T_5)
13	Fuel nozzle pressure differential ($P_{fn} - P_3$)
14	Compressor pressure at bleed opening (P_{BLD})

Reference signals for tape playback were recorded on the first three channels. Sensor signals were recorded on the other 11 channels, except for Channel 11 which was left blank.

All of the record and reproduce amplifiers except for Channels 1, 2, and 3 were carefully calibrated for ± 2.0 volts full scale before recording the data. The gain factors on Channels 1, 2, and 3 were adjusted according to the requirements of the BAFCO servoanalyzer.

In addition, the frequency response characteristics of the analog computer amplifiers and the tape recorder amplifiers were also measured before the engine tests were begun. It was determined that these components would not affect the engine frequency response data.

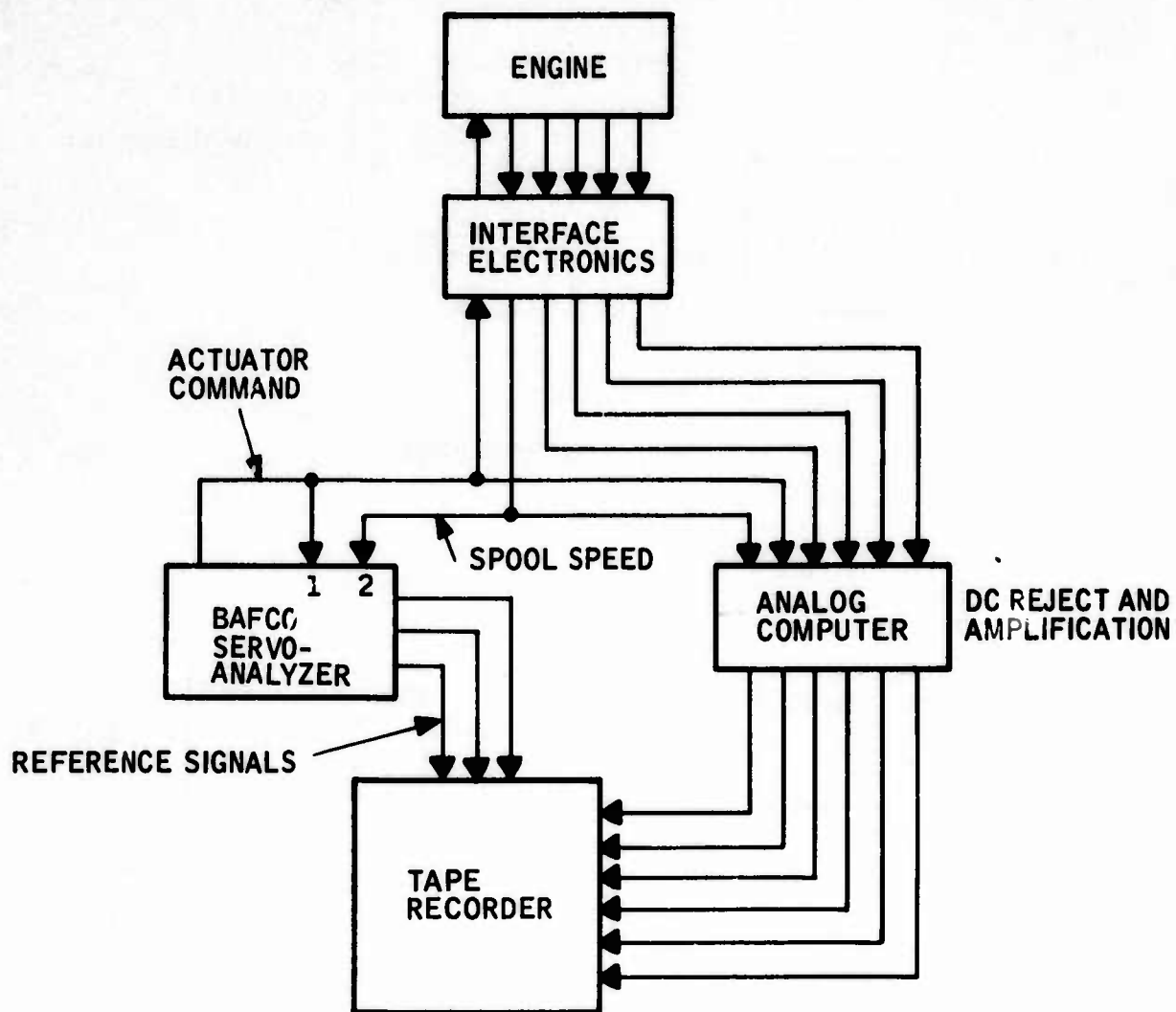
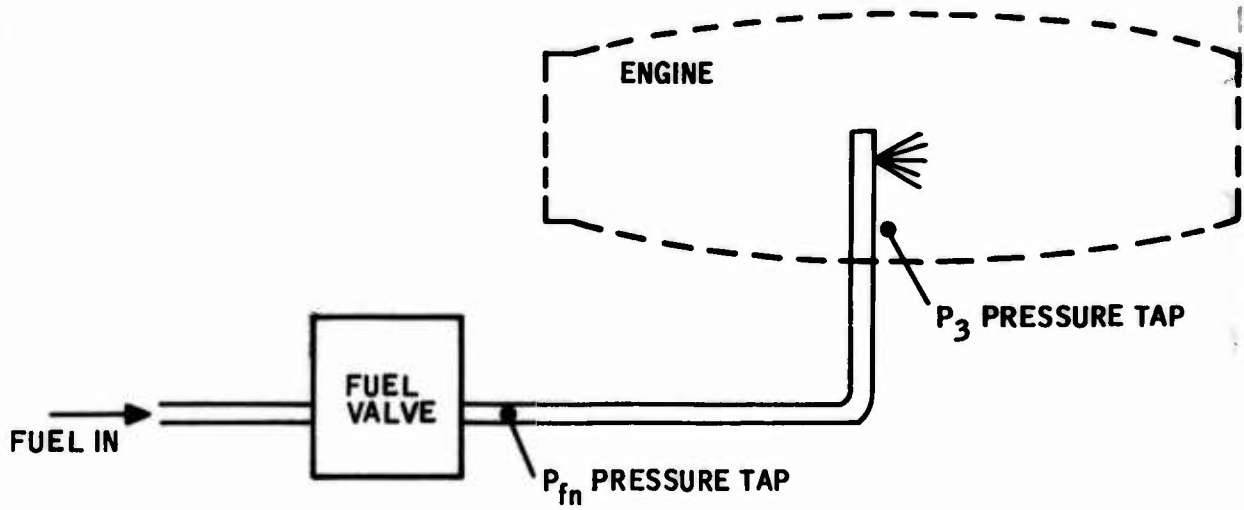
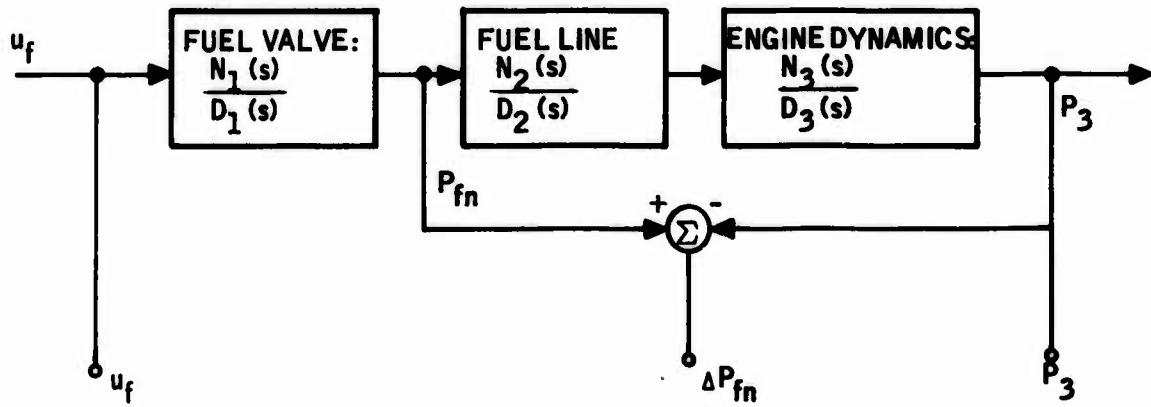


Figure A-1. Engine Test Configuration

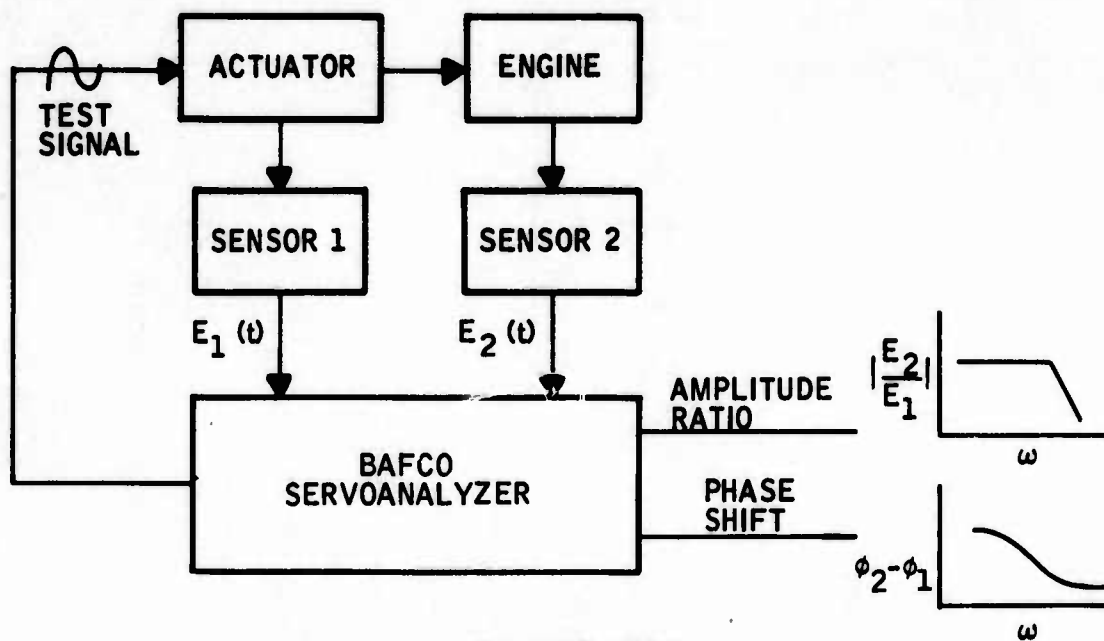


A. FUEL SYSTEM HARDWARE

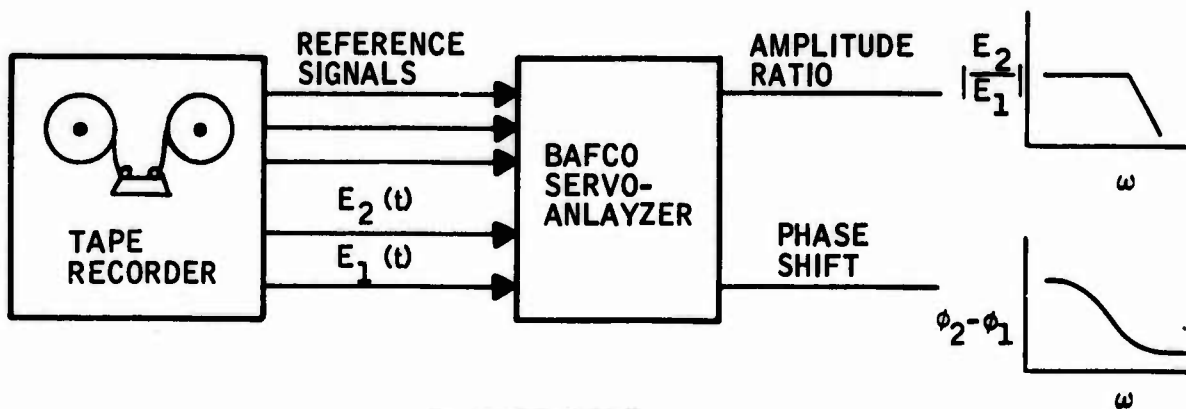


B. FUEL SYSTEM TRANSFER FUNCTION

Figure A-2. Fuel System Instrumentation



A. ON-LINE MODE



B. TAPE MODE

Figure A-3. Data Analysis

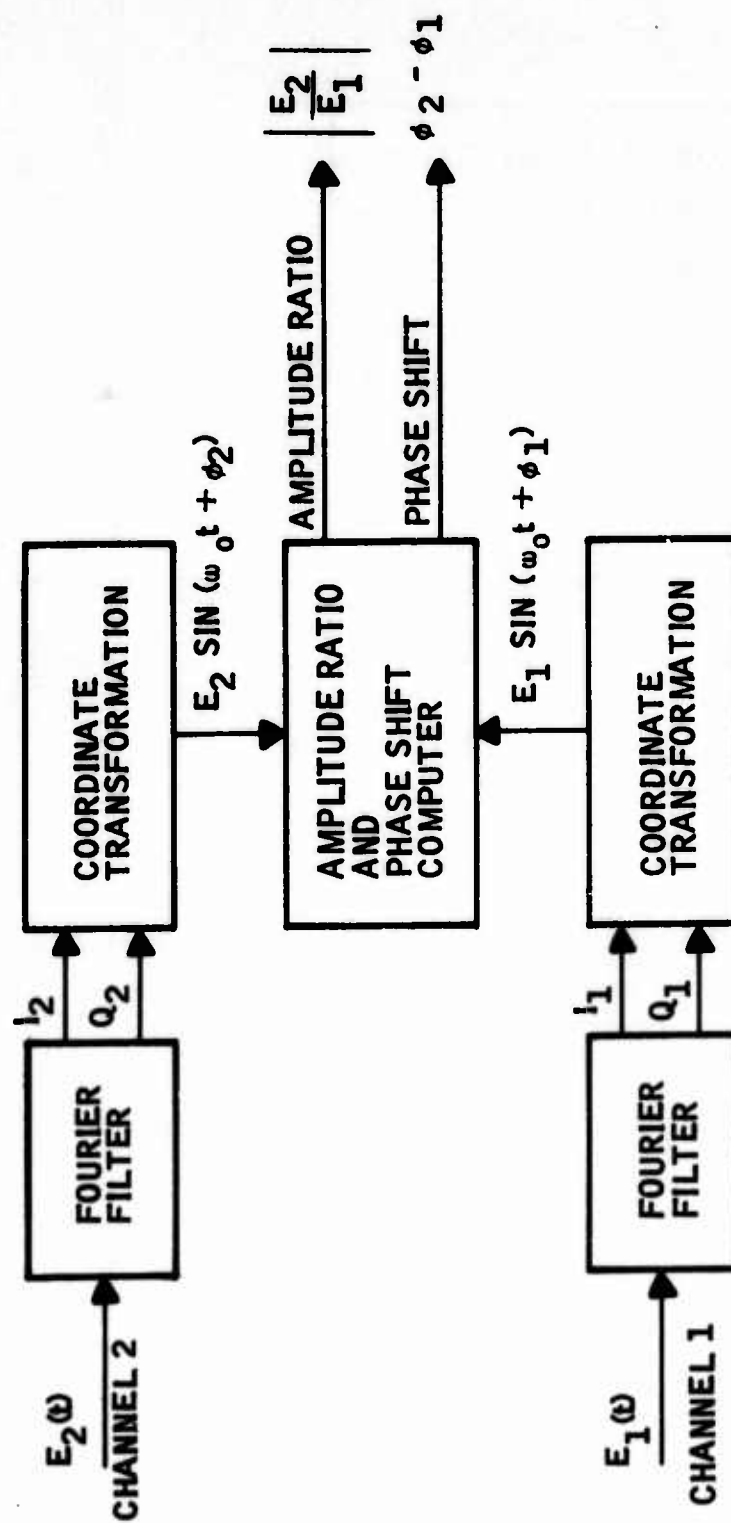


Figure A-4. BAFCO Servoanalyzer Block Diagram

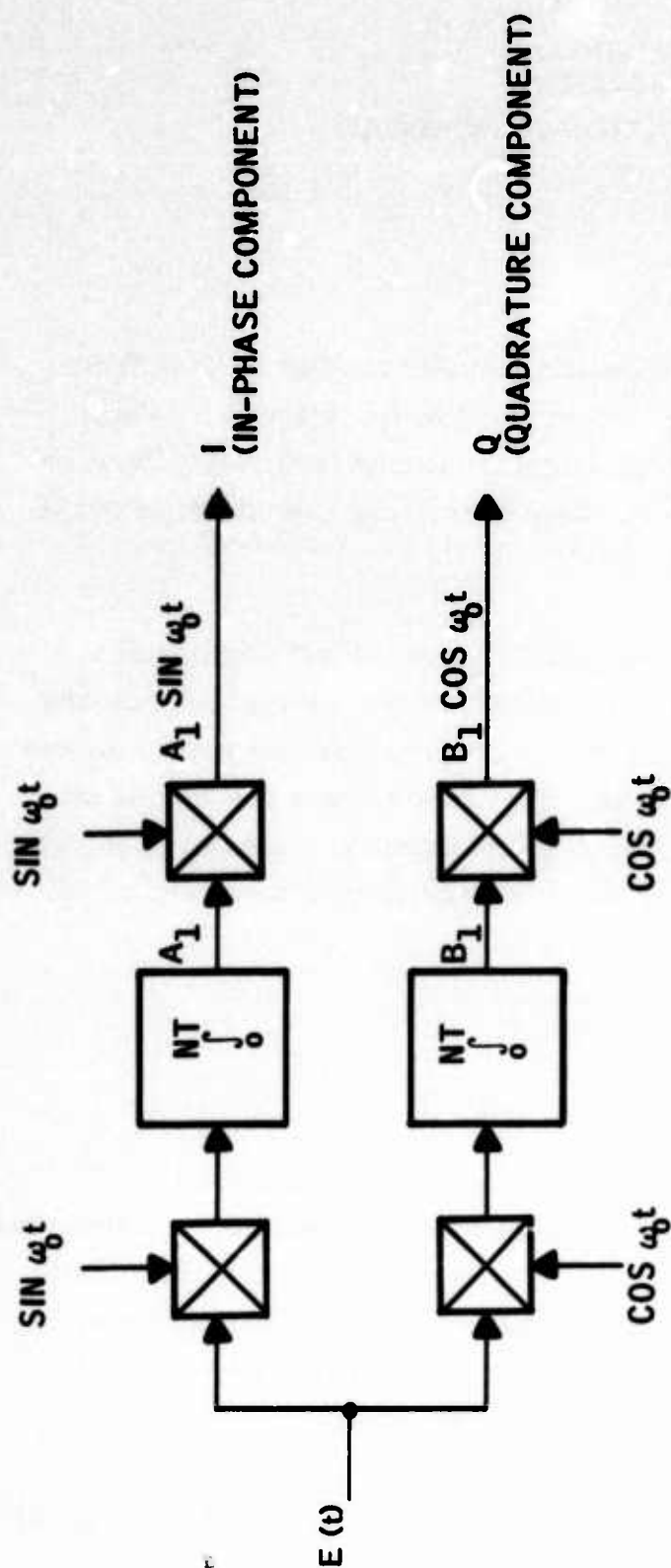


Figure A-5. Fourier Filter Block Diagram

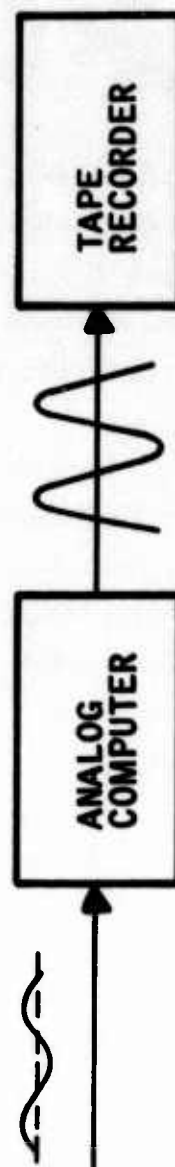


Figure A-6. Sensor Signal Recording Process

APPENDIX B

MODEL IDENTIFICATION PROCEDURE

INTRODUCTION

The computer program TFNS used to identify transfer function models from experimental frequency response data is discussed in this appendix. The principal topics discussed include a theoretical treatment of the identification procedure, a description of the algorithm flow chart, and a description of the input data cards used to run the program.

The algorithm presented is based on the identification method proposed by Yutaka Suzuki in Reference 7. Suzuki's method provides a systematic means of finding the transfer function model of lowest order which best approximates the experimental frequency response data. This method does not depend on knowledge of the order of the system; the transfer function of lowest possible order is automatically identified. Details of the method are discussed in the following section.

THEORY

Before beginning the actual theoretical discussion, the notation used in this section is introduced. The symbol $G(j\omega_i)$ is used to represent the experimental frequency response data. This information can be expressed in either of two ways: as real and imaginary components of the frequency response locus, or, alternatively, as amplitude ratio and phase shift data. The equivalence of these two representations is illustrated by Equation (B-1):

$$G(j\omega_i) = R_i + jI_i = A_i \cos \theta_i + jA_i \sin \theta_i \quad (i = 0, 1, \dots, r) \quad (B-1)$$

where

R = Real part of frequency response

I = Imaginary part of frequency response

A = Amplitude ratio

θ = Phase shift

For convenience, the first notation, real and imaginary parts, is used throughout the appendix. The subscripts, i , on the variables indicate that the frequency data are discrete; i.e., the frequency data are composed of ordered pairs (R_i, I_i) measured at $(R + 1)$ different frequencies ω_i ($i = 0, 1, \dots, r$).

The transfer function model to be identified from the experimental data, $G(j\omega_i)$, is represented by the following rational function:

$$G_a(s) = \frac{N_a(s)}{D_a(s)} = \frac{b_0 + b_1s + b_2s^2 + \dots + b_ms^m}{1 + a_1s + a_2s^2 + \dots + a_ns^n} \quad (B-2)$$

where

m = Order of numerator polynomial, N_a

n = Order of denominator polynomial, D_a

The subscript, a , in this notation stands for "approximation." In general, the orders of the numerator, N_a , and the denominator, D_a , will not be equal, but all physical systems are characterized by the inequality, $n \geq m$.

The complex variable, s , has been used in Equation (B-2) to avoid confusion. Rewritten in terms of the variable, $j\omega$, the equation is:

$$G_a(j\omega) = \frac{N_a(j\omega)}{D_a(j\omega)} = \frac{(b_0 - b_2\omega^2 + \dots) + j\omega(b_1 - b_3\omega^2 + \dots)}{(1 - a_2\omega^2 + \dots) + j\omega(a_1 - a_3\omega^2 + \dots)} \quad (B-3)$$

The objective of the identification procedure is to determine a transfer function, $G_a(j\omega)$, which accurately approximates the experimental data, $G(j\omega_1)$. This objective entails solving two separate problems. First, it is necessary to determine what order [values of the constants n and m in Equation (B-2)] the transfer function model must be to obtain a good approximation, and, secondly, once the order has been established, the unknown coefficients $a_1, a_2, \dots, a_n, b_0, b_1, \dots, b_m$ must be calculated by some technique.

The identification method suggested by Suzuki contains a systematic approach for solving both of these problems simultaneously. The procedure is composed of two iteration loops: the outer loop addresses the problem of finding the order of the model (n and m), whereas the coefficients $a_1, a_2, \dots, a_n, b_0, b_1, \dots, b_m$ are calculated in the inner loop.

To start the procedure, the user makes an initial guess for the variables n and m , called n_0 and m_0 . Then the coefficients $a_1, a_2, \dots, a_{n_0}, b_0, b_1, \dots, b_{m_0}$ corresponding to the transfer function model of order n_0, m_0 are calculated in the inner iteration loop. Once these parameters have been found, the frequency response of the model, $G_a(j\omega)$, is compared with the experimental data, $G(j\omega_1)$. If the difference is small, the calculation is stopped. However, if the difference is large (indicating that the model is not a very good approximation to the experimental data), the procedure is not stopped. Instead, the order of the transfer function model is increased by 1 ($n_1 = n_0 + 1, m_1 = m_0 + 1$) and the search for the coefficients $a_1, a_2, \dots, a_{n_0}, a_{n_1}, b_0, b_1, \dots, b_{m_0}, b_{m_1}$ is begun anew. Note that this time there are two additional coefficients, a_{n_1} and b_{m_1} , which must be found because the order of the transfer function model has been increased by 1. The procedure is repeated until a transfer function model of suitable accuracy has been obtained.

Since the order of the transfer function model is increased systematically in the outer iteration loop, the procedure results in the transfer function of lowest possible order being found. This is a highly desirable outcome, signifying that minimum complexity has been achieved.

The important calculations included in the two iteration loops are considered in the following paragraphs.

In the inner iteration loop the unknown parameters $a_1, a_2, \dots, a_n, b_0, b_1, \dots, b_m$ in the approximation $G_a(j\omega)$ are calculated to minimize the following error:

$$E = \sum_{i=0}^r |G(j\omega_i) - G_a(j\omega_i)|^2 \Delta\omega_i \quad (\text{B-4})$$

This error is called the real error.

Several numerical techniques could be used to find the set of coefficients which minimize this error. However, most of the techniques require many iterations because of slow convergence in the vicinity of the extremum. To avoid this difficulty, the following method is used.

First, weighting functions, ϕ_i , are added to the error equation and the terms rearranged to give:

$$E_N = \sum_{i=0}^r \phi_i |D_a(j\omega_i) G(j\omega_i) - N_a(j\omega_i)|^2 \Delta\omega_i \quad (\text{B-5})$$

The set of parameters $a_1, a_2, \dots, a_n, b_0, b_1, \dots, b_m$ which minimizes Equation (B-5) is determined by solving the system of first-order simultaneous equations derived by differentiating E with respect to each of the

unknown parameters and setting the result equal to zero. That is, the following system of equations is solved for $a_1, a_2, \dots, a_n, b_0, b_1, \dots, b_m$:

$$\frac{\partial E}{\partial a_1} = 0$$

$$\frac{\partial E}{\partial a_2} = 0$$

$$\vdots$$

$$\frac{\partial E}{\partial b_0} = 0$$

$$\frac{\partial E}{\partial b_1} = 0$$

$$\vdots$$

In matrix notation these equations can be expressed as:

$$Ap = c$$

(B-6)

where

$$A = \begin{bmatrix} \lambda_0 & 0 & -\lambda_2 & 0 & \dots & T_1 & S_2 & -T_3 & \dots \\ 0 & \lambda_2 & 0 & -\lambda_4 & \dots & -S_2 & T_3 & S_4 & \dots \\ \lambda_2 & 0 & -\lambda_4 & 0 & \dots & T_3 & S_4 & -T_5 & \dots \\ 0 & \lambda_4 & 0 & -\lambda_6 & \dots & -S_4 & T_5 & S_6 & \dots \\ \vdots & \vdots & \vdots & \vdots & & \vdots & \vdots & \vdots & \\ T_1 & -S_2 & -T_3 & S_4 & \dots & u_2 & 0 & u_4 & \dots \\ S_2 & T_3 & -S_4 & -T_5 & \dots & 0 & u_4 & 0 & \dots \\ T_3 & -S_4 & -T_5 & S_6 & \dots & u_4 & 0 & -u_6 & \dots \\ \vdots & \vdots & \vdots & \vdots & & \vdots & \vdots & \vdots & \end{bmatrix}$$

$$\begin{aligned}
 p = \begin{bmatrix} b_0 \\ b_1 \\ b_2 \\ b_3 \\ \vdots \\ a_1 \\ a_2 \\ a_3 \\ \vdots \end{bmatrix} \quad \text{and } c = \begin{bmatrix} S_0 \\ T_1 \\ S_2 \\ T_3 \\ \vdots \\ 0 \\ u_2 \\ 0 \\ \vdots \end{bmatrix}
 \end{aligned}$$

$$\begin{aligned}
 \lambda_h &= \sum_{i=0}^r \phi_i \omega_i^h \Delta \omega_i \\
 S_h &= \sum_{i=0}^r \phi_i \omega_i^h R_i \Delta \omega_i \\
 T_h &= \sum_{i=0}^r \phi_i \omega_i^h I_i \Delta \omega_i \\
 u_h &= \sum_{i=0}^r \phi_i \omega_i^h (R_i^2 + I_i^2) \Delta \omega_i \\
 (h &= 0, 1, 2 \dots)
 \end{aligned}$$

These equations are derived in Reference 7. The unknown coefficients $a_1, a_2, \dots, a_n, b_0, b_1, \dots, b_m$ are contained in the vector, p .

The weighting coefficients, ϕ_i , are chosen to be:

$$\phi_i = \frac{1}{|D_a(j\omega_i)|^2} \quad (i = 1, 2, \dots, r) \quad (\text{B-7})$$

so that when they are substituted into the error equation E_N [Equation (B-5)], it reduces to E [defined in Equation (B-4)].

However, since $D_a(j\omega)$ is unknown until the system of equations, $Ap = c$, is solved, an iterative technique must be used to obtain ϕ_i which approximates $1/|D_a(j\omega_i)|^2$ as closely as possible. The following method is used:

$$\phi_i^{(k)} = \frac{1}{|D_a^{(k-1)}(j\omega_i)|^2} \quad (\text{B-8})$$

Namely, at the k^{th} iteration, $\phi_i^{(k)}$ is determined from the results of the $(k-1)^{\text{th}}$ iteration. By approximating ϕ_i in this manner, it gradually approaches $1/|D_a(j\omega_i)|^2$.

This iteration on ϕ_i forms the basis of the inner-loop iteration. Parameters $a_1^{(k-1)}, a_2^{(k-1)}, \dots, a_n^{(k-1)}, b_0^{(k-1)}, b_1^{(k-1)}, \dots, b_m^{(k-1)}$ obtained from the $(k-1)^{\text{th}}$ iteration are used to estimate the weighting coefficients, $\phi_i^{(k)}$, for the k^{th} iteration. These coefficients are substituted into the system of equations, $Ap = c$ [Equation (B-6)], which is then solved for new estimates of the parameters $a_1^{(k)}, a_2^{(k)}, \dots, a_n^{(k)}, b_0^{(k)}, b_1^{(k)}, \dots, b_m^{(k)}$. This procedure continues until the weighting coefficients, ϕ_i , have converged to a limit.

Whether or not ϕ_i converges is a key point in this algorithm. Convergence of ϕ_i implies that a minimum of the error function, E , in Equation (B-5) has been found. If ϕ_i does not converge, the identification procedure will not work. Although a sufficiency condition for convergence of ϕ_i has not been discovered, in practice, convergence has been obtained in every case.

The normalized error criterion, E_ϕ ,

$$E_\phi = \frac{1}{r+1} \sum_{i=0}^r \left| 1 - \frac{D_a^{(k)}(j\omega_i)}{D_a^{(k-1)}(j\omega_i)} \right| \quad (\text{B-9})$$

referred to as the equation error, is introduced to monitor the convergence of ϕ_i . When the equation error, E_ϕ , becomes less than a prescribed error tolerance, c_ϕ , the inner-loop iteration is stopped, since this implies that ϕ_i has converged.

After convergence of ϕ_i has been obtained, the real error, E_N , defined in Equation (B-5) is computed in the outer iteration loop to ascertain the accuracy of the approximation, $G_a(j\omega)$. The value of E_N is compared with a prescribed error tolerance, c_N , to determine what action is to be taken.

If E_N is less than or equal to c_N , the algorithm is halted. This outcome indicates that a transfer function model of sufficient accuracy has been identified.

The other alternative, E_N greater than c_N , indicates that further computation is necessary. This outcome implies that the assumed order of the approximation is not large enough to accurately model the experimental frequency data. Therefore, in this case the orders of the numerator, $N_a(j\omega)$, and the denominator, $D_a(j\omega)$, of $G_a(j\omega)$ are increased by 1 and control is transferred back to the inner iteration loop. The procedure is repeated until a transfer function model with $E_N \leq c_N$ is identified.

PROCEDURE

A flow chart of the computer algorithm is presented in Figure B-1 and discussed in the following paragraphs.

First, the constants n and m , and the orders of $D_a(j\omega)$ and $N_a(j\omega)$ at the beginning of the computation, are read in. Although these constants can be set to 1 in any case, it is often possible to roughly estimate the order of $G_a(j\omega)$ from the experimental frequency response data. Needless computations are avoided by selecting reasonable values of n and m at the beginning. If the selected order is not high enough to approximate the experimental data, the computer algorithm will automatically increase the order. This is often the case.

Next, the equation error and real error tolerance parameters, c_e and c_N , are read in. The constant c_ϕ determines how hard the computer must work to find a transfer function model of a given order. This constant controls the inner iteration loop in the program. When the weighting coefficients, ϕ_i , have converged to within the tolerance specified by c_ϕ , the inner-loop iteration is stopped and the accuracy of the transfer function model is checked. Experience indicates that a value of about 0.01 for c_ϕ will give good results.

The real error tolerance, c_N , determines how accurate the transfer function approximation, $G_a(j\omega)$, must be. This constant controls the outer iteration loop in the program. After the inner loop has converged, the integral square error, E_N , defined in Equation (B-5) is checked. If the error, E_N , is found to be less than c_N , the computation is stopped, since this implies that a good approximation has been obtained. However, if the error, E_N , is larger than c_N , a good approximation has not been obtained. In this case, the orders of $N_a(j\omega)$ and $D_a(j\omega)$ are increased by 1 and the computations are begun anew. It has been discovered that a value of about 0.01 for c_N will produce satisfactory results.

After the error tolerance constants c_ϕ and c_N have been read into the program, the experimental frequency response data, $G(j\omega_i)$, is read in. Provision has been made in the program to input this information as Bode gain and phase data, Nyquist polar data, or Nyquist rectangular data. The data is converted to rectangular coordinates for internal use in the program.

Next, the weighting coefficients ϕ_i are initialized to a value of 1 and the inner iteration loop counter k is set to 1.

Then, the coefficients in the matrix A and vector c of the equations $Ap = c$ are calculated and the equations solved for the vector of unknowns, p .

Following this, the real error, E_N , given by the following expression:

$$E_N = \sum_{i=0}^r \phi_i |D_a(j\omega_i) G(j\omega_i) - N_a(j\omega_i)|^2 \Delta\omega_i$$

is calculated and the result stored for future comparison with the error tolerance parameter, c_N .

Then, the denominator polynomial, $D_a^{(k)}(j\omega_i)$, is evaluated at the ω_i ($i = 0, 1, \dots, r$) corresponding to the experimental frequency response data. These numbers $D_a(j\omega_i)$ will be used later on to update the estimates of ϕ_i if an additional inner loop iteration is necessary.

At this time the inner iteration loop counter k is checked to see if its value is 1. A value of 1 indicates that this is the first time through the inner iteration loop. If k equals 1, the next calculation cannot be performed, so control is transferred to the end of the inner iteration loop where the weighting coefficients ϕ_i are updated.

If k is not equal to 1, the equation error E_ϕ is computed as

$$E_\phi = \frac{1}{r+1} \sum_{i=0}^r \left| 1 - \frac{D_a^{(k)}(j\omega_i)}{D_a^{(k-1)}(j\omega_i)} \right|$$

and compared with the equation error tolerance parameter, c_ϕ . If E_ϕ is greater than the allowable tolerance, c_ϕ , the inner loop is not converged. In this case the weighting coefficients ϕ_i are updated according to the relation

$$\phi_i = \frac{1}{|D_a^{(k)}(j\omega_i)|^2}$$

and control is transferred back to the beginning of the inner iteration loop denoted Station 2 in the flow chart.

However, if E_ϕ is less than the tolerance, c_ϕ , the inner loop iteration on ϕ_i has converged and control is transferred to a check on the real error, E_N . E_N , which has been computed in a previous step, is compared with the real error tolerance parameter, c_N . If E_N is less than c_N , the computation is stopped, since this implies that the transfer function model obtained is a good

approximation of the experimental frequency response data. However, if E_N is greater than c_N , the approximation is not good enough. In this case, the orders of the numerator, $N_a(j\omega)$, and denominator, $D_a(j\omega)$, in the approximation $G_a(j\omega)$ are increased by 1 and control is transferred to the beginning of the outer iteration loop, Station 1 in the flow chart. The iteration procedure continues until an accurate transfer function approximation has been obtained.

TFNS PROGRAM

The identification algorithm discussed in the previous sections has been assembled into a Fortran program called TFNS. In addition to performing the calculations associated with the identification algorithm, the program also contains a section which computes the frequency response of the transfer function approximation. These data are crossplotted with the experimental frequency response data on a single Bode plot to permit rapid visual verification of the accuracy of the transfer function model obtained. A listing of the Transfer Function Identification Program is presented in Tables B-1 through B-12. The input data cards needed to run the program are identified below.

The input data deck consists of two groups of cards, a program control group and a frequency response group. Each group ends with a card with an asterisk (*) in Column 1. The cards in each group are identified below.

Program Control Group

These cards have a flag character in Column 1 and parameters in 10-character fields thereafter. These cards may be in any order, and there may be more than one of each type in the group. However, only data from the last card of a particular type in the group are considered in that run.

Card With "C" in Column 1 -- This card inputs parameters pertaining to the linear least squares algorithm. If a fit is to be performed in a run, A "C" card must appear in the Program Control Group:

- 1) Denominator Starting Order, Columns 2-10 -- Right-justified integer.
- 2) Numerator Starting Order, Columns 11-20 -- Right-justified integer. Should be \leq denominator starting order. The difference between numerator and denominator order is preserved as the orders are increased by the program for better fit.
- 3) Equation Error Tolerance, Columns 21-30 -- Free-field floating-point. This determines how hard the computer should work for a fit at a particular order. Recommended value = 0.01, but can be tightened up to achieve lower-order fit.
- 4) Real Error Tolerance, Columns 31-40 -- Free-field floating-point. When the computer has ground out a transfer function at a particular order which satisfies the equation error tolerance, it checks a discrete approximation of the integral squared error over the entire curve against the real error tolerance. If the real error tolerance is satisfied, the algorithm halts. If not, numerator and denominator orders are increased by 1.
- 5) Frequency Scale Factor, Columns 41-50 -- Free-field floating-point. This is used to center the range of the logarithms of input frequencies around zero. If this scale factor is not used when input frequencies are greater than 10 radians or less than 0.01 radian, then ill-conditioning in the matrix used in the linear least squares algorithm will result. For example, if the lowest frequency is 1 radian and the highest is 100 radians, then a suitable scale factor would be 0.1.

- 6) Term Rejection Criterion, Columns 51-60 -- Free-field floating-point. Sometimes the algorithm is forced to compute a higher-order numerator than is needed for a good fit. When this happens, it computes a polynomial coefficient which is very small. Inclusion of such a term causes ill-conditioning which affects the accuracy of the computation of the zeros. To prevent this, there is logic to zero-out high-order coefficients which are too small to affect the transfer function. If the numerator polynomial is represented as

$$a_0 + a_1 \cdot j\omega + a_2 (j\omega)^2 + \dots + a_m \cdot (j\omega)^m$$

and if there are r frequency data points, ω_i ($i = 0, 1, \dots, r$), then the term a_m is tested as follows. If

$$\frac{\sum_{i=1}^r |a_m (j\omega_i)^m|}{m \sum_{i=1}^r \sum_{k=0}^m |a_k (j\omega_i)^k|}$$

is less than term rejection criterion, then reject a_m , and reduce numerator order by 1.

Card With "O" (the letter) in Column 1 -- This card controls the output Bode plot. It must be included if a Bode plot is desired for a run. The Bode plot always gives four decades:

- 1) Number of Points/Decade, Columns 2-10 -- Right-justified integer.

- 2) Number of Points Evaluated For Plot Routine, Columns 11-20 --
Right-justified integer must be \geq number of points/decade.
- 3) Plot Starting Frequency, Columns 21-30 -- Free-field floating-point.
- 4) Gain Scale, Columns 31-40 -- Free-field floating-point:
 - If gain scale > 0 , plot scale = \pm (gain scale) db.
 - If gain scale > 0 or blank, plot scale chosen automatically from plot values.

Card With "Z" or "P" in Column 1 -- It may be desirable to neglect extraneous-looking poles or zeros when evaluating the computed transfer function for a plot. This is done with a root deletion card. The roots to be deleted are punched left-justified in A4 fields from left to right on the card. Each field begins with a Z or P, meaning zero or pole, followed immediately by a two-digit number corresponding to the number of the desired pole or zero indicated on the output of the previous run. For instance, if pole 3 and zero 2 from the previous run are to be deleted, then the card would appear as follows:

	P03	Z02
	↑	↑
Columns	1	5

The poles and zeros may be listed on the card in any order whatsoever, but the first blank A4 field terminates the scan of the card. Thus, up to 20 poles and zeros may be deleted in one run. Note also that if a number refers to a conjugate pair, both members of the pair are deleted, and the order of either the numerator or the denominator is reduced by 2 by such a deletion. The output of a deletion run will print "DEL" in the appropriate entry of the pole-zero listing. Also, deletions can be made on a fit run, if pole and zero numbers are known a priori.

End program control group with "*" card.

Frequency Response Cards

These cards have input data points on them, one per card. The cards must be in order of ascending frequency. The frequency can be in Hz or radians per second, and the units need not be consistent from one card to the next. However, they must still be in order, as if they were in consistent units. In other words, 10 radians must appear before 5 Hz.

These cards have a common format:

- Column 1 - Data Type Flag:
 - Blank = Bode
 - B = Bode
 - P = Nyquist polar
 - R = Nyquist rectangular
- Columns 15-29 - Frequency, Free-Field Floating-Point:
 - If H in Column 15, frequency is in Hz.
 - If R in Column 15, frequency is in radians per second.
- Default: If blank or frequency entry starts in Column 15, frequency is in radians per second.
- Columns 30-44 - Gain, Magnitude, or Real Part: Free-field floating-point. Defaults vary according to Column 1 entry, but D in Column 30 indicates decibels, and M in column 30 indicates magnitude.

- Columns 45-59 - Phase, Angle, or Imaginary Part: Defaults vary according to Column 1 entry, but D in Column 45 indicates degrees, and R in Column 45 indicates radians.

Defaults Chart

<u>Col. 1</u>	<u>Frequency Field</u>	<u>Part 1</u>	<u>Part 2</u>
Blank	rad/sec	Gain (db)	Phase (deg)
B	rad/sec	Gain (db)	Phase (deg)
P	rad/sec	Magnitude	Angle (rad)
R	rad/sec	Real	Imaginary

As indicated, defaults on units in frequency, gain, phase, magnitude, or angle can be overridden by punching the appropriate character (H, R, D, M) in the first column of the appropriate field.

End frequency response data group with "*" card.

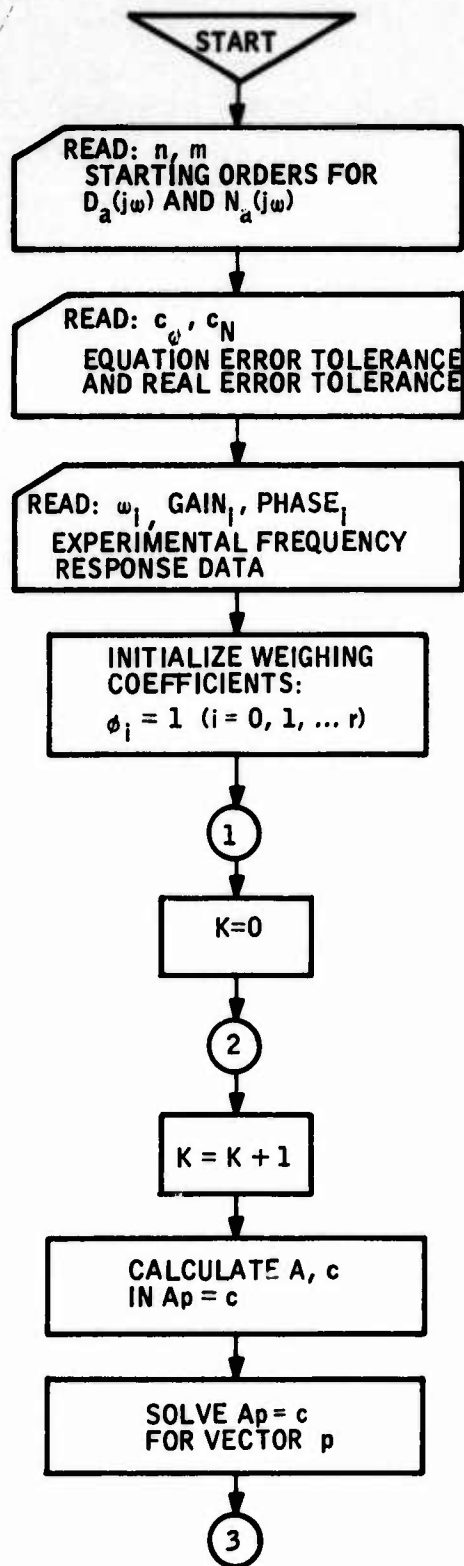


Figure B-1. TFNS Flow Chart

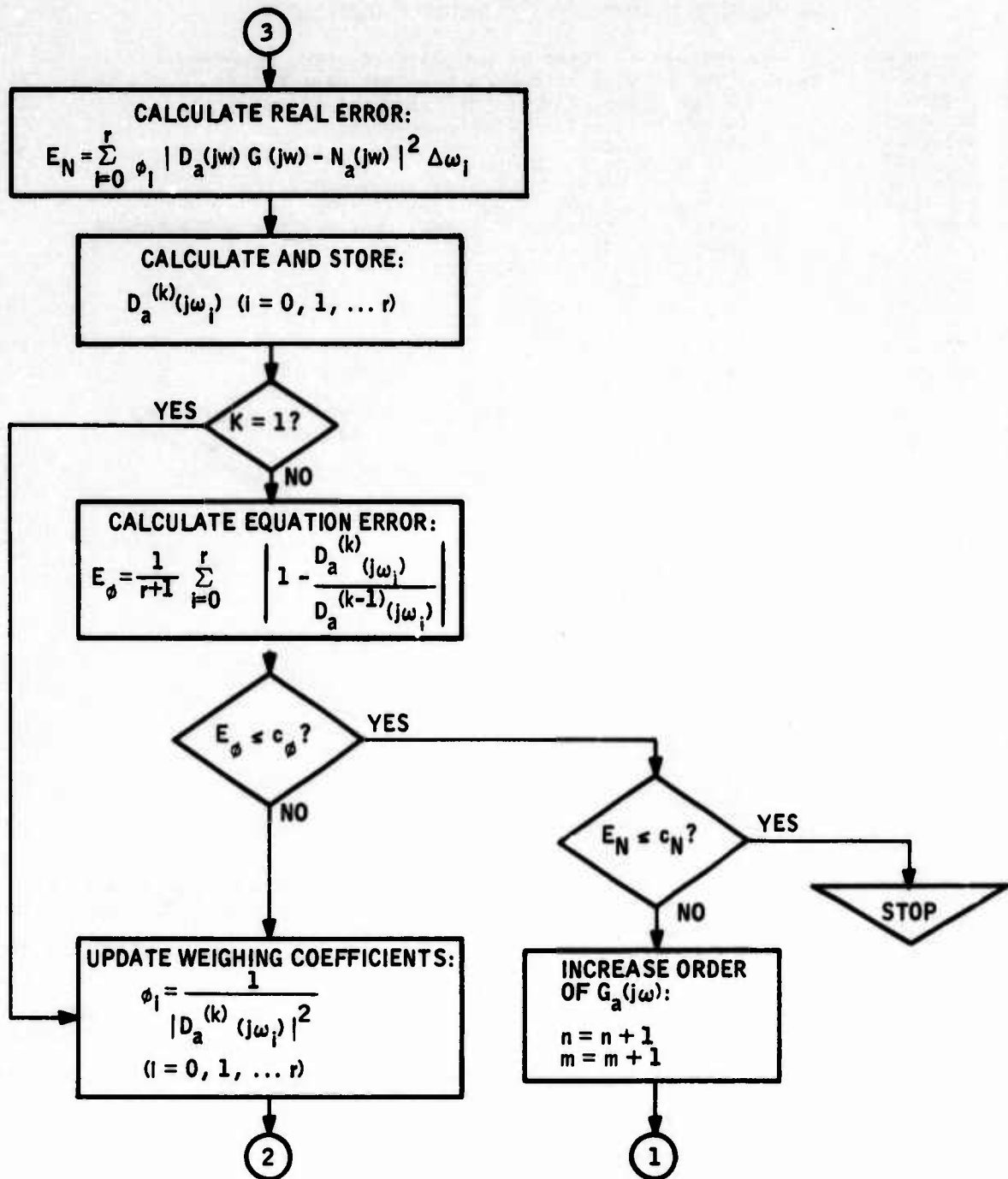


Figure B-1. TFNS Flow Chart (Concluded)

Table B-1. Transfer Function Identification Program -- Program to Identify S-Domain Transfer Function

```

1 00000000 C.....PROGRAM TO IDENTIFY S-DOMAIN TRANSFER FUNCTION
2 00000001 C.....BEST FITTING FREQUENCY RESPONSE DATA POINTS
3 00000002 COMMON N(50),DELW(50),RESP(50),PHI(50),A(41,42)
4 00000003 COMMON S(43),T(43),U(43),LAMBDA(43)
5 00000004 COMMON/KLUOE/M
6 00000005 DIMENSION P(42),LORD(4)
7 00000006 DIMENSION FREQIN(100),PART1(100),PART2(100)
8 00000007 DIMENSION LIMAGE(20),JPT(20),JZT(20)
9 00000010 COMPLEX ZA(50),TNUM,TDENOM,C1,FRAC,CPOLY,JW,TFN,CPOLYF
10 00000011 COMPLEX DA(50),DAOLD(50)
11 00000012 COMPLEX ZEROS(22),POLES(22)
12 00000013 COMPLEX RESP
13 00000014 REAL LAMBDA
14 00000015 INTEGER OTYPE
15 00000016 LOGICAL COMP,OUT
16 00000017 DATA NITER/100/
17 00000020 DATA NMAX/20/,MMAX/50/,NDEC/4/
18 00000021 DATA ICR/5/,LP/6/,LBODE/1HB/,LPOLAR/1HP/,LRECT/1HR/
19 00000022 DATA(LORD(1),1,1,4)/2HST,2HND,2HRD,2HTH/
20 00000023 DATA OTYPE/1HB/
21 00000024 DATA LCOMP/1HC/,LSTAR/1H/,LBLANK/1H/,LOUT/1HO/
22 00000025 DATA LPOLE/1HP/,LZERO/1HZ/
23 00000026 CALL RESTART
24 00000027 DR=ATAN(1.0)/45.
25 00000030 DR=1./DR
26 00000031 PI=4.0*ATAN(1.0)
27 00000032 C.....RERUN SENSE SWITCH
28 00000033 200 CALL SWITCH(1,10N)
29 00000034 IF(10N.EQ.2)STOP
30 00000035 COMP=.FALSE.
31 00000036 OUT=.FALSE.
32 00000037 DO 91 J=1,20
33 00000040 JPT(J)=0
34 00000041 JZT(J)=0
35 00000042 91 CONTINUE
36 00000043 JPT=0
37 00000044 JZT=0
38 00000045 C.....READ IN PARAMETERS AND ROOTS TO BE DELETED
39 00000046 90 READ(ICR,1001)LIMAGE
40 00000047 DECODE(1,1002,LIMAGE,LFLAG)
41 00000050 C.....READ IN STARTING DENOMINATOR ORDER,STARTING NUMERATOR ORDER,
42 00000051 C.....EQUATION ERROR TOLERANCE,REAL ERROR TOLERANCE,FREQUENCY SCALE
43 00000052 C.....FACTOR,TERM REJECTION CRITERION.
44 00000053 IF(LFLAG.EQ.LCOMP)DECODE(60,1000,LIMAGE,ND,NN,CS,CT,FSCALE,TOLMAG
45 00000054 COMP=COMP.OR.(LFLAG.EQ.LCOMP)
46 00000055 OUT=OUT.OR.(LFLAG.EQ.LOUT)
47 00000056 C.....READ IN NO. OF POINTS/DECADE,NUMBER OF POINTS,PLOT STARTING
48 00000057 C.....FREQUENCY,DESIRED GAIN SCALE. IF GAIN SCALE .LE.0. GAIN SCALE
49 00000060 C.....CHOSEN AUTOMATICALLY.
50 00000061 IF(LFLAG.EQ.LOUT)DECODE(40,1000,LIMAGE,NPDEC,NPOINTS,WLOW,GGAINX
51 00000062 IF(LFLAG.NE.LPOLE.AND.LFLAG.NE.LZERO)GO TO 92
52 00000063 DO 93 I=1,20
53 00000064 DECODE(3,1003,LIMAGE(I))LABEL,IPT
54 00000065 IF(LABEL.EQ.LBLANK)GO TO 92
55 00000066 IF(LABEL.NE.LPOLE)GO TO 94
56 00000067 JPT=JPT+1
57 00000070 JPT(JPT)=IPT
58 00000071 GO TO 93
59 00000072 94 JZT=JZT+1
60 00000073 JZT(JZT)=IPT

```

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Table B-1. Transfer Function Identification Program -- Program to Identify S-Domain Transfer Function (Continued)

```

61 00000074      93  CONTINUE
62 00000075      92  IF(LFLAG.NE.LSTAR)GO TO 90
63 00000076      C.....SORT JPT AND JZT ARRAYS
64 00000077          IF(JPTP.LE.1)GO TO 80
65 00000100          JPTPM1=JPTP-1
66 00000101          DO 81 I=1,JPTPM1
67 00000102              IP1=I+1
68 00000103              DO 82 J=IP1,JPTP
69 00000104                  IF(JPT(J).GE.JPT(I))GO TO 82
70 00000105                  ITEMP=JPT(I)
71 00000106                  JPT(I)=JPT(J)
72 00000107                  JPT(J)=ITEMP
73 00000110      82  CONTINUE
74 00000111      81  CONTINUE
75 00000112      80  IF(JZTP.LE.1)GO TO 85
76 00000113          JZTPM1=JZTP-1
77 00000114          DO 83 I=1,JZTPM1
78 00000115              IP1=I+1
79 00000116              DO 84 J=IP1,JZTP
80 00000117                  IF(JZT(J).GE.JZT(I))GO TO 84
81 00000120                  ITEMP=JZT(I)
82 00000121                  JZT(I)=JZT(J)
83 00000122                  JZT(J)=ITEMP
84 00000123      84  CONTINUE
85 00000124      83  CONTINUE
86 00000125      85  CONTINUE
87 00000126          IF(.NOT.COMP)GO TO 100
88 00000127          WRITE(LP,2000)ND,NN,CS,CT,FSCALE,WLOW,NPDEC,NPOINTS,TOLMAG
89 00000130      C.....READ IN FREQUENCY RESPONSE DATA AND CONVERT FROM EXTERNAL
90 00000131      C.....TYPE TO INTERNAL TYPE(RECTANGULAR)
91 00000132          WRITE(LP,2001)
92 00000133          CALL CARDRD(ICR,LP,M,MMAX)
93 00000134          M=M-1
94 00000135      C.....SUBTRACT TIME DELAY FROM RAW DATA
95 00000136          IF(SENSE SWITCH 2) 55,56
96 00000137      55  WRITE(8,3000)
97 00000140          READ(8,3001) TDELAY
98 00000141          WRITE(LP,3002) TDELAY
99 00000142          DO 56 J=1,M
100 00000143              TEMPG=CABS(RESPI)
101 00000144              TEMPP=ATAN2(AIMAG(RESPI),REAL(RESPI))/RD
102 00000145              TEMPP=TEMPP+W(I)*TDELAY*57.293
103 00000146              TEMPP=TEMPP*DR
104 00000147              RESP(I)=TEMPP*CMPLX(COS(TEMPP),SIN(TEMPP))
105 00000150      56  CONTINUE
106 00000151      C.....SCALE DOWN FREQUENCY
107 00000152          DO 60 I=1,M
108 00000153              W(I)=W(I)*FSCALE
109 00000154      60  CONTINUE
110 00000155      C.....INITIALIZE PHI, COMPUTE DELW, AND FIND DENOMINATOR OF REAL ERROR.
111 00000156          ERRORD=0.
112 00000157          PHI(1)=1.
113 00000160          DELW(1)=(W(1)+W(2))/2.
114 00000161          TEMP=CABS(RESPI)
115 00000162          ERRORD=ERRORD+TEMP*TEMP*DELW(1)
116 00000163          MM1=M-1
117 00000164          DO 5 I=2,MM1
118 00000165              DELW(I)=(W(I+1)+W(I-1))/2.
119 00000166              PHI(I)=1.
120 00000167              TEMP=CABS(RESPI)
121 00000170              ERRORD=ERRORD+TEMP*TEMP*DELW(I)

```

Table B-1. Transfer Function Identification Program -- Program to Identify S-Domain Transfer Function (Continued)

```

122 00000171 5 CONTINUE
123 00000172 PHI(M)=1.
124 00000173 DELW(M)=W(M)-W(M-1)
125 00000174 TEMP=CABS(RES(M))
126 00000175 ERROR=ERROR+TEMP*TEMP*DELW(M)
127 00000176 IDAMAX=2*NMAX+1
128 00000177 C1=(1.,0.)
129 00000200 WRITE(LP,2013)
130 00000201 C....BEGIN OUTER LOOP(INCREMENTING N)
131 00000202 6 K=0
132 00000203 NR=NN+ND+1
133 00000204 NC=NR+1
134 00000205 NDP1=ND+1
135 00000206 NP1=NN+1
136 00000207 NP2=NN+2
137 00000210 C....BEGIN INNER LOOP(INCREMENTING K)
138 00000211 7 K=K+1
139 00000212 IF(K.GT.NITER)STOP 66666
140 00000213 C....CALCULATE A-MATRIX AND C-VECTOR
141 00000214 CALL LDAC(M,ND,NN)
142 00000215 C....SOLVE A=P.C FOR P
143 00000216 CALL TDINVR(ISO,ISO,NR,-NC,A,IDAMAX,KWA,DET)
144 00000217 IF((ISO+ISO).GT.2)STOP 77777
145 00000220 CALL MOVE(A,NC),P,NR,NP2)
146 00000221 C....CALCULATE VALUE OF COMPUTED TRANSFER FUNCTION AT FREQUENCY
147 00000222 C....DATA POINTS AND THEN EVALUATE ERROR FUNCTION.
148 00000223 EN=0.
149 00000224 DO 8 I=1,M
150 00000225 JW=CMPLX(0.,W(I))
151 00000226 TNUM=CPOLY(P(1),NP1,JW)
152 00000227 TDENOM=CPOLY(P(NP2),NDP1,JW)
153 00000230 DA(I)=TDENOM
154 00000231 GA(I)=TNUM/TDENOM
155 00000232 TEMP=CABS(RES(I)-GA(I))
156 00000233 TEMP=TEMP*TEMP*DELW(I)
157 00000234 EN=EN+TEMP
158 00000235 8 CONTINUE
159 00000236 EN=EN/ERROR
160 00000237 IF(K.EQ.1)GO TO 10
161 00000240 C....CALCULATE APPROXIMATE EQUATION ERROR
162 00000241 EC=0.
163 00000242 DO 9 I=1,M
164 00000243 FRAC=DA(I)/DAOLD(I)
165 00000244 EC=EC+CABS(C1-FRAC)
166 00000245 9 CONTINUE
167 00000246 EC=EC/FLOAT(M)
168 00000247 WRITE(LP,2002)EN,K,ND,NN,EC
169 00000250 IF(EC.LE.CS)GO TO 11
170 00000251 C....MOVE DA TO DAOLD AND CALCULATE PHI
171 00000252 10 DO 12 I=1,M
172 00000253 DAOLD(I)=DA(I)
173 00000254 TEMP=CABS(DAOLD(I))
174 00000255 PHI(I)=1./TEMP/TEMP
175 00000256 12 CONTINUE
176 00000257 GO TO 7
177 00000260 C....CHECK FOR REAL ERROR CONVERGENCE AND IF MAX. ORDER REACHED.
178 00000261 11 IF(EN.LE.CT)GO TO 14
179 00000262 IF(ND.EQ.NMAX)GO TO 13
180 00000263 NN=NN+1
181 00000264 ND=ND+1
182 00000265 IF(ND.GT.(M+1))STOP55555

```

Table B-1. Transfer Function Identification Program -- Program to Identify S-Domain Transfer Function (Continued)

```

183 00000266      GO TO 4
184 00000267      13 WRITE(LP,2003)ND,NN,FN
185 00000270      14 CONTINUE
186 00000271      C....REDUCE ORDER OF NUMERATOR
187 00000272          WRITE(LP,2002)
188 00000273          NEND,NP1,NP1
189 00000274          WRITE(LP,2005)(P(I),I=1,NP1)
190 00000275          WRITE(LP,2006)(P(I),I=NP2,NEND)
191 00000276          NNORD=NN
192 00000277          NOORD=ND
193 00000300          IF(TOLMAG.EQ.0.)GO TO 45
194 00000301          PMAG=0.
195 00000302          DO 41 I=1,M
196 00000303              JW=C1/CMPLX(0.,W(I))
197 00000304              DO 42 J=1,NP1
198 00000305                  JW=JW*CMPLX(0.,W(I))
199 00000306                  PMAG=PMAG+CABS(CMPLX(P(J),0.)*JW)
200 00000307          42 CONTINUE
201 00000310          41 CONTINUE
202 00000311          PMAG=PMAG/FL0AT(M)
203 00000312          DO 43 I=1,NP1
204 00000313              IR=NP1-I+1
205 00000314              TMAG=0.
206 00000315              DO 44 J=1,M
207 00000316                  JW=CMPLX(0.,W(J))*((IR-1)
208 00000317                  TMAG=TMAG+CABS(CMPLX(P(IR),0.)*JW)
209 00000320          44 CONTINUE
210 00000321              TMAG=TMAG/FL0AT(M)
211 00000322              RATIO=TMAG/PMAG
212 00000323              IF(RATIO.GE.TOLMAG)GO TO 46
213 00000324              P(IR)=0.
214 00000325              NNORD=NNORD-1
215 00000326          43 CONTINUE
216 00000327          46 CONTINUE
217 00000330      C....PRINT SCALED TRANSFER FUNCTION AND DC GAIN
218 00000331          WRITE(LP,2004)
219 00000332          WRITE(LP,2005)(P(I),I=1,NP1)
220 00000333          WRITE(LP,2006)(P(I),I=NP2,NEND)
221 00000334          45 CONTINUE
222 00000335              DCGAIN=P(1)
223 00000336              WRITE(LP,2010)DCGAIN
224 00000337      C....FIND ZEROS
225 00000340          CALL ROOT(P(1),NNORD,ZEROS,NZ,A,=LP)
226 00000341      C....FIND POLES
227 00000342          CALL ROOT(P(NP2),NOORD,POLES,NP,A,=LP)
228 00000343      C....UNSCALE TRANSFER FUNCTION AND FREQUENCY
229 00000344          TEMP=FSCALE
230 00000345          DO 61 I=2,NP1
231 00000346              P(I)=TEMP*P(I)
232 00000347          TEMP=TEMP*FSCALE
233 00000350          61 CONTINUE
234 00000351              NP3=NP2+1
235 00000352              TEMP=FSCALE
236 00000353              DO 63 I=NP3,NEND
237 00000354                  P(I)=TEMP*P(I)
238 00000355              TEMP=TEMP*FSCALE
239 00000356          63 CONTINUE
240 00000357              DO 62 I=1,M
241 00000360                  W(I)=W(I)/FSCALE
242 00000361          62 CONTINUE
243 00000362      C....PRINT UNSCALED TRANSFER FUNCTION

```

Table B-1. Transfer Function Identification Program -- Program to Identify S-Domain Transfer Function (Continued)

```

244 00000363      WRITE(LP,2014)
245 00000364      WRITE(LP,2005)(P(1),I,1,NP1)
246 00000365      WRITE(LP,2006)(P(1),I,NP2,NEND)
247 00000366      100 CONTINUE
248 00000367      C.....PRINT UNSCALED ZEROS
249 00000370      IORD=NNORD
250 00000371      IF(NNORD.GT.4) IORD=4
251 00000372      WRITE(LP,2011)NNORD,LORD(IORD)
252 00000373      WRITE(LP,2015)
253 00000374      IPT=1
254 00000375      DO 70 I=1,NZ
255 00000376      IF(COMP)ZEROS(I)=ZEROS(I)/CMPLX(FSCALE,0.)
256 00000377      PREAL=REAL(ZEROS(I))
257 00000400      PIMAG=AIMAG(ZEROS(I))
258 00000401      IF(ABS(PIMAG).GT.1.0E-7)GO TO 71
259 00000402      WRITE(LP,2016)I,PREAL
260 00000403      GO TO 68
261 00000404      71 FREQ=CABS(ZEROS(I))
262 00000405      DAMP=-PREAL/FREQ
263 00000406      WRITE(LP,2016)I,PREAL,PIMAG,DAMP,FREQ
264 00000407      68 IF(J2T(IPT).NE.1)GO TO 70
265 00000410      WRITE(LP,2017)
266 00000411      IPT=IPT+1
267 00000412      70 CONTINUE
268 00000413      C.....PRINT UNSCALED POLES
269 00000414      IORD=NDORD
270 00000415      IF(NDORD.GT.4) IORD=4
271 00000416      WRITE(LP,2012)NDORD,LORD(IORD)
272 00000417      WRITE(LP,2015)
273 00000420      IPT=1
274 00000421      DO 72 I=1,NP
275 00000422      IF(COMP)POLES(I)=POLES(I)/CMPLX(FSCALE,0.)
276 00000423      PREAL=REAL(POLES(I))
277 00000424      PIMAG=AIMAG(POLES(I))
278 00000425      IF(ABS(PIMAG).GT.1.0E-7)GO TO 73
279 00000426      WRITE(LP,2016)I,PREAL
280 00000427      GO TO 69
281 00000430      73 FREQ=CABS(POLES(I))
282 00000431      DAMP=-PREAL/FREQ
283 00000432      WRITE(LP,2016)I,PREAL,PIMAG,DAMP,FREQ
284 00000433      69 IF(J2T(IPT).NE.1)GO TO 72
285 00000434      WRITE(LP,2017)
286 00000435      IPT=IPT+1
287 00000436      72 CONTINUE
288 00000437      C.....PRINT BUT FREQUENCY RESPONSE OF COMPUTED TRANSFER FUNCTION
289 00000440      C.....AT INPUT DATA POINTS
290 00000441      IF(.NOT.COMP)GO TO 101
291 00000442      WRITE(LP,2007)
292 00000443      DO 15 I=1,M
293 00000444      IF(OTYPE.EQ.LPBOLAR)GO TO 20
294 00000445      IF(OTYPE.EQ.LRECT)GO TO 30
295 00000446      ARG1=20.-ALOG10(CABS(GA(I)))
296 00000447      ARG2=ATAN2(AIMAG(GA(I)),REAL(GA(I)))*RD
297 00000450      GO TO 40
298 00000451      20 ARG1=CABS(GA(I))
299 00000452      ARG2=ATAN2(AIMAG(GA(I)),REAL(GA(I)))*RD
300 00000453      GO TO 40
301 00000454      30 ARG1=REAL(GA(I))
302 00000455      ARG2=AIMAG(GA(I))
303 00000456      40 WRITE(LP,2008)W(I),ARG1,ARG2
304 00000457      15 CONTINUE

```


Table B-1. Transfer Function Identification Program -- Program to Identify S-Domain Transfer Function (Continued)

```

305 00000460 C.....SET UP ARRAY OF FREQUENCY RESPONSE TO BE PLOTTED,
306 00000461 C.....DELETING DESIRED POLES AND ZEROS
307 00000462 101 CONTINUE
308 00000463 IF(.NOT.OUT)GO TO 51
309 00000464 WRITE(LP,2018)
310 00000465 EXP0=ALOG10(WLOW)
311 00000466 EINTVL=FLOAT(NDEC)/FLOAT(NPOINTS)
312 00000467 DO 50 I=1,NPOINTS
313 00000470 EXP0=EXP0+EINTVL
314 00000471 FREQIN(I)=10.**EXP0
315 00000472 FHZ=FREQIN(I)/2./PI
316 00000473 JW=CMPLX(0.,FREQIN(I))
317 00000474 TNUM=CPOLYF(JW,ZEROS,NZ,JZT)
318 00000475 TDENOM=CPOLYF(JW,POLES,NP,JPT)
319 00000476 TFN=DCGAIN*TNUM/TDENOM
320 00000477 PART1(I)=20.*ALOG10(CABS(TFN))
321 00000500 PART2(I)=ATAN2(AIMAG(TFN),REAL(TFN)).RD
322 00000501 C.....ADD TIME DELAY BACK INTO DATA
323 00000502 IF(SENSE SWITCH 2) 57,58
324 00000503 57 PART2(I)=PART2(I)-FREQIN(I)*TDELAY*57.293
325 00000504 58 CONTINUE
326 00000505 WRITE(LP,2019)FREQIN(I),FHZ,PART1(I),PART2(I)
327 00000506 50 CONTINUE
328 00000507 ISC=0
329 00000510 IF(DGAINX.LE.0.)ISC=1
330 00000511 51 CONTINUE
331 00000512 C.....ADD TIME DELAY BACK INTO RAW DATA
332 00000513 IF(SENSE SWITCH 2) 47,48
333 00000514 47 DO 48 I=1,M
334 00000515 TEMPG=CABS(RESPI)
335 00000516 TEMPP=ATAN2(AIMAG(RESPI),REAL(RESPI)).RD
336 00000517 TEMPP=TEMPP-W(I)*TDELAY*57.293
337 00000520 TEMPP=TEMPP*DR
338 00000521 RESP(I)=TEMPG*CMPLX(COS(TEMPP),SIN(TEMPP))
339 00000522 48 CONTINUE
340 00000523 CALL B0DPLT(FREQIN,PART1,PART2,1,1,WLOW,NDEC,NPDEC,LP,1HG,1HP,ISC,
341 00000524 *NPOINTS,ABS(DGAINX))
342 00000525 READ(ICR,2016)
343 00000526 PAUSE
344 00000527 GO TO 200
345 00000530 1000 FORMAT(1X,19,I10,4E10.3)
346 00000531 1001 FORMAT(20A4)
347 00000532 1002 FORMAT(A1)
348 00000533 1003 FORMAT(A1,I2)
349 00000534 2000 FORMAT(1H1,16HDENOMINATOR ORDER=,17X,I12/,
350 00000535 21X,16HNUMERATOR ORDER=,19X,I12/,
351 00000536 A1X,25HEQUATION ERROR TOLERANCE=,10X,E12.5/,
352 00000537 B1X,21HREAL ERROR TOLERANCE=,14X,E12.5/,
353 00000540 C1X,23HFREQUENCY SCALE FACTOR=,12X,E12.5/,
354 00000541 D1X,29HBASE FREQUENCY FOR BODE PLOT=, 6X,E12.5/,
355 00000542 E1X,28HPOINTS/DECADE FOR BODE PLOT=,7X,I12/,
356 00000543 F1X,34HTOTAL POINTS PLOTTED ON BODE PLOT=,1X,I12/,
357 00000544 G1X,25HTERM REJECTION CRITERION=,10X,E12.5//)
358 00000545 2001 FORMAT(1H0,38X,8HRAW DATA,40X,16HRECTANGULAR DATA/)
359 00000546 2002 FORMAT(10X,E12.5,2I10,3X,I2,4X,E12.5)
360 00000547 2003 FORMAT(1X,30(1H),17HMAX ORDER REACHED,21I10,E12.5)
361 00000550 2004 FORMAT(1H0,20(1H),35HTRUNCATED TRANSFER FUNCTION(SCALED),
362 00000551 2005 FORMAT(1H0,11HNUMERATOR=,2X,(6E15.5),
363 00000552 2006 FORMAT(1H0,13HDENOMINATOR=,(6E15.5))
364 00000553 2007 FORMAT(//1H0,20(1H),24HFINAL FREQUENCY RESPONSE/)
365 00000554 2008 FORMAT(1X,E12.5,10X,2(1X,E12.5))

```

Table B-1. Transfer Function Identification Program -- Program
to Identify S-Domain Transfer Function (Concluded)

```

366 00000555 2009 FORMAT(1H1,20(1H*),34HCOMPUTED TRANSFER FUNCTION(SCALED))
367 00000556 2010 FORMAT(1H0,20(1H*),8HDC GAIN,E12.5)
368 00000557 2011 FORMAT(1H1,20(1H*),9HROOTS OF ,I2,A2,17H ORDER NUMERATOR,1)
369 00000560 2012 FORMAT(1H0,20(1H*),9HROOTS OF ,I2,A2,19H ORDER DENOMINATOR,1)
370 00000561 2013 FORMAT(1H0,29X,17HITERATION HISTORY/
371 00000562 *14X,2HEN,15X,1HK,9X,1HN,14X,2HEC/)
372 00000563 2014 FORMAT(1H0,20(1H*),33HFINAL TRANSFER FUNCTION(UNSCALED))
373 00000564 2015 FORMAT(1H0,13X,4HREAL,8X,9HIMAGINARY,3X,7HDAMPING,8X,9HFREQUENCY,1)
374 00000565 2016 FORMAT(5X,I2,5X,4(E12.5))
375 00000566 2017 FORMAT(1H0,7X,3HDEL)
376 00000567 2018 FORMAT(1H1,55X,21HPLOTTED OUTPUT VALUES/
377 00000570 A9X,13HFREQ(RAD/SEC),10X,8HFREQ(HZ),10X,8HGAIN(DB),10X,10HPHASE(DEG
378 00000571 B))
379 00000572 2019 FORMAT(4(10X,E12.5))
380 00000573 3000 FORMAT(2X,22HINPUT TIME DELAY (SEC))
381 00000574 3001 FORMAT(E10.4)
382 00000575 3002 FORMAT(//,10X,15HTIME DELAY AT ,E10.4,9H SECONDS,/)
383 00000576 END

```

**Table B-2. Transfer Function Identification Program --
Subroutine Bode Plot**

```

1 00000000      SUBROUTINE BODPLOT(FREQIN,GAININ,PHASIN,ICASE,MAXCASE,WLB,NDFC,
2 00000001      NPDEC,IL,LGAIN,LPHAS,NSCAL,NPPOINT,SCGAIN,
3 00000002      COMMON W(50),DELW(50),RESP(50),PHI(50),A(41,42)
4 00000003      COMMON S(43),T(43),U(43),LAMBDA(43)
5 00000004      COMMON KLUGE/M
6 00000005      DIMENSION IBUF(120)
7 00000006      DIMENSION FREQIN(1),GAININ(MAXCASE,1),PHASIN(MAXCASE,1),IWORK(11),
8 00000007      PRINTS(11)
9 00000010      REAL LENG
10 00000011      COMPLEX RESP
11 00000012      REAL LAMBDA
12 00000013      DATA IBLANK/4H //ISLASH/1H/,11/4H1 //IMINUS/4H- /
13 00000014      DATA LSTAR/1H/,LPLUS/1H/,
14 00000015      C PLOTS GAIN AND PHASE (IN THE HORIZONTAL DIRECTION)
15 00000016      C VS. FREQUENCY (IN THE VERTICAL DIRECTION).
16 00000017      RD=45./ATAN(1.0)
17 00000020      TWRP=8.*ATAN(1.0)
18 00000021      LENG=NPDEC
19 00000022      C NSCAL=0 SIGNIFIES THAT THE DEFAULT INPUT VALUES(=SCGAIN,=SCGAIN)
20 00000023      C ARE USED FOR THE GAIN SCALE,
21 00000024      C NSCAL = 1 SIGNIFIES THAT THE GAIN SCALE IS ADJUSTED AUTOMATICALLY.
22 00000025      ILENG=NDFC+NPDEC+1
23 00000026      QGAINX=SCGAIN
24 00000027      IF(NSCAL.EQ.0)GO TO 400
25 00000030      C SEARCH FOR THE MAXIMUM GAIN.
26 00000031      QMAX=-1.0E+35
27 00000032      QMIN=1.0E+35
28 00000033      DO 360 I=NPPOINT,1, NPPOINT
29 00000034      Q = GAININ (ICASE,I,POINT)
30 00000035      IF (QMAX.LT. Q) QMAX = Q
31 00000036      IF (QMIN.GT. Q) QMIN = Q
32 00000037      360 CONTINUE
33 00000040      ABSMIN = ABS (QMIN)
34 00000041      IF (QMAX.LT. ABSMIN) QMAX = ABSMIN
35 00000042      CALL SCAP (QMAX, QGAINX)
36 00000043      400 QGAINX = IFIX (QGAINX + 0.5)
37 00000044      QDIFF = QGAINX / 4.0
38 00000045      QBOUND = 1.125 * QGAINX
39 00000046      C PRINT HEADING.
40 00000047      WRITE (1H, 520) LGAIN, LPHAS
41 00000050      520 FORMAT (1H1/37X,15H PLOT OF GAIN (,A1,13H) AND PHASE (,A1,
42 00000051      1 15H) VS. FREQUENCY/)
43 00000052      C PRINT THE GAIN SCALE.
44 00000053      DO 560 I = 1, 9
45 00000054      560 PRINTS (I) = - QGAINX + QDIFF * FLOAT (I-1)
46 00000055      WRITE (1H, 580) (PRINTS(I), I = 1, 9)
47 00000056      580 FORMAT(1X,7HRAD/SEC,4X,2MHZ,2X,6H GAIN:,9(F6.1,4X))
48 00000057      KPT=1
49 00000060      IPPOINT = 1
50 00000061      ILINE = 0
51 00000062      610 ILINE = ILINE + 1
52 00000063      C RESET IBUF TO ALL BLANKS.
53 00000064      DO 640 I = 1, 120
54 00000065      640 IBUF (I) = IBLANK
55 00000066      C PRINT HORIZONTAL AXES.
56 00000067      IF ((ILINE.NE.1) .AND. (ILINE.NE.ILENG)) GO TO 750
57 00000070      DO 680 I = 20, 110
58 00000071      680 IBUF (I) = IMINUS
59 00000072      C PRINT TICK-MARKS.
60 00000073      IF (ILINE.NE.1) GO TO 690
61 00000074      IC=15
62 00000075      ID=10
63 00000076      690 IF (ILINE.NE.ILENG) GO TO 700
64 00000077      IC=20
65 00000078      ID=9
66 00000079      700 DO 730 I = 1, 9
67 00000080      730 IBUF (IC + I * ID) = II
68 00000081      C PRINT THE VERTICAL AXES.
69 00000082      750 IBUF(20)=II
70 00000083      IBUF(110)=II
71 00000084      IBUF (65) = ISLASH
72 00000085      C CALCULATE THE LOGARITHM OF THE PLOTTED FREQUENCY.

```

Table B-2. Transfer Function Identification Program --
Subroutine Bode Plot (Concluded)

73	00000110	FREQLG=ALOG10(WLOW)+(FLOAT(ILINE-1))/LENG	
74	00000111	C AVERAGE THE GAIN S AND PHASES OF THE POINTS TO BE PLOTTED	PLBT 790
75	00000112	C ON THIS ONE LINE.	PLBT 800
76	00000113	COUNT = 0.0	PLBT 810
77	00000114	GAIN = 0.0	PLBT 820
78	00000115	PHAS = -180.0	PLBT 830
79	00000116	GAINSM = 0.0	PLBT 840
80	00000117	PHASSM = 0.0	PLBT 850
81	00000120	860 IF (IPPOINT.GT.NPOINT) GO TO 930	
82	00000121	IF (ALOG10(FREQIN(IPPOINT)).GT.(FREQLG+.5/LENG)) GO TO 930	PLBT 870
83	00000122	GAINSM = GAINSM + GAININ (ICASE,IPPOINT)	PLBT 880
84	00000123	PHASSM = PHASSM + PHASIN (ICASE,IPPOINT)	PLBT 890
85	00000124	COUNT = COUNT + 1.0	PLBT 900
86	00000125	IPPOINT = IPPOINT + 1	PLBT 910
87	00000126	GO TO 860	PLBT 920
88	00000127	930 IF (COUNT.EQ.0.0) GO TO 1150	PLBT 930
89	00000130	GAIN = GAINSM / COUNT	PLBT 940
90	00000131	PHAS = PHASSM / COUNT	PLBT 950
91	00000132	C TEST WHETHER THE GAIN FALLS WITHIN THE BOUNDS (-45, +45).	PLBT 960
92	00000133	IF (GAIN.GE.(-QBBOUND)) GO TO 1040	PLBT 970
93	00000134	IC = 13	PLBT 980
94	00000135	990 ENCODE(6,1000,INORK(1),GAIN	
95	00000136	1000 FORMAT(F6.2)	
96	00000137	DECODE(6,1020,INORK(1),IBUF(IC)	
97	00000140	1020 FORMAT(6A1)	
98	00000141	GO TO 1100	PLBT1030
99	00000142	1040 IF (GAIN.LE.QBBOUND) GO TO 1180	PLBT1040
100	00000143	IC = 110	PLBT1050
101	00000144	GO TO 990	PLBT1060
102	00000145	C PLOT THE GAIN.	PLBT1070
103	00000146	1080 IBUF(IFIX(45.*GAIN/QBBOUND+65.5))=LGAIN	
104	00000147	C TEST WHETHER THE PHASE FALLS WITHIN THE BOUNDS (-360, 0).	PLBT1090
105	00000150	1100 IF (PHAS.GE.(-360.)) GO TO 1110	
106	00000151	PHAS=PHAS+360.0	
107	00000152	GO TO 1100	
108	00000153	1110 IF (PHAS.LE.0.0) GO TO 1120	
109	00000154	PHAS=PHAS-360.0	
110	00000155	GO TO 1110	
111	00000156	C PLOT THE PHASE.	PLBT1120
112	00000157	1120 IBUF(IFIX(25.*PHAS+110.5))=LPHAS	PLBT1130
113	00000160	C PLOT DATA POINTS	
114	00000161	IF (KPT.GT.M) GO TO 1122	KLUGE
115	00000162	1123 IF (ABS(ALOG10(W(KPT))-FREQLG).GT.(.5/LENG)) GO TO 1122	KLUGE
116	00000163	XGAIN=20.*ALOG10(CABS(RES(KPT)))	KLUGE
117	00000164	IBUF(IFIX(45.*XGAIN/QBBOUND+65.5))=LSTAR	KLUGE
118	00000165	XPHAS=ATAN2(AIMAG(RES(KPT)),REAL(RES(KPT))).*RD	KLUGE
119	00000166	1112 IF (XPHAS.GE.(-360.)) GO TO 1113	KLUGE
120	00000167	XPHAS=XPHAS+360.	KLUGE
121	00000170	GO TO 1112	KLUGE
122	00000171	1113 IF (XPHAS.LE.0.) GO TO 1121	KLUGE
123	00000172	XPHAS=XPHAS-360.	KLUGE
124	00000173	GO TO 1113	KLUGE
125	00000174	1121 IBUF(IFIX(25.*XPHAS+110.5))=LPLUS	
126	00000175	KPT=KPT+1	KLUGE
127	00000176	GO TO 1123	KLUGE
128	00000177	1122 CONTINUE	PLBT1140
129	00000200	C PRINT THE LINE.	
130	00000201	1150 OMGA=10.*FREQLG	
131	00000202	OMGAWZ=OMGA/TWRPI	
132	00000203	WRITE(IW,1160)OMGA,OMGAWZ,(IBUF(1),1,20,11R)	
133	00000204	1160 FORMAT(1X,F7.2,1X,F7.2,3X,99A1)	
134	00000205	IF (ILINE.LT.ILENG) GO TO 61	
135	00000206	C PRINT THE PHASE SCALE.	PLBT1180
136	00000207	1190 DO 1200 I = 1, 11	PLBT1190
137	00000210	1200 INORK(I) = -396 + 36 * I	PLBT1200
138	00000211	WRITE(IW,1220) (INORK(I), I = 1, 11)	PLBT1210
139	00000212	1220 FORMAT(7X,7H PHASE:,3X,11(14,5X))	PLBT1220
140	00000213	RETURN	PLBT1230
141	00000214	END	PLBT1240

Table B-3. Transfer Function Identification Program --
Subroutine Card Read

```

1 00000000          SUBROUTINE CARDRD(LUI,LUB,M,MMAX)
2 00000001          C.....SUBROUTINE TO READ FREQUENCY RESPONSE DATA OFF CARDS
3 00000002          C.....AND THE CONVERT DATA TO INTERNAL TYPE(RECTANGULAR)
4 00000003          COMMON W(50),DELW(50),RESP(50),PHI(50),A(41,42)
5 00000004          COMMON S(43),T(43),U(43),LAMBDA(43)
6 00000005          DIMENSION VALUE(3),LABEL(3),LIMAGE(20)
7 00000006          COMPLEX RESP
8 00000007          REAL LAMBDA
9 00000010          DATA LBDE/1HB//,LPOLAR/1HP//,LRECT/1HR//,LEND/1H//,LMZ/1HM//
10 00000011          DATA LBLK/1H //,LDEG/1HD//,LRAD/1HR//,LDB/1HD//,LMAG/1HM//
11 00000012          PI=4.*ATAN(1.0)
12 00000013          DR=PI/4./45.
13 00000014          M=0
14 00000015          M=M+1
15 00000016          1 IF(M.GT.MMAX)GO TO 2
16 00000017          READ(LUI,1000)LIMAGE
17 00000020          DECODE(1,1001,LIMAGE(1))LIN
18 00000021          IF(LIN.EQ.LEND)RETURN
19 00000022          CALL STRING(LIMAGE,VALUE,LABEL)
20 00000023          W(M)=VALUE(1)
21 00000024          IF(LABEL(1).EQ.LHZ)W(M)=W(M)*2.*PI
22 00000025          IF(LIN.EQ.LPOLAR)GO TO 10
23 00000026          IF(LIN.EQ.LRECT)GO TO 20
24 00000027          BMAG=VALUE(2)
25 00000030          IF(LABEL(2).EQ.LBLK.OR.LABEL(2).EQ.LDB)BMAG=10.*(BMAG/20.)
26 00000031          BANG=VALUE(3)
27 00000032          IF(LABEL(3).EQ.LDEG.OR.LABEL(3).EQ.LBLK)BANG=BANG*DR
28 00000033          RESP(M)=BMAG*CMPLX(COS(BANG),SIN(BANG))
29 00000034          GO TO 30
30 00000035          10 CONTINUE
31 00000036          PMAG=VALUE(2)
32 00000037          IF(LABEL(2).EQ.LDB)PMAG=10.*(PMAG/20.)
33 00000040          PANG=VALUE(3)
34 00000041          IF(LABEL(3).EQ.LDEG.OR.LABEL(3).EQ.LBLK)PANG=PANG*DR
35 00000042          RESP(M)=PMAG*CMPLX(COS(PANG),SIN(PANG))
36 00000043          GO TO 30
37 00000044          20 RESP(M)=CMPLX(VALUE(2),VALUE(3))
38 00000045          30 IF(LUB.LT.0)GO TO 1
39 00000046          WRITE(LUB,2000)LIN,(LABEL(1),VALUE(1),1,1,3),W(M),RESP(M)
40 00000047          GO TO 1
41 00000050          2 IF(LIN.EQ.LEND)RETURN
42 00000051          READ(LUI,1000)LIMAGE
43 00000052          DECODE(1,1001,LIMAGE(1))LIN
44 00000053          IF(LIN.NE.LEND)WRITE(LUB,2001)LIMAGE
45 00000054          GO TO 2
46 00000055          1000 FORMAT(20A4)
47 00000056          1001 FORMAT(A1)
48 00000057          2000 FORMAT(1X,A1,3X,3(1X,A1,1X,E15.7),5X,1H,5X,3(1X,E15.7))
49 00000060          2001 FORMAT(1X,11Hextra card,20A4)
50 00000061          END

```

**Table B-4. Transfer Function Identification Program --
Subroutine Change Signs**

```

1  00000000      SUBROUTINE CHS(ARR,N,IPAT)
2  00000001      DIMENSION ARR(1)
3  00000002      C.....SUBROUTINE TO CHANGE SIGNS IN PROPER PATTERNS
4  00000003      IF(IPAT.EQ.1)RETURN
5  00000004      IBEG=IPAT/4+1
6  00000005      INCR=2-MOD(IPAT,2)
7  00000006      DO 1 I=IBEG,N,INCR
8  00000007      1 ARR(I)=-ARR(I)
9  00000010      RETURN
10 00000011      END

```

**Table B-5. Transfer Function Identification Program --
Subroutine Evaluate Complex Polynomial**

```

1  00000000      COMPLEX FUNCTION CPOLY(COEF,N,S)
2  00000001      DIMENSION COEF(1)
3  00000002      COMPLEX S
4  00000003      C.....EVALUATE A COMPLEX POLYNOMIAL WITH REAL COEFFICIENTS
5  00000004      C.....USING HORNERS RULE.
6  00000005      CPOLY=CMPLX(COEF(N),0.)
7  00000006      IF(N.EQ.1)RETURN
8  00000007      NM1=N-1
9  00000010      DO 1 I=1,NM1
10 00000011      IR=NM1-I+1
11 00000012      CPOLY=CPOLY*S+CMPLX(COEF(IR),0.)
12 00000013      1 CONTINUE
13 00000014      RETURN
14 00000015      END

```

**Table B-6. Transfer Function Identification Program --
Subroutine Evaluate Factored Polynomial**

```

1  00000000      COMPLEX FUNCTION CPOLYF(JW,ROOTS,NORD,JRT)
2  00000001      C.....EVALUATE A FACTORED POLYNOMIAL
3  00000002      DIMENSION JRT(1)
4  00000003      COMPLEX ROOTS(1),JW,JWSQ,PRD,FACT
5  00000004      PRD=(1.,0.)
6  00000005      IP=1
7  00000006      JWSQ=JW*JW
8  00000007      DO 1 I=1,NORD
9  00000010      IF(I.EQ.JRT(IP))GO TO 2
10 00000011      IF(ABS(AIMAG(ROOTS(I)))*LE.1.0E-07)GO TO 3
11 00000012      OMEG=CABS(ROOTS(I))
12 00000013      OMEGSQ=OMEG*OMEG
13 00000014      ZETA=REAL(ROOTS(I))/OMEG
14 00000015      FACT=JWSQ/OMEGSQ-J*2.*ZETA/OMEG+(1.,0.)
15 00000016      GO TO 4
16 00000017      3 FACT=JW/ROOTS(I)+(1.,0.)
17 00000020      4 PRD=PRD*FACT
18 00000021      GO TO 1
19 00000022      2 IP=IP+1
20 00000023      1 CONTINUE
21 00000024      CPOLYF=PRD
22 00000025      RETURN
23 00000026      END

```

**Table B-7. Transfer Function Identification Program --
Subroutine Load A-Matrix and C-Vector**

```

1  00000000      SUBROUTINE LDAC(M,ND,NN)
2  00000001      COMMON W(50),DELW(50),RESP(50),PHI(50),A(41,42)
3  00000002      COMMON S(43),T(43),U(43),LAMBDA(43)
4  00000003      REAL LAMBDA
5  00000004      COMPLEX RESP
6  00000005      LOGICAL EVEN,MOD,LMB,SM,UM,TH
7  00000006      C.....SUBROUTINE TO LOAD A-MATRIX AND C-VECTOR
8  00000007      N=ND
9  00000010      NP1=NN+1
10 00000011      NP2=NN+2
11 00000012      MSIZE=ND+NN+1
12 00000013      ILCOLM=MSIZE+1
13 00000014      MSP2=MSIZE+2
14 00000015      DO 1 I=1,MSP2
15 00000016      C.....FIRST, COMPUTE LAMBDA, S, T, U
16 00000017      EVEN=MOD(I,2).EQ.0
17 00000020      LAMBDA(I)=0.
18 00000021      S(I)=0.
19 00000022      T(I)=0.
20 00000023      U(I)=0.
21 00000024      DO 2 J=1,M
22 00000025      SQMAG=CABS(RESP(J))
23 00000026      SQMAG=SQMAG*SQMAG
24 00000027      TEMP=PHI(J)*DELW(J)*W(J)**(I-1)
25 00000030      IF(EVEN)T(I)=TEMP*AIMAG(RESP(J))+T(I)
26 00000031      IF(EVEN)GO TO 2
27 00000032      LAMBDA(I)=LAMBDA(I)+TEMP
28 00000033      S(I)=S(I)+TEMP*REAL(RESP(J))
29 00000034      U(I)=U(I)+TEMP*SQMAG
30 00000035      2 CONTINUE
31 00000036      1 CONTINUE
32 00000037      C.....FILL MAIN AND UPPER DIAGONAL OF A AND THEN TRANSPOSE
33 00000040      DO 4 I=1,MSIZE
34 00000041      DO 5 J=1,MSIZE
35 00000042      LMB=I.LE.NP1.AND.J.LE.NP1.AND.MOD(I+J,2).EQ.0
36 00000043      SM=I.LE.NP1.AND.J.GT.NP1.AND.MOD(I+(J-NP1),2).EQ.1
37 00000044      TM=I.LE.NP1.AND.J.GT.NP1.AND.MOD(I+(J-NP1),2).EQ.0
38 00000045      UM=I.GT.NP1.AND.J.GT.NP1.AND.MOD((I+J)/2).EQ.0
39 00000046      A(I,J)=0.
40 00000047      IF(LMB)A(I,J)=LAMBDA(I+(J-1))
41 00000050      IF(UM)A(I,J)=U((I-NP1+2)+(J-NP1-1))
42 00000051      IF(SM)A(I,J)=S(I+(J-NP1))
43 00000052      IF(TM)A(I,J)=T(I+(J-NP1))
44 00000053      A(J,I)=A(I,J)
45 00000054      5 CONTINUE
46 00000055      4 CONTINUE
47 00000056      C.....CHANGE SIGNS IN PROPER PLACES
48 00000057      C.....FIRST PARTITION
49 00000060      DO 6 J=1,NP1
50 00000061      IPAT=MOD(J-1,4)+1
51 00000062      CALL CHS(A(1,J),NP1,IPAT)
52 00000063      6 CONTINUE
53 00000064      C.....SECOND PARTITION
54 00000065      DO 7 J=NP2,MSIZE
55 00000066      IPAT=MOD(J-NP1,2,4)+1
56 00000067      CALL CHS(A(1,J),NP1,IPAT)
57 00000070      7 CONTINUE
58 00000071      C.....THIRD PARTITION
59 00000072      DO 8 J=1,NP1
60 00000073      IPAT=MOD(J-1,4)+1

```

**Table B-7. Transfer Function Identification Program --
Subroutine Load A-Matrix and C-Vector
(Concluded)**

```

61 00000074      CALL CHS(A(NP2,J),N,IPAT)
62 00000075      2 CONTINUE
63 00000076      C.....FOURTH PARTITION
64 00000077      DO 9 J=NP2,MSIZE
65 00000100      IPAT=MOD(J-NP1,2)+1
66 00000101      CALL CHS(A(NP2,J),N,IPAT)
67 00000102      9 CONTINUE
68 00000103      C.....LOAD C-VECTOR
69 00000104      DO 10 I=1,NP1
70 00000105      EVEN=MOD(I,2).EQ.0
71 00000106      ODD=.NOT.EVEN
72 00000107      IF(ODD)A(I,ILCOLM)=S(I)
73 00000110      IF(EVEN)A(I,ILCOLM)=T(I)
74 00000111      10 CONTINUE
75 00000112      DO 11 I=NP2,MSIZE
76 00000113      EVEN=MOD(I-NP1,2).EQ.0
77 00000114      ODD=.NOT.EVEN
78 00000115      IF(ODD)A(I,ILCOLM)=0.
79 00000116      IF(EVEN)A(I,ILCOLM)=U(I-NP1+1)
80 00000117      11 CONTINUE
81 00000120      RETURN
82 00000121      END

```

**Table B-8. Transfer Function Identification Program --
Subroutine Move**

```

1 00000000      SUBROUTINE MOVE(AIN,ABUT,N,IBEGIN)
2 00000001      DIMENSION AIN(1),ABUT(1)
3 00000002      DO 1 I=1,N
4 00000003      ABUT(I)=AIN(I)
5 00000004      1 CONTINUE
6 00000005      C.....INSERT 1. IN PROPER PLACE.
7 00000006      IEND=N+1
8 00000007      TEMP=1.
9 00000010      DO 2 I=IBEGIN,IEND
10 00000011      TEMP=ABUT(I)
11 00000012      ABUT(I)=TEMP
12 00000013      TEMP=TEMP
13 00000014      2 CONTINUE
14 00000015      RETURN
15 00000016      END

```


Table B-9. Transfer Function Identification Program -- Subroutine Root

```

1 00000000      SUBROUTINE ROOT(P,NORD,ROOTS,NROOTS,SCR,LU0)
2 00000001      COMPLEX ROOTS(1)
3 00000002      DIMENSION P(1),SCR(NORD,1)
4 00000003      IF(NORD.GT.1)GO TO 10
5 00000004      ROOTS(1)=CMPLX(-P(1)/P(2),0.)
6 00000005      NROOTS=1
7 00000006      GO TO 5
8 00000007      10  NORDP1=NORD-1
9 00000010      NORDM1=NORD-1
10 00000011      DO 1 I=1,NORDM1
11 00000012      DO 1 J=1,NORD
12 00000013      SCR(I,J)=0.
13 00000014      IF(J.EQ.(I+1))SCR(I,J)=1.
14 00000015      1  CONTINUE
15 00000016      DO 2 I=1,NORD
16 00000017      SCR(NORD,I)=-P(I)/P(NORDP1)
17 00000020      2  CONTINUE
18 00000021      IF(NORD.LE.2)GO TO 11
19 00000022      CALL HESSEN(NORD,SCR,NORD)
20 00000023      11  CALL GRCALL(NORD,SCR,ROOTS,NROOTS,NORD)
21 00000024      NROOTS=NROOTS/2
22 00000025      5  IF(LU0.LT.0)RETURN
23 00000026      WRITE(LU0,2000)
24 00000027      DO 3 I=1,NROOTS
25 00000030      PREAL=REAL(ROOTS(I))
26 00000031      PIMAG=AIMAG(ROOTS(I))
27 00000032      IF(ABS(PIMAG).GT.1.0E-7)GO TO 4
28 00000033      WRITE(LU0,2001)PREAL
29 00000034      GO TO 3
30 00000035      4  FREQ=CABS(ROOTS(I))
31 00000036      DAMP=-PREAL/FREQ
32 00000037      WRITE(LU0,2001)PREAL,PIMAG,DAMP,FREQ
33 00000040      3  CONTINUE
34 00000041      RETURN
35 00000042      2000 FORMAT(1H0,13X,4HREAL,8X,9HIMAGINARY,3X,7HDAMPING,5X,9HFREQUENCY/)
36 00000043      2001 FORMAT(12X,4(E12.5))
37 00000044      END

```

Table B-10. Transfer Function Identification Program -- Subroutine Scale

```

1 00000000      SUBROUTINE SCAP(JMAX,QSCALX)
2 00000001      C ESTABLISHES THE UPPER BOUND QSCALX OF THE SCALE.
3 00000002      DIMENSION SCALX(11)
4 00000003      DATA NSCALX/11/
5 00000004      DATA (SCALX(I),I=1,11)/1.,1.5,2.,2.5,3.,4.,5.,6.,7.,8.,9./
6 00000005      IF (JMAX.LE. 1.0) GO TO 260
7 00000006      FACT = 0.1
8 00000007      200 FACT = 10.0 * FACT
9 00000010      DO 240 I=SCALX + 1, NSCALX
10 00000011      QSCALX = FACT * SCALX (ISCALX)
11 00000012      IF (JMAX .LE. QSCALX) GO TO 360
12 00000013      240 CONTINUE
13 00000014      GO TO 200
14 00000015      260 FACT = 1.0
15 00000016      QNEW = 1.0
16 00000017      280 FACT = 0.1 * FACT
17 00000020      DO 340 I=SCALX + 1, NSCALX
18 00000021      ISCALY = NSCALX + 1 - ISCALX
19 00000022      QSCALX = QNEW
20 00000023      QNEW = FACT * SCALX (ISCALY)
21 00000024      IF (JMAX .GT. QNEW) GO TO 360
22 00000025      340 CONTINUE
23 00000026      GO TO 280
24 00000027      360 RETURN
25 00000030      END

```

```

SCAP 10
SCAP 20
SCAP 160
SCAP 180
SCAP 190
SCAP 200
SCAP 210
SCAP 220
SCAP 230
SCAP 240
SCAP 250
SCAP 260
SCAP 270
SCAP 280
SCAP 290
SCAP 300
SCAP 310
SCAP 320
SCAP 330
SCAP 340
SCAP 350
SCAP 360
SCAP 370

```

**Table B-11. Transfer Function Identification Program --
Subroutine Logical Function Search**

1	00000000	LOGICAL FUNCTION SEARCH(LABEL,ACCEPT)
2	00000001	INTEGER ACCEPT(5)
3	00000002	DO 1 I,1,5
4	00000003	SEARCH=LABEL.EQ.ACCEPT(I)
5	00000004	IF(SEARCH)RETURN
6	00000005	CONTINUE
7	00000006	RETURN
8	00000007	END

**Table B-12. Transfer Function Identification Program --
Subroutine String**

1	00000000	SUBROUTINE STRING(LIMAGE,VALUE,LABEL)
2	00000001	DIMENSION ACCEPT(5),LABEL(3),LIMAGE(20)
3	00000002	DIMENSION VALUE(3)
4	00000003	INTEGER ACCEPT
5	00000004	LOGICAL FIND,SEARCH
6	00000005	DATA(ACCEPT(1),I=1,5)/IH,1HD,1HR,1HM,1HH,/LBLK/IH /
7	00000006	DECODE(3,1000,LIMAGE(4))LABEL(1)
8	00000007	FIND=SEARCH(LABEL(1),ACCEPT)
9	00000010	IF(FIND)DECODE(17,3000,LIMAGE(4))VALUE(1)
10	00000011	IF(FIND)GO TO 1
11	00000012	LABEL(1)=LBLK
12	00000013	DECODE(17,3001,LIMAGE(4))VALUE(1)
13	00000014	1 DECODE(2,1001,LIMAGE(8))LABEL(2)
14	00000015	FIND=SEARCH(LABEL(2),ACCEPT)
15	00000016	IF(FIND)DECODE(16,3002,LIMAGE(8))VALUE(2)
16	00000017	IF(FIND)GO TO 2
17	00000020	LABEL(2)=LBLK
18	00000021	DECODE(16,3003,LIMAGE(8))VALUE(2)
19	00000022	2 DECODE(1,1002,LIMAGE(12))LABEL(3)
20	00000023	FIND=SEARCH(LABEL(3),ACCEPT)
21	00000024	IF(FIND)DECODE(15,3004,LIMAGE(12))VALUE(3)
22	00000025	IF(FIND)RETURN
23	00000026	LABEL(3)=LBLK
24	00000027	DECODE(15,3005,LIMAGE(12))VALUE(3)
25	00000030	RETURN
26	00000031	1000 FORMAT(2X,A1)
27	00000032	1001 FORMAT(1X,A1)
28	00000033	1002 FORMAT(A1)
29	00000034	3000 FORMAT(3X,E14.7)
30	00000035	3001 FORMAT(2X,E15.7)
31	00000036	3002 FORMAT(2X,E14.7)
32	00000037	3003 FORMAT(1X,E15.7)
33	00000040	3004 FORMAT(1X,E14.7)
34	00000041	3005 FORMAT(E15.7)
35	00000042	END

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